



Stacy L. Balzer
 Director
 Service Engineering Operations
 Ford Customer Service Division

Ford Motor Company
 P. O. Box 1904
 Dearborn, Michigan 48121

October 25, 2023

TO: All U.S. Ford and Lincoln Dealers

SUBJECT: **NEW VEHICLE DEMONSTRATION / DELIVERY HOLD**
Safety Recall 23S49 - *SUPPLEMENT #3*
Certain 2023 Model Year F250-F350 with 10.5” Axle Shaft
Left Axle Shaft Failure at Flange

REF: **NEW VEHICLE DEMONSTRATION / DELIVERY HOLD**
Safety Recall 23S49 - *SUPPLEMENT #2*
Certain 2023 Model Year F250-F350 with 10.5” Axle Shaft
Left Axle Shaft Failure at Flange – October 9, 2023

NEW! REASON FOR THIS SUPPLEMENT

- *Parts Ordering Information – Update Rear Axle Oil Quantities and add Differential Gasket and Bolts to Special Program Part Ordering*

AFFECTED VEHICLES

Vehicle	Model Year	Assembly Plant	Build Dates
F250-F350	2023	Kentucky Truck	March 20, 2023 through August 21, 2023

US population of affected vehicles: 41,468. Affected vehicles are identified in OASIS and FSA VIN Lists.

REASON FOR THIS SAFETY RECALL

In some of the affected vehicles, the left rear axle shaft was manufactured without proper completion of a heat treatment process which may cause the left rear axle shaft to break. A broken rear axle shaft could result in a loss of motive power and the inability to hold the vehicle in park. If the parking brake is not applied, this could result in unintended vehicle movement, increasing the risk of injury or crash.

SERVICE ACTION

Dealers are to locate the pin stamp on the left rear axle flange. If the first digit of the pin stamp is 1, 2 or missing remove and replace the left rear axle shaft. If the first digit of the pin stamp is not 1 or 2, the axle passed the inspection. This service must be performed on all affected vehicles at no charge to the vehicle owner.

OWNER NOTIFICATION MAILING SCHEDULE

Owner letters were mailed the week of October 16, 2023. Dealers should repair any affected vehicles that arrive at their dealerships.

PLEASE NOTE:

Federal law requires dealers to complete this recall service before a new vehicle is delivered to the buyer or lessee. Violation of this requirement by a dealer could result in a civil penalty of up to \$26,315 per vehicle. Correct all vehicles in your new vehicle inventory before delivery.

NEW! ATTACHMENTS

- Administrative Information
- **NEW!** Parts Ordering Information
- **NEW!** Technical Instructions
- **NEW!** Mobile Service Repair Assessment

QUESTIONS & ASSISTANCE

For questions and assistance, contact the Special Service Support Center (SSSC) via the SSSC Web Contact Site. The SSSC Web Contact Site can be accessed through the Professional Technician System (PTS) website using the SSSC link listed at the bottom of the OASIS VIN report screen or listed under the SSSC tab.

Sincerely,



Stacy L. Balzer

Safety Recall 23S49 – Supplement #3

MOBILE SERVICE REPAIR ASSESSMENT LEVEL

- All repairs in this program have the following assessment level.
⊗ - Not a Mobile Service Repair

OASIS ACTIVATION

OASIS was activated on August 30, 2023.

FSA VIN LISTS ACTIVATION

FSA VIN Lists was available through <https://web.fsavinlists.dealerconnection.com> on August 30, 2023. Owner names and addresses will be available by October 9, 2023.

NOTE: Your FSA VIN Lists may contain owner names and addresses obtained from motor vehicle registration records. The use of such motor vehicle registration data for any purpose other than in connection with this recall is a violation of law in several states, provinces, and countries. Accordingly, you must limit the use of this listing to the follow-up necessary to complete this recall.

SOLD VEHICLES

- Ford has not issued instructions to stop selling/delivering or driving used vehicles under this safety recall. Owners should contact their dealers for an appointment to have their vehicles remedied as soon as practicable.
- Immediately contact any of your affected customers whose vehicles are not on your VIN list but are identified in OASIS. Give the customer a copy of the Owner Notification Letter (when available) and schedule a service date.
- Correct other affected vehicles identified in OASIS which are brought to your dealership.
- Dealers are to prioritize repairs of customer vehicles over repairs of new and used vehicle inventory.

