



Motorcycle Service Group  
Overseas Service Department  
8686, Miyakoda, Kita, Hamamatsu, Shizuoka, Japan 431-2102  
Tel: 81-53-528-8118, Fax: 81-53-528-8141

Page	1 of 3
Date	Feb. 09, 2023
Our ref.	J8-230209

TO: Suzuki Motor USA, LLC  
ATTN.: Managing Director  
Service Director or Manager

**SUBJECT: GSX1300RM2(Hayabusa) Front Brake Master Cylinder Body  
Replacement Recall Campaign**

Dear Sirs and Madams,

This letter is to inform you of the “Front Brake Master Cylinder Replacement Recall Campaign” for GSX1300RRQM2(Hayabusa) produced from Mar. 26, 2021 to Jan. 11, 2022.

We were informed from fields that the front brake lever play is increased. As the result of our investigation, we found that the fluid passage in the front brake master cylinder body may remain closed though the brake lever released due to improper setting of the passage for adjusting the brake fluid pressure. This can lead the excessive brake lever play under certain condition, and in the worst case, the braking distance may increase.

In view of the nature of this problem, Suzuki Motor Corporation (SMC) has decided to carry out the Recall Campaign in your market. The details are explained in the following pages.

You are kindly requested to organize the Recall Campaign for the affected units in your market. If you are required to report to your authority, please contact them according to your law.

If you have affected units in your warehouse, you are required to remedy them before releasing to your dealers. You are also immediately required to instruct your dealers to remedy the affected unit in stock if any, before delivering them to the customers. Please make sure that no customers will receive the affected units without appropriate Recall campaign remedy.

We apologize for any inconvenience this may cause to you. Your cooperation and assistance will be highly appreciated. If you have any question, please don't hesitate to contact us anytime.

Very truly yours,

Shinji Ishikawa  
Department General Manager  
Overseas Service Department  
Suzuki Motor Corporation

**Action**

- 1) For the affected units before retail sales, you are requested to remedy them before delivering them to the customers.
- 2) For the affected units after retail sales, contact the customers of the units to let them bring their vehicles to your authorized dealers.
- 3) Order the necessary quantity of parts.
- 4) Report to the authority according to your law.
- 5) Issue service bulletin to dealers and customer letter to owners.
- 6) Perform a corrective work following the repair instruction of ANNEX3.
- 7) Once the corrective work is done, destroy replaced parts at your responsibility to prevent reuse of the potentially failed parts.

**Affected Models**

Model: GSX1300RM2(Hayabusa)

Production Period: From Mar. 26, 2021 to Jan. 11, 2022

Affected VIN range and units quantity in your market: Please refer to attached VIN list of ANNEX2.

**Replacement Parts**

Please order the necessary number of parts **through SCAN system.**

Model	Part Name	Part No.	Contents
GSX1300RM2 (Hayabusa)	PARTS SET, FR MASTER CYLINDER	59600-10860-RX0	Please refer to the ANNEX3 for the Set parts list.
-	Brake Fluid (DOT4)	-	From your market

Available replacement parts are 50% as of this moment and will be 70% by beginning of March 2023.

**Warranty Reimbursement Information**

This is a Recall campaign that is acceptable only one time for one unit.

Submit the warranty claim applications to SMC under the following terms.

Claim category	2 (Campaign)
Trouble Code	97-J8
Basic code	MA9999

Model	Part Name	Part No.	Q'ty	Flat Rate(Hr)
GSX1300RM2 (Hayabusa)	PARTS SET,FR MASTER CYLINDER	59600-10860-RX0	1	0.9

Actual cost of Brake Fluid is reimbursed by sublet. Please send the evidence of the cost of Brake Fluid to SMC.

**Repair Instruction**

The repair instruction of ANNEX3 is available on SCAN FD.

Please download the files from below.

SCAN-FD – Download – Service – Document Files for Motorcycle

ANNEX3:“GSX1300R\_Repair\_Instruction\_of\_Front\_Blake\_Master\_Cylinder\_Body\_Replacement\_for\_USA.doc”

**Implementation Date and Progress****1) Implementation Date:**

<PLAN>

Please fill following planning schedule in the Microsoft Forms ([Link of the webpage](#)) or ANNEX1 (Excel file) and send back to us by Feb. 16, 2023.

- (1) Recall campaign notification date to your authority, if required.
- (2) Recall campaign notification date to your dealers.
- (3) Start date of Recall campaign notification letter mailing to customers.
- (4) Recall campaign notification date to distributor if you have resold affected unit to other distributor.
- (5) Date of ordering parts for initial necessary quantity.
- (6) Quantity of parts ordered for initial portion.

<ACTUAL STATUS>

Please fill following latest information in the Microsoft Forms ([Link of the webpage](#)) or ANNEX1 (Excel file) and send back to us once a week until all the cells are completely filled out.

- (1) Recall campaign notification date to your authority, if required.
- (2) Recall campaign notification date to your dealers.
- (3) Start date of Recall campaign notification letter mailing to customers.
- (4) Recall campaign notification date to distributor if you have resold affected unit to other distributor.
- (5) Date of ordering parts for initial necessary quantity.
- (6) Quantity of parts ordered for initial portion.

We would like to ask you to provide the implementation date above to window person of SMC Motorcycle Service Group.

**2) Implementation Progress:**

Please email the following information with your company name to your window person.

You are requested to email daily until Campaign execution rate reaches 80%.

- (1) Latest accumulated number of units completed.
- (2) Original number of affected units.
- (3) Updated number of affected units, if adjusted.

**Attachment:**

ANNEX 1: Recall\_campaign\_notification\_plan\_form.xlsx

ANNEX 2: Country\_Name\_VIN\_List.xlsx

ANNEX 3: “GSX1300R\_Repair\_Instruction\_of\_Front\_Blake\_Master\_Cylinder\_Body\_Replacement\_for\_USA.doc”

**END**