

Parts Bulletin

TITLE:

**Recall R10213: Steering Gear
Model Year 2019-2022 V60CC, XC60, XC90**

GROUP: 64	CAT/NO: R10213	CAR MARKET: United States and Canada	
REVISIONS:		ISSUE DATE: 2023-01-06	STATUS DATE: 2023-01-06
Page 1 of 2			

“Right first time in Time”

Reference Bulletins: QB R10213

Volvo Car USA LLC and Volvo Car Canada LTD on behalf of Volvo Car Group, have decided to launch Recall R10213 on certain model year 2019-2022 V60CC, XC60 and XC90 vehicles.

Volvo Cars Investigations have identified that a manufacturing error in the supplier’s screw assembly station has in rare cases fed double screws on top of each other. There is a risk of the steering wheel locking up due to the screw falling into the gearbox housing, increasing the risk of a crash.

The corrective action is to replace the Steering Gear.

A total of 74 U.S. and 7 Canadian vehicles are eligible for this recall.

Part Number	Description	Qty
36010518	Steering Gear	1
30670580	Flange screw	3
988340	Flange screw	2
30640745	Flange lock nut	2
985039	Flange screw	1
30640899	Flange nut	2
30670571	Flange screw	2
30670589	Flange screw	4

Parts Bulletin 64-R10213

Part Number	Description	Qty
30622581	Sems screw	0-4
30670560	Sems screw	0-4
30746663	Sems screw	0-4
30670577	Sems screw	2
30746669	Sems screw	0-4
31451102	PSCM Reload XC90/XC60	1
32221367	PSCM Reload V60CC	1
31483292	Total Upgrade XC90/XC60	1
31493704	Total Upgrade V60CC	1