

REFERENCE:	Nova Bus Manuals
SECTION:	03: Side Windows
RS N°:	MQR 7621-2100
EFFECTIVE IN PROD.:	LD19 (2020AU)
TC RECALL N°:	2023-233
NHTSA RECALL N°:	23V277

APPLICATION DEADLINES: N/A
CLAIM REFERENCE NUMBER: SR5415

SUBJECT:	Emergency exit windows
JUSTIFICATION:	The emergency exit window release and label may have been installed in the incorrect location. In addition, the emergency exit window opening may be insufficient. As such, these vehicles fail to conform to Federal Motor Vehicle Safety Regulations Standard #217 – Bus Window Retention, Release and Emergency Exits.

LEVEL	DESCRIPTION	DIRECT CHARGES		TIME
		LABOUR	MATERIAL	
1	Remove all the emergency exit stickers locate on both emergency exit windows located above the rear axle.	Nova Bus	Nova Bus	20 min
2	-	-	-	-

MATERIAL REQUIRED PER VEHICLE

QTY	PART N°	REV.	DESCRIPTION
LEVEL 1			
-	-	-	-
LEVEL 2			
-	-	-	-

DISPOSAL OF PARTS

REMOVED PARTS ARE:	DISCARDED	RETAINED
	-	-

REVISION HISTORY

REV.	DATE	CHANGE DESCRIPTION	WRITTEN BY
NR	2023JN12	Initial release	Luc Carignan

APPROVED BY:

Irina

Negoescu

Signature numérique
de Irina Negoescu
Date : 2023.06.12
17:15:14 -04'00'

CLIENT	ORDER	ROAD NUMBER		VIN (2NVY/4RKY...)		QTY
		FROM	TO	FROM	TO	
Austin - CMTA - Texas	L635	5001	5001	S92U7C45001 [REDACTED]	S92U7C45001 [REDACTED]	1
Austin - CMTA - Texas	L636	5002	5022	S92U1D45003 [REDACTED]	S92U0D45003 [REDACTED]	21
Austin - CMTA - Texas	L704	5051	5068	L82J7E45004 [REDACTED]	L82J2E45004 [REDACTED]	18

**WARNING**

FOLLOW YOUR INTERNAL SAFETY PROCEDURES.

PROCEDURE

- 1.1. Park the vehicle on an even surface with the transmission on neutral.
- 1.2. Apply the parking brake and set the master control switch to the **stop** position.
- 1.3. With a plastic scraper and isopropyl alcohol, remove all the emergency exit stickers from both rear emergency exit windows locate above the rear axle. See Figure 1.

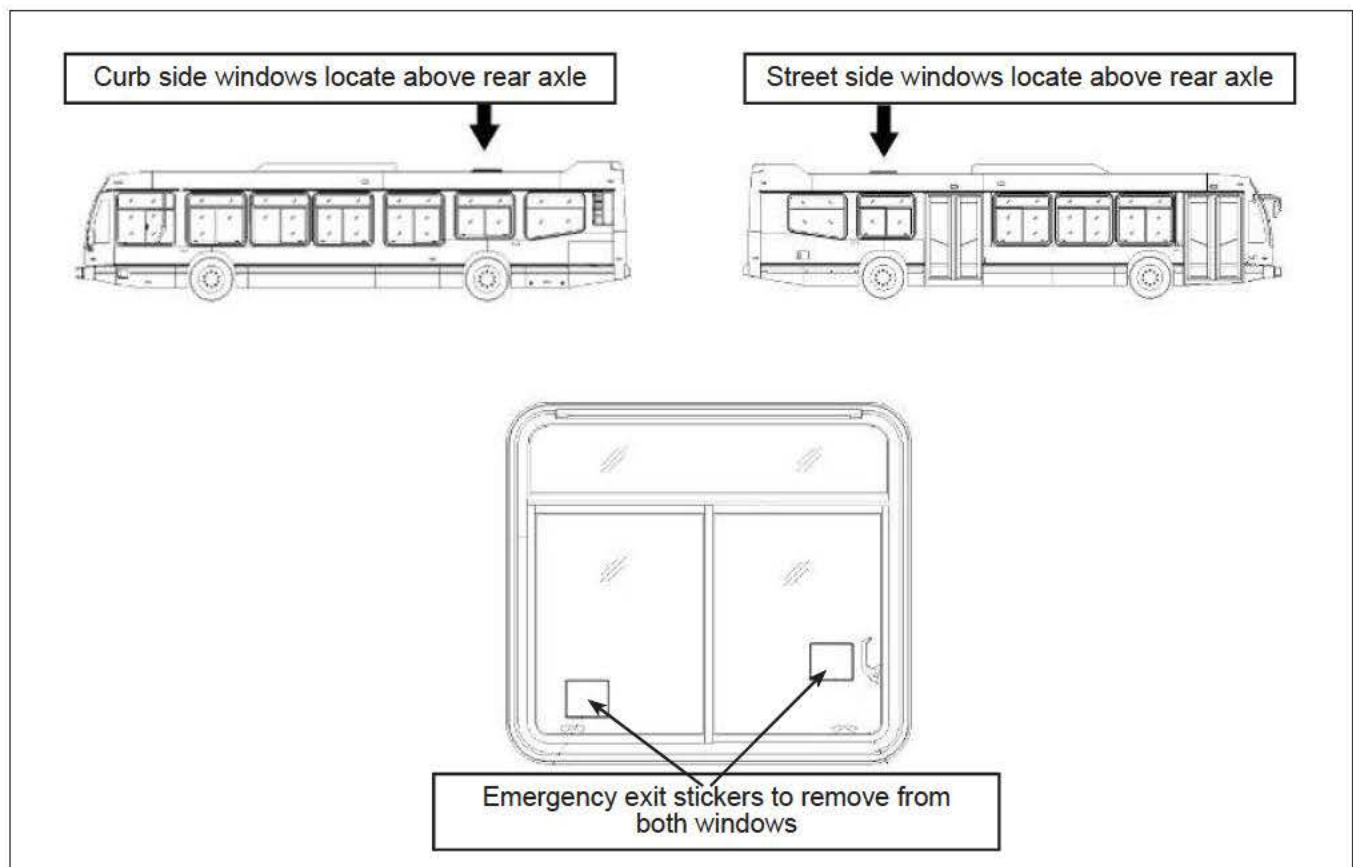


Figure 1 - Emergency Exit Stickers to Remove