


## RECALL 23V227 / 2023-193 REMEDY INSTRUCTIONS

	Make(s): DELLA TERRA & SILVER LAKE Model(s): MANY, SEE BELOW Model Year(s): 2023	Repair Code: RC-094-01-00-004340 Allotted Time: 1.5 HRS. Inspection Code: N/A Allotted Time: N/A
	Concern: The Drawbar Assembly has an elevated risk of fracture and full failure while traveling. Should the Drawbar Assembly fracture or fail, the trailer has an elevated increase to cause a crash.	Photo(s) Required: YES, POST REMEDY Prior Authorization Required: YES Part(s) Kit Number: F100412407 Part(s) Return: NO

**Disconnect the vehicles' battery Positive and Negative, disconnect any House battery(s) Positive and Negative, if equipped with a generator ensure it is off and lastly, ensure the vehicle is disconnected from shore power. Block any tires/wheels to prevent the vehicle from rolling. Failure to do so may result in electrocution, fire or other personal injury, property damage and/or death.**

CERTAIN – 2023 DELLA TERRA - DET240RLLE & DET255BHLE  
 CERTAIN – 2023 SILVER LAKE - SKT24RLLE & SKT26BHLE

**PLEASE SEE ATTACHED REMEDY INSTRUCTIONS**

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## FOREST RIVER UNDERMOUNT DRAWBAR REMEDY

### ⚠️ WARNING

Lift trailer by the frame and never the axle or suspension. Do not go under trailer unless it is properly supported by jack stands. Unsupported trailers can fall causing death or serious injury. This repair should only be completed by an authorized service technician.

**Note:** Dashed red lines in this service form refer to using a plasma cutter/ blow torch to remove components. Solid red lines indicate the necessity of a welder to add frame components per instructions and image references.

### Resources Required

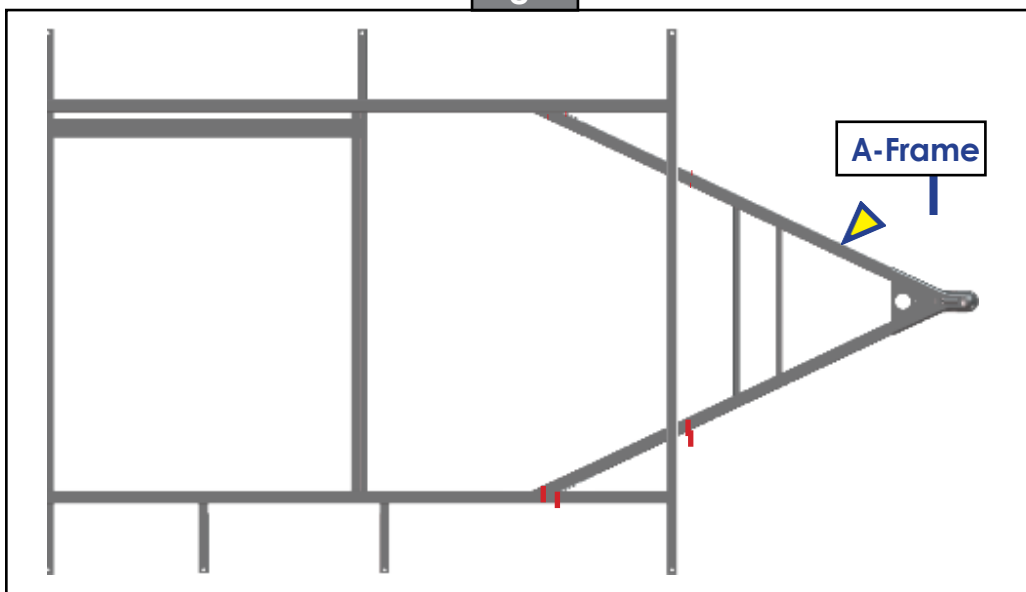
- Replacement A-Frame 2023023990
- Jack stands
- Blow torch/plasma cutter
- Grinder
- Welder
- Floor jack
- Safety glasses

### ⚠️ WARNING

Failing to remove flammable objects or obstructions may result in death, serious injury or property damage.

