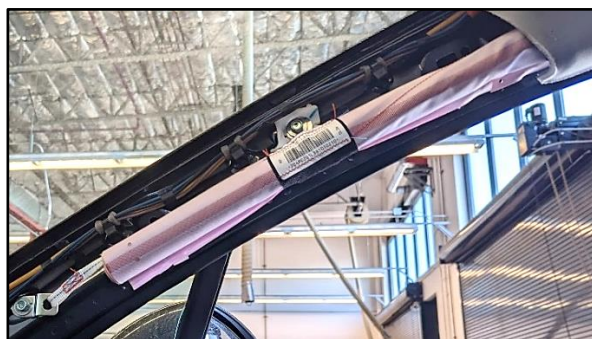


	GROUP	MODEL
	Safety Recall Campaign	2021-2023MY K5 (DL3a)
	NUMBER	DATE
	SC263	March 2023
SAFETY RECALL CAMPAIGN		
SUBJECT: SIDE CURTAIN AIRBAG INSPECTION/REINSTALLATION (SC263)		

This bulletin provides information to inspect the installed condition of both LH and RH side curtain airbags in all 2021-2023MY K5 (DL3a) vehicles produced from March 27, 2020 through November 16, 2022 and certain 2023MY K5 (DL3a) produced from November 17, 2022 through December 9, 2022. The subject vehicles are equipped with side curtain airbags that may have been installed improperly during vehicle assembly. As a result, the side curtain airbag(s) may not deploy properly in a crash sufficient to warrant such a deployment. An improper deployment of the side curtain airbag(s) increases the risk of injury in a crash. Follow the procedure outlined in this publication to inspect the installed condition of both RH and LH side curtain airbags in the affected vehicles and, if necessary, reinstall properly. Before conducting the procedure, verify that the vehicle is included in the list of affected VINs.



NOTICE

There is no charge to the vehicle owner for this repair. Under applicable law, you may not sell or otherwise deliver any affected vehicle until it has been repaired pursuant to the procedures set forth in this bulletin.

NOTICE

To assure complete customer satisfaction, always remember to refer to WebDCS Warranty Coverage (validation) Inquiry Screen (Service → Warranty Coverage → Warranty Coverage Inquiry) for a list of any additional campaigns that may need to be performed on the vehicle before returning it to the customer.

Inspection Procedure:



Click

For additional tips, information, click the icon or scan the QR code to watch the 'Curtain Airbag Inspection' video (Steps 1-3).

S
c
a
n

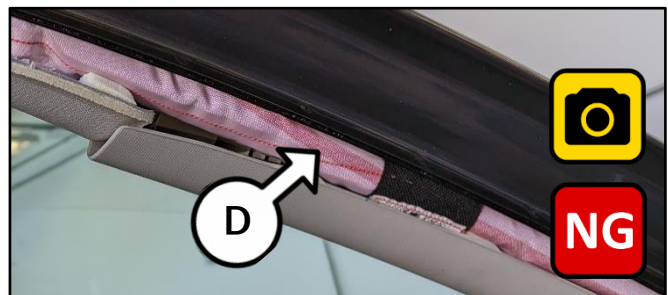
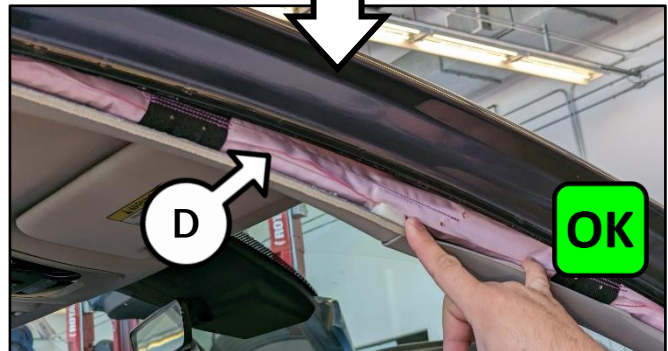
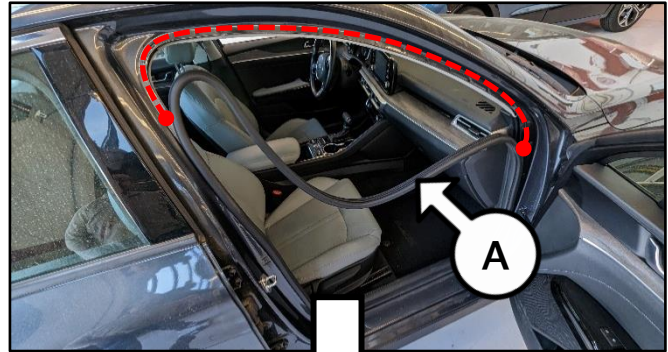
1. Open the passenger (RH) door and partially detach the door weatherstrip (A) as shown.
2. Carefully, pull down on the headliner (B) trim as shown (about 1.0 - 1.5 inches) to view/access the curtain airbag (C).
- 3a. Inspect the curtain airbag (D) along the yellow outlined inspection area (use a flashlight if needed) and confirm one of the following conditions:

Do Not attempt to remove the 'A' pillar trim (C) for this inspection. Images shown are for reference use only.

