



Tesla, Inc.
Service Bulletin

Inspect Steering Wheel Retention Bolt for Proper Torque

SB-23-32-001
June 2, 2023

Classification		Section/Group	Mobile Service	Configuration
Recall Bulletin		32 - Steering	Can Perform (where permitted)	All
Model Year	Model	Country/Region	Build Location	
2022 - 2023	Model Y	United States	Giga Austin	

The model(s) and model year(s) listed are a general approximation of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.

Recall Bulletin: Recall Bulletins are mandatory service procedures that, unless they can be completed via a software update that a customer installs through the normal course of ownership, must be carried out by Tesla-certified Service Centers. Recall work performed by uncertified technicians could lead to unsafe conditions or voided warranty provisions.

Condition

On some Model Y vehicles, the steering wheel retention bolt may not have been torqued to specification.

Correction

Inspect the vehicle for symptoms related to the condition. If symptoms are present, replace the steering wheel retention bolt, and torque the new bolt to specification.

Correction Description	Correction	Time
Inspect Steering Wheel Retention Bolt; Bolt Is Torqued To Specification	S012332001	0.12
Inspect Steering Wheel Retention Bolt; Replace Bolt, And Torque New Bolt To Specification	S022332001	0.12

Part Number	Description	Quantity
If Necessary 1036655-00-A	BOLT RC M16X1.5X26 PC88 PTP	1

This part number was current at the time of publication. Use the revisions listed or later, unless otherwise specified in the [Parts Catalog](#).

Procedure

1. Remove the driver airbag (refer to Service Manual procedure [20010102](#)).
2. Perform a torque check on the bolt that attaches the steering wheel to the vehicle (80 Nm) (Figure 1).
 - If the bolt is torqued to specification, no repairs are needed.
 - If the bolt is not torqued to specification, replace the bolt, and torque the new bolt to specification.



Figure 1

3. Install the driver airbag (refer to Service Manual procedure [20010102](#)).