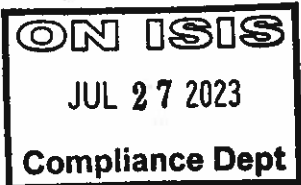


SERVICE PROCEDURE

23518
JULY, 2023

SUBJECT: SAFETY RECALL INTERIM NOTICE
Brake Pressure Switch on certain 2016 IC Bus® CE school buses built on 06/04/2015 and certain 2018 through 2024 IC Bus® CE school buses built 12/15/2016 through 05/18/2023 with feature code 04100 (Brake system, hydraulic)



CUSTOMER LETTER

Print ready (PDF file) copy of the IC Bus [Customer Letter](#)

DEFECT DESCRIPTION

The brake pressure switch may allow brake fluid to seep past the diaphragm seal into the brake pressure switch electrical connector and associated fuse, which can short the switch and/or fuse. A shorted switch or fuse may cause the circuit to generate excessive heat, which can result in a fire, increasing the risk of property damage or personal injury to the operator.

MODELS INVOLVED

This safety recall involves certain 2016 IC Bus® CE school buses built on 06/04/2015 and certain 2018 through 2024 IC Bus® CE school buses built 12/15/2016 through 05/18/2023 with feature code 04100 (Brake system, hydraulic).

ELIGIBILITY

This procedure applies ONLY to vehicles marked in the International® Service PortalSM with Safety Recall 23518. Also complete any other open campaigns listed on the Service Portal at this time.

PARTS INFORMATION

No required parts.

VEHICLE RECALL 23518

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ACTIONS YOU SHOULD TAKE

NOTE: This condition may cause the service brake system malfunction lamp to illuminate on vehicle's gauge cluster when the vehicle is in operation.

NOTE: This condition may cause the brake booster motor to run when the ignition is in the Key OFF position.

- Until the recall remedy is performed, owners should NEVER park the affected vehicles indoors and ALWAYS park the affected vehicles outdoors.
- If contacted by customers, make sure they understand the Actions You Should Take in the interim notice they received in the mail.
- Parts are expected to be available early September 2023.

NAVISTAR, INC.