STOCK VEHICLES

- Correct all affected units in your new vehicle inventory before delivery.
- Use OASIS to identify any affected vehicles in your used vehicle inventory.

DEALER-OPERATED RENTAL VEHICLES

The Fixing America's Surface Transportation (FAST) Act law effective June 2016 prohibits a rental company from selling, renting, or leasing vehicles subject to a safety or compliance recall. Please consult your legal counsel for legal advice.

BRANDED / SALVAGED TITLE VEHICLES

Affected branded / salvaged title vehicles are eligible for this recall.

Safety Recall 23S49 – Supplement #3

OWNER REFUNDS

- This safety recall must still be performed, even if the owner has paid for a previous repair. Claiming a refund will not close the recall on the vehicle.
- Ford Motor Company is offering a refund for owner-paid repairs covered by this recall if the repair was performed before the date indicated in the reimbursement plan, which is posted with this bulletin. Owners are directed to seek reimbursement through authorized dealers or, at their option, directly through Ford Motor Company at P.O. Box 6251, Dearborn, MI 48121-6251.
- Dealers are also pre-approved to refund owner-paid emergency repairs that were performed away from an authorized servicing dealer after the end date specified in the reimbursement plan. Non-covered repairs, or those judged by Ford to be excessive, will not be reimbursed.
- Refunds will only be provided for the cost associated with left rear axle failure at the flange.

RENTAL VEHICLES

Rental vehicles are not approved for this program.

PICK-UP AND DELIVERY- Participating Dealers

Dealers participating in the Remote Experience Program:

- Refer to EFC12071, 2023 Remote Experience Program, Pickup & Delivery (PDL) Offset section for additional details.

PICK-UP AND DELIVERY- Non-participating Dealers

Dealers not participating in the 2023 Remote Experience Program for Pick-up & Delivery are authorized to claim unique services for completing this program.

- Dealers are authorized to claim one-half labor hour per repair for vehicle pick-up & delivery services. Refer to Labor Allowances for details.
- Dealers must retain a Vehicle Pick-up & Delivery Record with the repair order documentation.

ADDITIONAL REPAIR (LABOR TIME AND/OR PARTS)

Additional repairs identified as necessary to complete the FSA should be managed as follows:

- For related damage and access time requirements, refer to the Warranty and Policy Manual / Section 6 – Ford & Lincoln Program Policies / General Information & Special Circumstances for FSAs / Related Damage.
- For vehicles within new vehicle bumper-to-bumper warranty coverage, no SSSC approval is required, although related damage must be on a separate repair line with the “Related Damage” radio button checked.
 - Ford vehicles – 3 years or 36,000 miles
- For vehicles outside new vehicle bumper-to-bumper warranty coverage, submit an Approval Request to the SSSC Web Contact Site before completing the repair.

Safety Recall 23S49 – Supplement #3

CLAIMS PREPARATION AND SUBMISSION

- **Claim Entry:** Enter claims using Dealer Management System (DMS) or One Warranty Solution (OWS) online.
 - When entering claims, select claim type 31: Field Service Action. The FSA number (23S49) is the subcode.
 - For additional claims preparation and submission information, refer to the Recall and Customer Satisfaction Program (CSP) Repairs in the OWS User Guide.
- **Related Damage/Additional labor and/or parts:** Must be claimed as Related Damage on a separate repair line from the FSA with the same claim type and subcode as described in Claim Entry above.

IMPORTANT: Click the Related Damage Indicator radio button.
- **Pickup & Delivery:**
 - Dealers participating in the Remote Experience Program –
 - Refer to EFC12071, 2023 Remote Experience Program, Pickup & Delivery (PDL) Offset section for additional details.
 - Dealers NOT participating in the Remote Experience Program –
 - Dealers are authorized to claim one-half labor hour per repair for vehicle pick-up and delivery services.
 - Dealers must retain a Vehicle Pick-up and Delivery Record with the repair order documentation.

