



Dexter Axle U-Bolt Torque Specifications

Bulletin Type:	Recall	Publication Date:	March 2023
Bulletin #(s):	23V-203 USA 2023-171 Canada	Make(s):	Jayco
Job Code(s):	9901585	Model(s):	North Point FW
Flat Rate(s):	.7 Hr. Labor – Torque U-Bolts	Model Year(s):	2023

Incident:	U-bolts were under torqued on Dexter axles.
Affected Units:	2023 Jayco North Point FW
Parts Kit:	N/A
Misc. Tools & Supplies:	Torque Wrench ¾ socket
Parts Return Information:	N/A

Dexter Axle U-Bolt Torque Inspection and Repair

- When performing warranty or recall service, please make certain that appropriate **Personal Protective Equipment (PPE)** is used.
 - The remedy is to torque the axle U-bolt nuts in a cross pattern to 110 ft lbs.
1. Locate the trailer on a level, flat, hard surface. Chock the wheels.
 2. Follow the Dexter instructions below.

MATERIALS: Wood blocks or wheel chocks, click torque wrench, road cones, and safety equipment including: safety glasses, cut resistant gloves, and steel-toed shoes.

1) Evaluate the Work Area



Safety First

Avoid Potential Hazards:

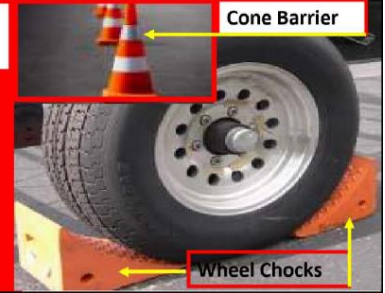
- Slippery surfaces like water, ice, or snow.
- Inadequate lighting
- Highway/Road Traffic
- Mobile Equipment Traffic
(forklifts, cranes, etc.)
- Uneven, sloped, or slippery terrain
(position the trailer on firm and level ground)
- Slip and trip hazards
(clear the area of debris)

2) Secure the Trailer



Safety First

1. Chock all the trailer's wheels.
2. Place a coupler lock on the trailer's hitch.
3. Place a cone or service vehicle in front of the trailer hitch to prevent someone from trying to hitch up.
3. Place warning devices such as a cone barrier around the work area to alert vehicles and mobile equipment.



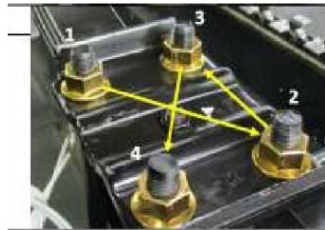
TORQUE SPECIFICATION LISTED BY PART NUMBER



Part #: 006-301-00
Description: 9/16-12 FLANGED HEX NUT (SILVER)
Application: TIE PLATE U-BOLT NUT
Minimum Torque: 100 ft. lb.
Maximum Torque: 120 ft. lb.

3) Torque Fasteners (RE-TORQUE)

Using click torque wrench, apply specified torque to fasteners in sequential criss-cross pattern as shown. ***APPLY TORQUE WITH AXLE INSTALLED AND IN LOADED STATE***



If any of the U-bolt nuts on this tie plate do not meet torque specifications, repeat step 3.

Jayco's sole obligation under our limited warranty is to repair or replace defective materials and/or workmanship deemed our responsibility as determined by Jayco in our sole discretion. Jayco reserves the right to use new and/or remanufactured parts or materials of similar quality to complete any work, and to make parts and/or design changes as appropriate without notice to anyone. Jayco designs and/or materials changes are done without obligation to incorporate such changes in previously manufactured product. Jayco makes every reasonable effort to ensure field remedies will not adversely affect performance and/or safety of the unit. This field remedy is not intended to extend to future performance of this RV, or any of its materials, components or parts beyond the standard warranty period. The RV owner's obligation to notify Jayco, or one of its independent, authorized dealers, of a claimed defect does not modify any obligation placed on the RV owner to contact Jayco directly when attempting to pursue remedies under state or federal law.

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