	GROUP	MODEL		
	Safety Recall Campaign	2011-2013MY Optima Hybrid (TF HEV)		
	NUMBER	DATE		
	SC284TE	May 2024		
SAFETY RECALL CAMPAIGN				

HECU MULTI FUSE REPLACEMENT (SC284TE)

This bulletin provides information to replace the multi fuse of the Hydraulic Electronic Control Unit (HECU) and install an updated junction box label on certain 2011-2013MY Optima Hybrid (TF HEV) vehicles produced from February 15, 2011 to December 12, 2013. An engine compartment fire may occur in the area where the HECU is located. The HECU may experience an internal electrical short circuit condition that can result in overcurrent, thereby increasing the risk of an engine compartment fire while the vehicle is driven or while parked. Dealers are to install new fuses to prevent an electrical short circuit condition in the HECU's electrical circuit board. Customers may experience Illumination of the Malfunction Indicator Lamp (MIL), ABS warning light, burning/melting smell, and/or smoke from the engine compartment. Follow the procedure outlined in this publication to install a new multi fuse and junction box cover label on the applicable vehicle. Before conducting the procedure, verify that the vehicle is included in the list of affected VINs.

SUBJECT:

There is no charge to the vehicle owner for this repair. Under applicable law, you may not sell or otherwise deliver any affected vehicle until it has been repaired pursuant to the procedures set forth in this bulletin.

Repair status for a VIN is provided on KDealer+ (Service \rightarrow Warranty Coverage \rightarrow Warranty Coverage Inquiry \rightarrow Campaign Information). Not completed Recall / Service Action reports are available on KDealer+ (Consumer Affairs \rightarrow Not Completed Recall \rightarrow Recall VIN \rightarrow Select Report), which includes a list of affected vehicles.

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SUBJECT:

HECU MULTI FUSE REPLACEMENT (SC284TE)

Replacement Procedure:

- 1. Open the hood.
- 2. Disconnect the negative (-) battery terminal.
- 3. Remove and discard the junction box fuse cover.

- Locate the Multi Fuse (A) for ABS1 and loosen 4a. the 10mm Multi Fuse retaining nut (B) and remove the Multi Fuse.
- 4b. Install the new Multi Fuse (A) and tighten the retaining nut (B).



Tightening torque for retaining nut (B): 7.2 - 8.7 lb.ft (9.8 - 11.8 N.m)

Note: Drill a hole through the center of the removed Multi Fuse. DO NOT reuse.

5. Adhere the new fuse label to the bottom of the new junction box fuse cover, as shown.



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6. Reinstall all removed parts in reverse order of removal.

Printed TSB copy is for reference only; information may be updated at any time. Always refer to KGIS for the latest information. TSB: SC284TE Optima Hybrid (TF HEV) May 2024

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HECU MULTI FUSE REPLACEMENT (SC28TE)

AFFECTED VEHICLE RANGE:

Model	Production Date Range		
Optima Hybrid (TF HEV)	February 15, 2011 to December 12, 2013		

REQUIRED PART:

Part Name	Part Number	Figure	Qty.
Multi Fuse & Label Kit	91TF5 11201QQK		1

Note: Order Quantity will be controlled by a UIO% per dealer net submitted warranty claims. No VIN entry will be required. To keep the supply of parts flowing, please be sure to expedite warranty claim filing. As supply becomes more available, the maximum order quantity limit may be increased or removed.

WARRANTY INFORMATION:

N Code: N99 C Code: C99

Claim Type	Causal P/N	Qty.	Repair Description	Labor Op Code	Op Time	Replacement P/N	Qty.
R	58920 4U000	0	(SC284TE) HECU Multi Fuse and Label Kit Installation	241035R6	0.3 M/H	91TF5 11201QQK	1

<u>Note:</u> Refer to <u>Warranty Bulletin 2024-33</u> for claim submission procedures. Manually enter sublet code 'X2' for reimbursement of one roundtrip rideshare expense or up to three (3) days of rental expense, with supporting documentation.

VIN inquiry data for this repair is provided for tracking purposes only. Kia retailers should reference <u>SC284TE</u> when accessing the KDealer+ system.