Safety Recall 23S49 – Supplement #3

LABOR ALLOWANCES

Description	Labor Operation	Labor Time
Inspect Left Rear Axle Flange – PASS	23S49B	0.3 Hours
Inspect Left Rear Axle Flange – DOES NOT PASS – Replace axle & top off fluid – PHOTOS REQUIRED	23S49C	0.7 Hours
Axle broken – Remove differential cover, replace axle, install differential cover and top off fluid – PHOTOS REQUIRED	23S49D	1.2 Hours
Vehicle Pick-up and Delivery Allowance: This allowance is only for <u>non-eligible</u> 2023 Remote Experience Program Dealers. NOTE: This allowance is for dealer-performed vehicle pick-up/delivery for dealership repairs only. Can only be claimed once, regardless of outstanding FSAs repaired.	23S49PP	0.5 Hours
Time allowed to submit photos	23S49ZZ	0.2 Hours

NEW! PARTS REQUIREMENTS / ORDERING INFORMATION

Special Program Part Ordering:

To place an order for Differential Gasket and Bolts submit a VIN-specific Part Order contact via the SSSC Web Contact Site.

Part Number	Description	Order Quantity	Claim Quantity
W714981-S439	BOLT (4 PER PACKAGE) – 8 REQUIRED	2	8
LC3Z-4036-A	DIFFERENTIAL GASKET (1 PER PACKAGE) – Only required if axle is broken	1	1

Dealers will be notified via a DOES II communication if circumstances warrant a change in part supply strategy and when open ordering resumes.

Order the parts below through normal order processing channels:

Part Number	Description	Order Quantity	Claim Quantity
BC3Z-4234-C	SHAFT ASSEMBLY – REAR AXLE LH 10.5 RG	1	1
LC3Z-4A332-A	O/RG-RR AX SJFT RET WSHR (1 PER PACKAGE)	1	1
<i>XY-75W85-QL</i>	<i>OIL – REAR AXLE (12 QUARTS PER CASE)</i> <ul style="list-style-type: none"> <i>• 23S49C – May only need one quart to top off fluid.</i> <i>• 23S49D – 4 quarts needed</i> 	<i>1</i>	<i>.33</i>

To guarantee the shortest delivery time, an emergency order for parts must be placed.

DEALER PRICE

For the latest prices, refer to DOES II.

Safety Recall 23S49 – Supplement #3

PARTS RETENTION, RETURN, & SCRAPPING

Follow the provisions of the Warranty and Policy Manual, Section 1 - WARRANTY PARTS RETENTION AND RETURN POLICIES. If a replaced part receives a scrap disposition, the part must be scrapped by all applicable local, state, and federal environmental protection and hazardous material regulations. Federal law prohibits selling motor vehicle parts or components that are under safety, compliance, or emissions recall.

EXCESS STOCK RETURN

The excess stock returned for credit must have been purchased from Ford Customer Service Division by Policy Procedure Bulletin 4000.

REPLACED FSA PARTS INSPECTION AND SIGN OFF

Effective March 1st, 2021, all parts replaced as part of an FSA repair with a repair order open date of March 1st, 2021, or later must be inspected and signed off on the repair order by a member of your dealer fixed operations management team or an employee of the task has been delegated to. If the task is to be delegated to a non-management employee, the employee needs to be someone other than the technician who completed the repair and needs to understand the importance of completing this task consistently and accurately.

- All parts replaced as part of an FSA repair should be returned to the parts department following the Warranty Parts Retention and Return Policies.
- Inspect the replaced parts to verify the FSA repair was completed.
- If the FSA repair is found to be complete, the designated employee signs the repair order line or parts return stamp area (electronic or hand signed) for the FSA repair indicating the parts were inspected and validated to have been replaced.
- After the parts have been inspected, they should be handled based on the guidance in the parts status report in the Online Warranty System (Hold, Return, CORE, Scrap, etc.). Please visit FMCDEALER > PARTS & SERVICE > WARRANTY ADMINISTRATION & WARRANTY PARTS RETURN for the latest [Immediate Scrap List](#) information.
- This process is subject to review during warranty audits for FSA repairs with a repair order open date of March 1st, 2021, or later. Any eligible FSA claims requiring parts replacement found not to have been inspected and signed off during a warranty audit will be subject to chargeback and consideration for enrollment into the Dealer Incomplete Recall Repair Process.