1. Properly support the frame according to manufacturer's guidelines.
2. Cut the A-frame from underneath the main frame rail and the front crossmember (Fig. 1).

Fig. 1



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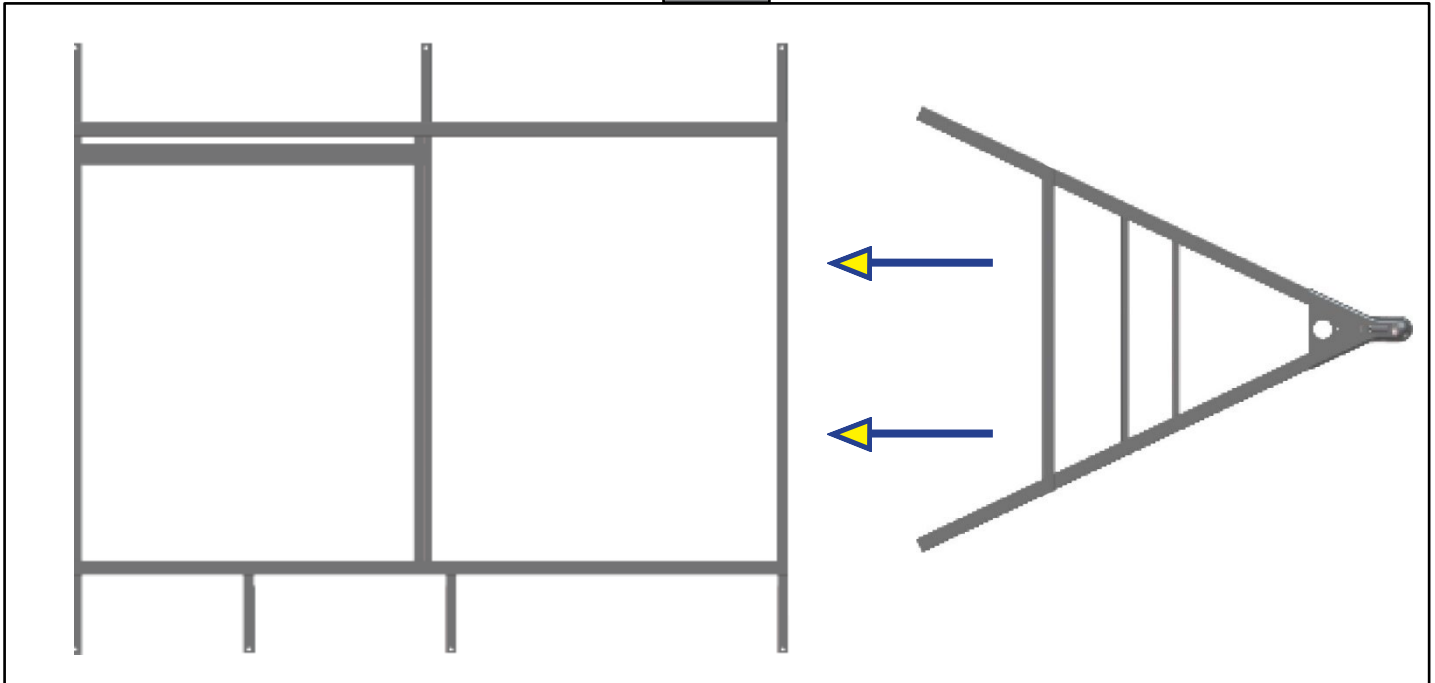
## FOREST RIVER UNDERMOUNT DRAWBAR REMEDY

### 3. Position replacement A-frame (Fig. 2).

**Note:** Ensure that the A-frame is level or horizontal to the main frame. This will ensure that when it is welded in, the replacement A-frame is not sloped up or down.

- A** Measure from the outer end of the A-frame tube to the header on both sides. This measurement should be  $27 \frac{3}{4}$ " (Fig. 3). This will align the coupler to the center line of the frame (Fig. 3).
- B** Measure from the center of the coupler to the header. This measurement should be 48" (Fig. 3).

Fig. 2



### 4. Weld A-frame underneath main frame rail and front crossmember (Fig. 3).

Fig. 3