- The curtain airbag (D) does not appear to be installed twisted and the **red ¼" line marking is not** visible (**OK**), reinstall the door weatherstrip and proceed to step 3b for the driver (LH) side, page 3.

Note: The ¼" line marking is colored **blue** for the left, driver side airbag.

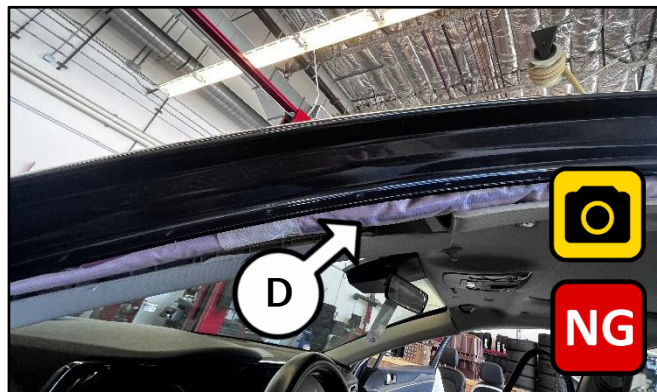
- The curtain airbag (D) does appear to be installed twisted and the **red ¼" line marking is** visible (**NG**). Take a photo using KDS and open a Techline Case. Repeat Steps 1-3 for driver (LH) side, then proceed to step 4.



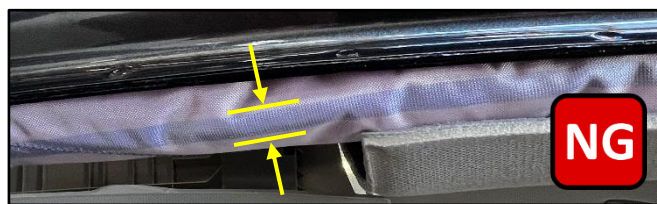
SUBJECT:

SIDE CURTAIN AIRBAG INSPECTION/REINSTALLATION (SC263)

- 3b.
- The curtain airbag (D) does not appear to be installed twisted and the blue ¼" line marking is not visible (OK), then skip to step 5.
 - The curtain airbag (D) does appear to be installed twisted and the blue ¼" line marking is visible (NG). Take a photo using KDS and open a Techline Case and then proceed to step 4.



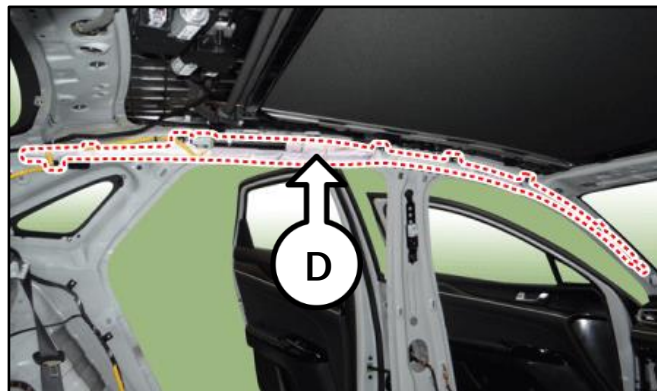
Note: The ¼" line marking is colored **blue** for the (LH) driver side airbag. (The line marking should be facing the inside of the vehicle, not outside).



Note: The ¼" line marking is colored **red** for the (RH) passenger side airbag. (The line marking should be facing the inside of the vehicle, not outside).



4. Repair the affected side (NG) (LH and/or RH) curtain airbag (D) if applicable, by referring to 'Repair Procedure' outlined on Pg. 4.



5. Reinstall the door weatherstrip.

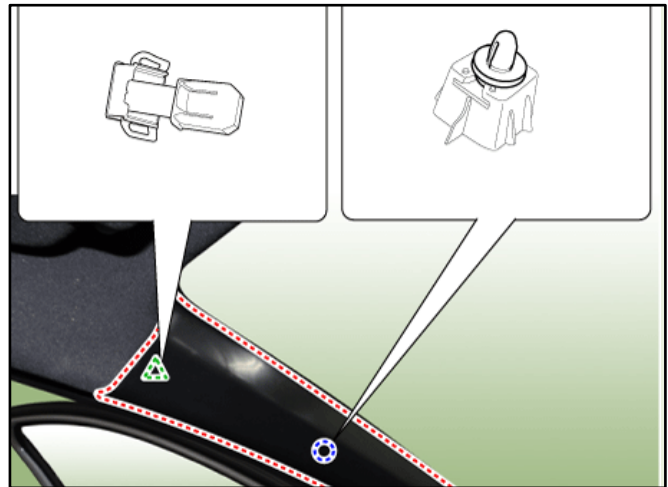
Repair Procedure:

- 1a. Contact Techline with video of the condition prior to starting this repair procedure.
- 1b. Upload pictures in KVID (Under Warranty Claim Attachment). Refer to the User Guide located on the KVID app home screen and on KDealer for additional information.

NOTE: DO NOT proceed until instructed by Techline agent.

