

Date: 11/17/2023

Subject: Stop Delivery Order: Safety Recall FL983

SAFETY RECALL NOTICE On **November 02, 2023**, Daimler Truck North America (“DTNA”) filed a Defect Information Report (“DIR”) with the National Highway Traffic Safety Administration (“NHTSA”) and/or a Defect Information Notice (“DIN”) with Transport Canada (“TC”) informing the agencies of our intent to conduct a voluntary safety recall.

It is a violation of federal law for a dealer to deliver a new motor vehicle or any new or used item of motor vehicle equipment (including a tire) covered by this notification under a sale or lease until the defect or noncompliance is remedied. **Some of the vehicles subject to this "Stop Delivery Order" may be in your *new* vehicle inventory.** Until further instructions are available, ***new vehicles subject to this "Stop Delivery Order" must be held and not delivered to customers.***

DTNA *strongly recommends* that dealers and distributors remedy recalls before selling used vehicles. For any used vehicle with an open recall not remedied before sale, DTNA requires that the dealer or distributor notify prospective buyers of the open recall.

Affected vehicles in FL983:

Make	Model	Model Year: Start	Model Year End	Prod. Start Date	Prod. End Date
Freightliner	M2	2024	2024	10/02/2023	10/09/2023
Freightliner	114SD	2024	2024	09/16/2023	10/10/2023

Problem: The subject engines may have been built with incorrect-length flanged stud(s) attaching the rear lifting bracket to the cylinder head.

Solution: The remedy is to inspect and replace, if required, the flanged stud in the rear lifting bracket arrangement with the correct-length flanged stud.

Owner Notification Mailing Schedule: Owner letters will be mailed by Cummins prior to the campaign’s activation; the current schedule for mailing is 12/15/2023.