	Tesla, Inc. Service Bulletin		Replace Parking Brake Valve Module						
SB-23-33-001			-						
March 31, 2023									
Classification			Section/Group	Mobile Service	Configuration				
Recall Bulletin			33 - Brakes	Can Perform (where permitted)	All				
Model Year	Model		Country/Region	Build Location	Build Location				
2022 - 2023	Semi		United States	Giga Nevada	Giga Nevada				
The model(s) and model year(s) listed are a general approximation of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.									

Recall Bulletin: Recall Bulletins are mandatory service procedures that, unless they can be completed via a software update that a customer installs through the normal course of ownership, must be carried out by Tesla-certified Service Centers. Recall work performed by uncertified technicians could lead to unsafe conditions or voided warranty provisions.

## Condition

Certain Semi trucks are equipped with a parking brake valve module that may intermittently not allow the operator to engage or disengage the parking brakes.

E NOTE: The performance of the air brake system is not affected. Operators should monitor the side console parking brake switches and confirm the LEDs match the intended parking state per the Tesla Semi Operator's Manual.

- If the valve does not allow the operator to disengage the parking brakes, the LEDs will remain on, indicating that the parking brakes have not disengaged.
- If the valve does not allow the operator to engage the parking brakes, the LEDs will remain off, indicating that the parking brakes have not engaged.

## Correction

Replace the parking brake valve module.

Correction Des	Correction	Time					
Replace Parking	Brake Valve Module					S012333001	0.35
	Part Number	Description					Quantity
Parts Required	1124642-00-B	INTELLIPARK	VALVE	MODULE			1
	This part number was a	urrent at the time a	foublier	tion llos the rev	viaiana liata	d ar latar unlaga	thonuing

This part number was current at the time of publication. Use the revisions listed or later, unless otherwise specified in the <u>Parts Catalog</u>. **Tools** 1080589-00-A TIRE CHOCKS

Special Tools1080589-00-ATIRE CHOCKSIf Necessary1706517-00-AAIR LINE REMOVAL TOOL

## Procedure

Replace the parking brake valve module (refer to Service Manual procedure <u>3309020021</u>).