2. Disconnect the battery negative (-) terminal and wait for at least 3 1/2 minutes.
3. Remove the front 'A' pillar trim by referring to "Body (Interior and Exterior) → Interior Trim → Front Pillar Trim → Removal and Installation" in the applicable Shop Manual on KGIS.

Note: The tether clip will need to be unscrewed from the 'A' pillar trim to replace.



4. Remove the two (2) front curtain airbag (A) retaining bolts (C).
5. Carefully, untwist the curtain airbag (A) so that the (RH) **red** or (LH) **blue** line marking is facing the interior of the vehicle.

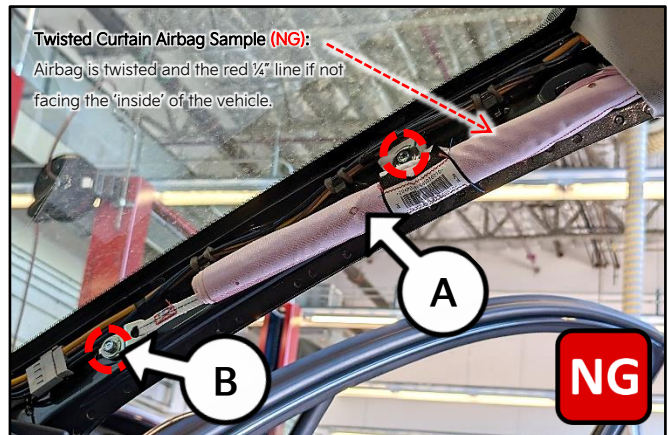
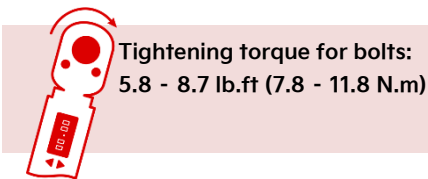


Image shown is for reference use only. The headliner does not need to be removed.

6. Reinstall the two (2) curtain airbag retaining bolts (B).
7. Reinstall all removed parts in the reverse order of removal.

NOTICE

Replace both front 'A' pillar trim clip and fastener from step 1, as they are not reusable parts.

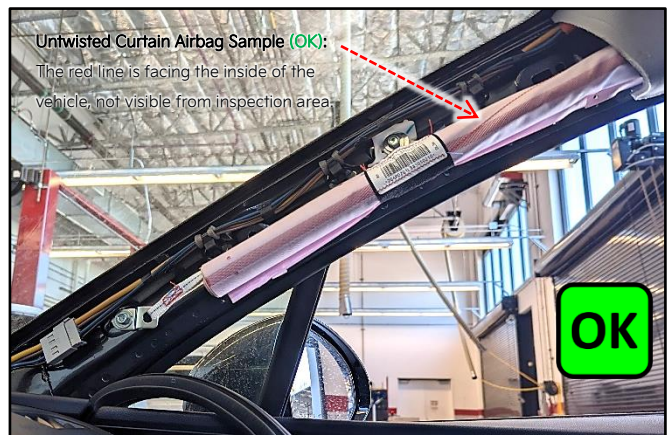


Image shown is for reference use only. The headliner does not need to be removed.

SUBJECT:

SIDE CURTAIN AIRBAG INSPECTION/REINSTALLATION (SC263)**AFFECTED VEHICLE RANGE:**

Model	Production Date Range
K5 (DL3a)	March 3, 2020 to December 9, 2022

REQUIRED PART:

Part Name	Part Number	Figure	Qty.
'A' Pillar Trim Tether Clip	85815 C1100		1 per side
'A' Pillar Trim Fastener	82315 2P000		1 per side

Do not order parts for stocking purposes related to this Campaign. The parts are only needed in cases where the airbag inspection result is NG and require repair. The inspection process itself does not require the parts to be replaced. Prior to any repair, a Techline case must be submitted for further review.

WARRANTY INFORMATION:

N Code: N99 C Code: C99

Claim Type	Causal P/N	Qty.	Repair Description	Labor Op Code	Op Time	Replacement P/N	Qty.
R	80410 L3000	0	(SC263) Curtain Airbag Inspection Both Sides (OK)	230A06I0	0.2 M/H	N/A	0
			(SC263) Curtain Airbag Inspection + Curtain Airbag Reinstallation One Side (NG)	230A06R0	0.3 M/H	85815 C1100	1
						82315 2P000	
			(SC263) Curtain Airbag Inspection + Curtain Airbag Reinstallation Both Sides (NG)	230A06R1	0.4 M/H	85815 C1100	2
						82315 2P000	

For Labor Op(s) 230A06R0 and 230A06R1, a photo of the NG curtain airbag must be attached using the KVID App. Attach a photo for (each NG side) to the claim using Attachment Type; "XX-Other". When necessary, manually enter sublet code 'X2' for rental/rideshare reimbursement for one (1) day maximum for 'Inspection' operation and up to three (3) days maximum for 'Replacement' operation with supporting documentation. Refer to Warranty Bulletin 2023-08 for claim submission procedures.

NOTICE

VIN inquiry data for this repair is provided for tracking purposes only. Kia retailers should reference SC263 when accessing the WebDCS system.

