

**IMPORTANT SAFETY RECALL INFORMATION**  
**Safety Recall Campaign 0183 – Fuel Sensor on**  
**2023 X350 RA, X 350, and X500 Motorcycles**

To: US and China Dealers

Roles:

Dealer Operator, General Manager, All P&A Roles, All Service Roles, Vehicle Sales Manager

October 10, 2023

Dear Dealer:

Harley-Davidson has learned that the FUEL SENSOR (P/N HD50800P420000) on certain Model Year 2023 X350 RA (Riding Academy), X 350, and X 500 motorcycles may leak. A fuel leak in the presence of an ignition source may lead to a fire.

***IMPORTANT:*** If you choose to operate the motorcycle before this safety recall service has been completed, to reduce the risk associated with this condition, we recommend that you inspect the underside of the fuel tank to ensure no leaking is present.

We have voluntarily declared that this condition constitutes a safety defect to allow us to formally recall (Campaign 0183) all affected motorcycles. The remedy is to first confirm that the motorcycles are covered by this recall. If covered, perform the recommended recall update per Service Bulletin M1609 (the “Bulletin”). As part of Campaign 0183, any affected fuel sensors (part number HD50800P420000) in your service parts inventory must also be remedied. The bulletin outlines the repair and credit procedures for the recall update, and additional relevant information.

The recall kit (part number 91500115) will be used for Recall 0183. Recall kits will be available for dealer order beginning October 16, 2023.

**Please refer to *H-Dnet / My Toolbox / Warranty Campaign Center*. Select “Safety Campaign Open VIN list,” then select “0183” Campaigns to view the VIN list.**

In accordance with federal regulations administered by the National Highway Traffic Safety Administration (NHTSA) and other appropriate market-specific government agencies, Harley-Davidson will provide notice to all owners of record of affected products with direction to arrange for the recall service.

If you have any questions related to this recall, you can contact us at:

- U.S. dealers: Call 800-664-7762 and select the appropriate prompts
- China dealers: Contact your regional office

We take pride in the quality standards and controls we employ in our drive to lead the industry and deliver the world's most desirable motorcycles. Thank you for your cooperation.

Sincerely,

Harley-Davidson Motor Company, Inc.  
Recall 0183

Recall 0183 Model Year List (production date range: June 22, 2022 to August 21, 2023)

<b>Year</b>	<b>Model</b>	<b>Market</b>	
2023	X350 RA	United States	
2023	X 350	China	
2023	X 500	China	

Key Dates:

- Between October 10 and October 13, 2023 – Dealer Communication and Service Bulletin released.
- Between October 16 and October 23, 2023 – Owner Letters mailed.
- October 16, 2023 – Recall Kits available for order.