

7. Remove fuel level sensor screws and washers. See service manual.
 - a. Remove existing fuel level sensor gasket.

INSTALL

1. Install new fuel level sensor gasket and screws. See Service manual.
 - a. Tighten.
Torque: 5.5 N·m (49 **in-lbs**)
2. Install fuel tank on vehicle with rear of tank lifted. Connect the following:
 - a. Install hose from tip over valve.
 - b. Install overflow hose to tank and reposition clamp.
 - c. Connect fuel line.
 - d. Connect fuel pump connector.
 - e. Connect fuel lever sensor connector.
 - f. Install fuel filter holder to bracket.
3. Position fuel tank forward, make sure front tab goes under front section of frame.
4. Install rubber backing plate isolators and dowels.
5. Install seat catch and screws. Tighten.
Torque: 10 N·m (89 **in-lbs**)
6. Install side covers. Tighten.
Torque: 10 N·m (89 **in-lbs**)
7. Install cable strap and screw to battery hold down ground strap. See service manual.

Credit Procedure

NOTE

For each vehicle involved in this recall (involvement of Vehicle Identification Number (VIN) has been verified on h-dnet.com), submit a recall claim per Table 5.

Table 5. Credit Procedure: H-dnet.com and Talon System Users

| ITEM | DATA |
|-------------------------------------|----------------|
| Claim Type | SRC |
| Problem Part Number | HD50002P420000 |
| Quantity | Leave Blank |
| Primary Labor Code ⁽¹⁾ | 3552 |
| Labor Time | 0.5 hours |
| Customer Concern Code | 0183 |
| Condition Code | 9981 |
| Replacement Part Number | 91500115 |
| Quantity | 1 |
| <i>(1) Download may be required</i> | |

Table 6. Credit Procedure: GDP/SAP System Users

| ITEM | DATA |
|-------------------------------|----------------|
| Claim Type | Recall Claim |
| Fix ID-Found in Recall Number | R |
| Problem Part Number | HD50002P420000 |
| Customer Concern Code | 0183 |
| Condition Code | 9981 |

Upon submission of the properly completed claim, you will be credited for 0.5 hours of labor time for performing the procedure, plus appropriate administrative time. Credit will also be issued for the recall kit (U.S. only). Submit campaign events on their own warranty claim. Do not mix them with other warranty events.

Return Parts

Hold all claimed parts for 60 days from date of credit issued for possible field inspection and/or request to return to factory. After 60 days, destroy and discard the parts.