Note: Other approvals (electronic or handwritten) for add-on repair lines, dealer-owned vehicle repairs, and repeat repairs do not qualify as FSA parts inspection approvals. The post-repair FSA parts inspection process (electronic or handwritten) is independent of other warranty approval requirements. The approval by the designated employee implies that the FSA parts were found to be replaced and must be able to be identified on the Repair Order. If multiple FSAs require approval on a single Repair Order, each applicable occurrence will require individual post-repair approval by the designated employee.

CERTAIN 2023 MODEL YEAR SUPERDUTY VEHICLES EQUIPPED WITH A SINGLE REAR WHEEL (SRW) 10.5 AXLE — LEFT AXLE SHAFT FLANGE INSPECTION

SERVICE PROCEDURE

 This procedure is different from the Workshop Manual (WSM). Follow Technical Instructions carefully.

1. Remove the Left Hand (LH) rear wheel. Follow the WSM procedures in Section 204-04A.

NOTICE: DO NOT use sand paper or aggressive pressure as the pin stamp could be removed.

2. Using a right angle grinder with a wire wheel, apply light pressure and remove the black coating on the LH rear axle flange to expose the bare metal. See Figure 1.

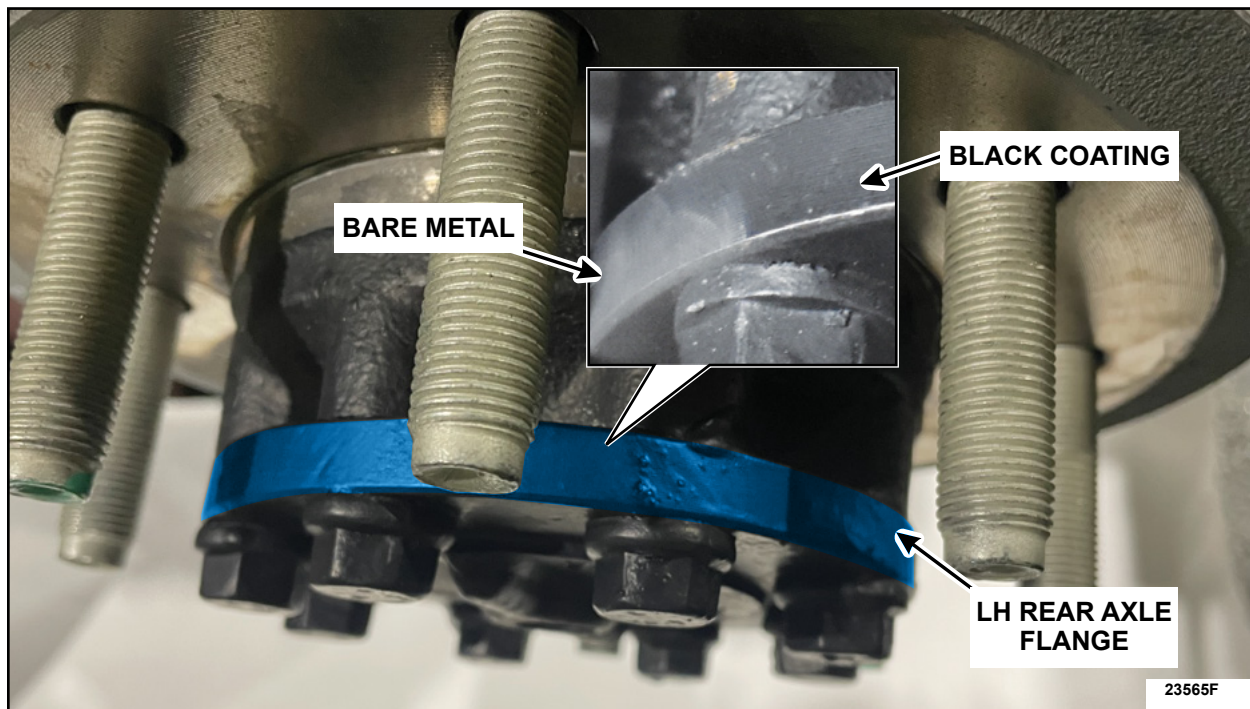


FIGURE 1



3. Locate the pin stamp on the LH rear axle flange. See Figure 2. Was the pin stamp missing?

YES - Take pictures of the axle flange and send them to SSSC. The axle **DOES NOT PASS** inspection; Proceed to Step 5.

NO - Proceed to Step 4.

