

TO: Mercedes-Benz Dealer Principals, General Managers, Sales Managers, Service Managers, Parts Managers	FROM: Gregory Gunther, Senior Manager, Vehicle Compliance and Analysis, Engineering Services
RE: Recall Campaign Launch Notification Replace the Absorbers in the Roof Frame MY23 EQE (295 platform)	DATE: August 25, 2023

IMPORTANT RECALL CAMPAIGN UPDATE

Please see the attached documents related to the campaign listed above.

Please note that all customer inquiries should be directed to the Customer Assistance Center at 1-800-FOR-MERCEDES.

Sincerely,

Gregory Gunther

Senior Manager, Vehicle Compliance & Analysis



Recall Campaign Launch Notification			August 25, 2023
Campaign No. :	NHTSA ID	Campaign Desc. :	Replace the Absorbers in the Roof Frame
2023080004	23V555	23P6990003	
<p>This is to notify you of the Recall Campaign Launch to replace the absorbers in the roof frame in 10 Model Year (“MY”) 2023 EQE (295 platform) vehicles. The recall campaign will be visible on the www.NHTSA.gov website and may generate questions from customers. Affected VINs will be flagged in VMI as “OPEN” on August 25, 2023.</p>			
Background			
Issue	Mercedes-Benz AG (“MBAG”), the manufacturer of Mercedes-Benz vehicles, has determined that on certain Model Year (“MY”) 2023 EQE (295 platform) vehicles, the mounting of the absorbers in the roof frame might not meet current production specifications. In the event of a crash with window airbag deployment, the absorbers might separate into the interior of the vehicle. In this case, the risk of injury for vehicle occupants could be increased.		
What We’re Doing	MBUSA will conduct a voluntary recall. An authorized Mercedes-Benz dealer will replace the absorbers on the affected vehicles.		
Parts	The remedy is available and can be performed.		
Vehicles Affected			
Vehicle Model Year(s)	2023		
Vehicle Model	EQE		
Vehicle Populations			
Total Recall Population	10		
Total Vehicles in Dealer Inventory	2		
<p>Given this notice, it is a violation of Federal law for a dealer to sell or lease any new vehicles in dealer inventory covered by this notification until the vehicle has been repaired. Once the remedy is available, the vehicles will be flagged as “OPEN” and Work Instructions will be available in NetStar VMI and Xentry Portal. Once the repair is complete the vehicle may be sold or leased.</p> <p>Loaner and demonstrator vehicles may continue to be driven, but must not be retailed until repaired. As a matter of normal service process, please check for other repair measures which might be applicable to the vehicle(s).</p> <p>Additionally, given this notice, it is a violation of Federal Law for car rental companies to rent new vehicles covered by this notification until the vehicle has been repaired.</p>			
Next Steps/Notes			
Customer Notification Timeline	Customer letters will be mailed on September 1, 2023.		
AOMS/SOMS	AOMs – This recall may generate questions from your dealers. Please forward this notice to your dealers ASAP.		
Rental Fleet Partners	This recall may affect vehicles in your fleet. Please contact your respective MBUSA fleet representative for further information and next steps. For repairs, please contact your preferred MBUSA dealer.		
Customer Reimbursement	Customer reimbursement is not being offered for this campaign.		
<p>While we regret any inconvenience this may cause, MBUSA is determined to maintain a high level of vehicle quality and customer satisfaction. Please refer all customer inquiries to the Customer Assistance Center at 1-800-FOR-MERCEDES.</p>			



Recall Campaign Bulletin



Mercedes-Benz

Campaign No. 2023080004, August 2023

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **Model EQE (295 platform)**
Model Year 2023

Replace the Absorbers in the Roof Frame

Mercedes-Benz AG (“MBAG”), the manufacturer of Mercedes-Benz vehicles, has determined that on certain Model Year (“MY”) 2023 EQE (295 platform) vehicles, the mounting of the absorbers in the roof frame might not meet current production specifications. In the event of a crash with window airbag deployment, the absorbers might separate into the interior of the vehicle. In this case, the risk of injury for vehicle occupants could be increased. An authorized Mercedes-Benz dealer will replace the absorbers on the affected vehicles.

Prior to performing this Campaign:

- VMI must be checked before performing campaigns to verify that the campaign is required on a specific vehicle. Always check for any other open campaigns, and perform accordingly.
- Please review the entire Campaign bulletin and follow the repair procedure exactly as described.

Approximately 10 vehicles are affected.

Order No. P-RC-2023080004

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Replace the Absorbers in the Roof Frame

Work Procedure

- Partially remove and lower headliner. (Avoid bending the headliner, it will leave permanent kinks)

i The windshield does not need to be removed.

i For basic data, see AR68.30-P-4300EQS.

- Replace front absorbers on the left and right sides (**A**, **Figure 1**).

i The absorbers are clipped into the body-in-white under the headliner (**Figure 2**).

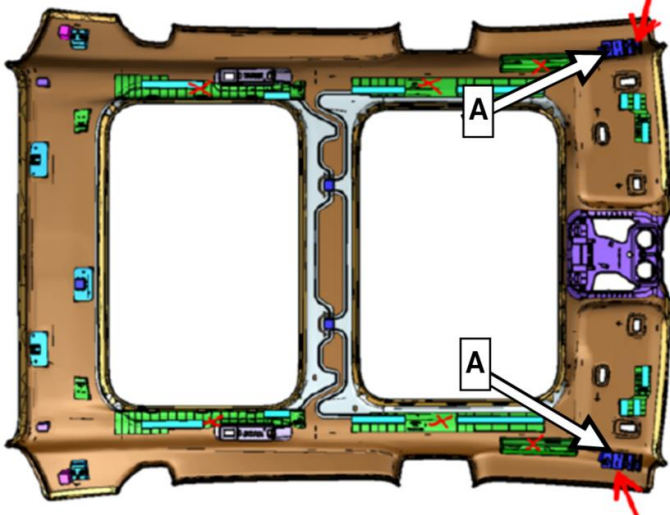


Figure 1



Figure 2 (Installed absorber on the left side)

- Assemble in reverse order.

Primary Parts Information

Qty.	Part Name	Part Number
1	Left front absorber	A 295 692 29 00
1	Right front absorber	A 295 692 30 00

i Small parts such as screws, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

i **Note:** The following allowable labor operation should be used when submitting a warranty claim for this repair:

Warranty Information

Damage Code	Operation Number	Description	Labor Time (hrs.)
69 900 03	12-1829	Replace front absorbers on the left and right sides	4.3

i **Note:** Always check Xentry Operation Time (XOT) for the current OP-Code times. Labor times are subject to change and updates may not be reflected in this document.