


RECALL 23V227/ 2023-193 REMEDY INSTRUCTIONS

	Make(s): DELLA TERRA Model(s): DET240RLLE Model Year(s): 2023	Repair Code: RC-072-01-00-004317 Allotted Time: .50 HRS. Inspection Code: N/A Allotted Time: N/A
	Concern: The safety chains may not meet the Gross Vehicle Weight Rating and could potentially break.	Photo(s) Required: YES, POST REMEDY Prior Authorization Required: NO Part(s) Kit Number: F100400150 Part(s) Return: NO - DISCARD

Disconnect the vehicles' battery Positive and Negative, disconnect any House battery(s) Positive and Negative, if equipped with a generator ensure it is off and lastly, ensure the vehicle is disconnected from shore power. Block any tires/wheels to prevent the vehicle from rolling. Failure to do so may result in electrocution, fire or other personal injury, property damage and/or death.

PREPARATION

THIS REPLACEMENT SHOULD ONLY BE COMPLETED BY AN AUTHORIZED SERVICE TECHNICIAN.



REMOVE ALL FLAMMABLE MATERIAL FROM THE AREA TO BE WELDED. ANY REMAINING FLAMMABLE MATERIAL THAT CANNOT BE REMOVED MUST BE PROTECTED. PROPER FIRE PROTECTION AND CONTROL MEASURES SHOULD BE KEPT ON HAND.



LIFT TRAVEL TRAILER BY THE FRAME AND NEVER THE AXLE OR SUSPENSION. DO NOT GO UNDER THE TRAVEL TRAILER UNLESS IT IS PROPERLY SUPPORTED BY JACK STANDS. UNSUPPORTED TRAVEL TRAILERS CAN FALL AND MAY RESULT IN DEATH, SERIOUS INJURY OR PROPERTY DAMAGE.

NOTE: IN THIS DOCUMENT, DASHED RED LINES INDICATE USING A DIE GRINDER TO REMOVE COMPONENTS AND SOLID RED LINES INDICATE USING A WELDER TO ADD COMPONENTS PER INSTRUCTIONS AND IMAGE REFERENCES.

Tools Required

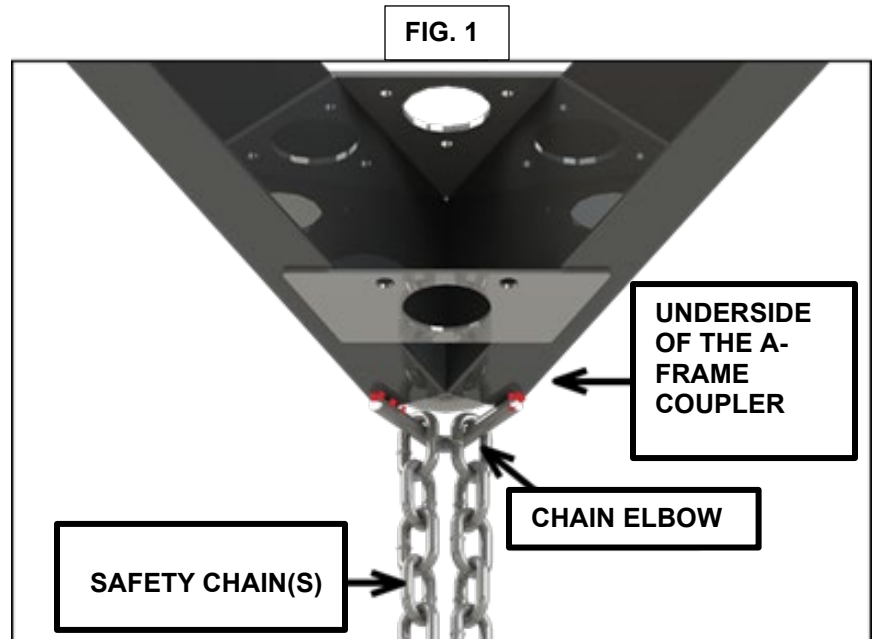
- Die grinder and cut wheel attachments
- Welder
- Welding PPE (helmet, gloves, sleeves, etc.)
- Jack stands
- Black spray paint (If necessary)

Hardware Required

- Safety chains
- Chain elbow

STEP 1: USE THE DIE GRINDER WITH THE CUTTING WHEEL ATTACHMENT TO REMOVE THE EXISTING CHAIN ELBOW FROM THE UNDERSIDE OF THE A-FRAME COUPLER (FIG. 1).

STEP 2: THE EXISTING SAFETY CHAINS AND ELBOW CAN BE DISCARDED;



RECALL 23V227/ 2023-193 REMEDY INSTRUCTIONS



Make(s): DELLA TERRA
 Model(s): DET240RLLE
 Model Year(s): 2023

Concern:
 The safety chains may not meet the Gross Vehicle Weight Rating and could potentially break.

Repair Code: RC-072-01-00-004317
 Allotted Time: .50 HRS.
 Inspection Code: N/A
 Allotted Time: N/A

Photo(s) Required: YES, POST REMEDY
 Prior Authorization Required: NO
 Part(s) Kit Number: F100400150
 Part(s) Return: NO - DISCARD

STEP 3: USE THE DIE GRINDER AND GRINDING WHEEL ATTACHMENT TO GRIND THE CUT AREAS SMOOTH (FIG. 2);

STEP 4: FEED THE LAST LINK OF EACH OF THE NEW SAFETY CHAINS ONTO THE NEW CHAIN ELBOW (FIG. 3);

STEP 5: CENTER THE CHAIN ELBOW AND SAFETY CHAIN ASSEMBLY UNDER THE A-FRAME COUPLER SO THAT THE ENDS OF THE CHAIN ELBOW ARE TOUCHING THE ENDS OF THE TWO A-FRAME TUBES. THE ELBOW SHOULD BE POINTING AWAY FROM THE TRAVEL TRAILER;

NOTE: ENSURE THAT THE NEW SAFETY CHAINS ARE NOT PINCHED BETWEEN THE CHAIN ELBOW AND THE COUPLER. THE SAFETY CHAINS MUST BE ABLE TO MOVE FREELY.

STEP 6: WELD EACH END OF THE CHAIN ELBOW TO THE A-FRAME TUBES COMPLETELY (FIGS. 4 AND 5);

STEP 7: TEST THE MOVEMENT ABILITY OF THE SAFETY CHAINS TO MAKE SURE THEY ARE ABLE TO MOVE FREELY;

STEP 8: SPRAY PAINT ANY VISIBLE AREAS OF THE REPAIR WITH BLACK SPRAY PAINT;

STEP 9: CLEAN AREA;

STEP 10: CLAIM REPAIR CODE.