4. Was the first digit on the pin stamp a 1 or 2? See Figure 2.

YES - Take pictures of the axle flange and send them to SSSC. The axle **DOES NOT PASS** inspection; Proceed to Step 5.

NO - The axle **PASSED** inspection. Install the LH rear wheel. Follow the WSM procedures in Section 204-04A. This completes the FSA.

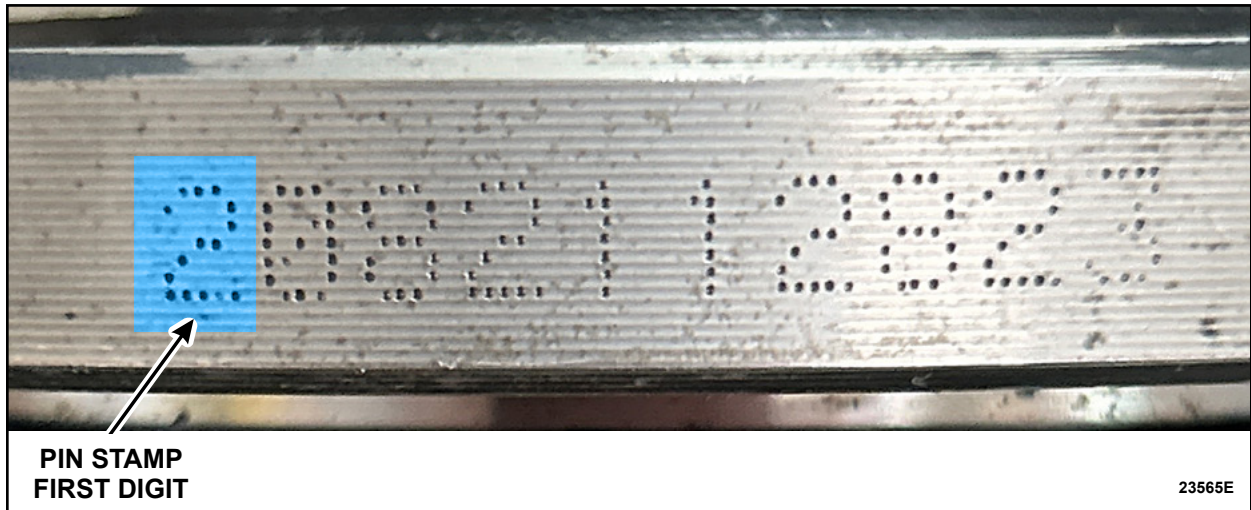


FIGURE 2

5. Remove the LH axle shaft. Follow the WSM procedures in Section 205-02G.



6. Is the LH axle shaft complete and in one piece? See Figure 3.

YES - Proceed to Step 10.

NO - Proceed to Step 7.

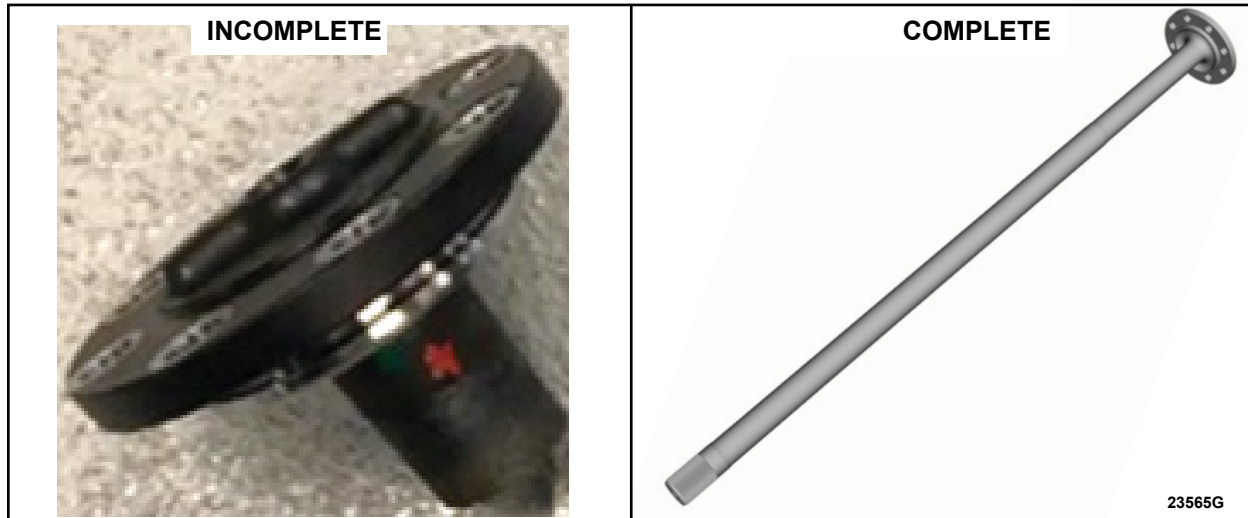


FIGURE 3

7. Remove the Rear Differential Housing Cover . Follow the WSM procedures in Section 205-02D.
8. From inside of the rear differential in between the spider gears, push the broken LH axle out of the axle assembly tube and remove the axle shaft from the wheel side of the axle tube. Flush the LH axle assembly tube and the differential using brake cleaner and compressed air to remove any metal or debris.
9. Install the Rear Differential Housing Cover. Follow the WSM procedures in Section 205-02D.
10. Install the LH axle shaft. Follow the WSM procedures in Section 205-02G.
11. Install the LH rear wheel. Follow the WSM procedures in Section 204-04A.

IMPORTANT NOTE: Federal law prohibits selling motor vehicle parts or components that are under safety, compliance, or emissions recall. Unless a part is requested to be returned to Ford, all parts replaced under this FSA must be scrapped in accordance with all applicable local, state and federal environmental protection and hazardous material regulations. Refer to the Parts Retention, Return, & Scrapping section of the FSA dealer bulletin for further information.



Recall 23S49 – Supplement #3













Mobile Service Repair Assessment

Assessment levels have been identified to help determine the ease of performing eligible mobile service repairs for a Field Service Action (FSA) outside of the dealership service facility.


Dealer Bulletin



Within Attachment I of the dealer bulletin a mobile service repair assessment level(s) will be provided. These assessment levels have been determined using the amount of time, equipment and labor identified to perform the intended service action.

Assessment Levels

-  - Mobile Reprogramming
-   - Light Mobile Service
-    - Enhanced Mobile Service
-     - Advanced Mobile Service
-  - Wheel and Tire Mobile Service
-  - Not a Mobile Service Repair

Description of each level that is used to determine the overall assessment.

-  – Mobile Reprogramming
 - Module Programming or similar type services
 - Minimum tools maybe required other than an **IDS/FDRS** setup
 - FDRS programming that requires internet connection (wi-fi or mobile hotspot)
 - Make sure vehicle has a charge port to ensure battery voltage is maintained during flashing of the module(s)
 - Repairs not greater than 1 hour in length (including time to wait for programming)

Note: The location will need a charging station or wall box to maintain the 12-volt battery.
-   – Light Mobile Service
 - Interior repair procedures that do not require seat, dash, or headliner removal
 - Under hood repairs that do not require large component removal
 - Exterior repairs that do not require large component/panel removal
 - Repairs may require standard hand tools (Access to a Technician starter kit or similar)

Recall 23S49 – Supplement #3

   – Enhanced Mobile Service

- ***A two-person process is required anytime a procedure requires work under the vehicle***
 - Brake Inspection and Brake Repair/Replacement
 - Limited Suspension Component replacement (no alignment)
 - Under Vehicle access for limited repairs (no large component removal)
 - Vehicle Check Up - VCU
 - Pre-Delivery Inspection - PDI
 - Used Car Inspection/Presale Inspection
 - May require floor jack, jack stands, and impact tools
- Note: Wheel lock may be required.*

    – Advanced Mobile Service

- Fluid Exchange/Oil Change
- Light Repairs
- Brake Hydraulic Repairs

 – Wheel and Tire Mobile Service

- Tire Removal from Wheel
- Tire Balancing
- Tire Repair

Note: Specialized Mobile Service unit and equipment including Tire balancer and Tire Changer required.

 – Not a Mobile Service Repair

- Large component removal
- BEV Battery Replacement
- Requires a vehicle hoist – to complete the repair (more than inspection)
- Required vehicle alignment
- Requires significant vehicle disassembly
- Repairs greater than 2-3 hours
- Any repairs that require M-Time
- Includes a service procedure where the vehicle owner may be distressed about the state of their vehicle