

**\*\*\* IMPORTANT SAFETY RECALL \*\*\***  
**NHTSA Recall No. 23E-080**  
**Cummins Campaign No. C2735**

October 24, 2023

[REDACTED]  
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Dear Cummins OEM Customer:

We are writing to inform you that Cummins Inc. has determined that a safety-related defect exists in certain Cummins L9N engines that are equipped with lifting bracket Option Numbers LA9241, LA9242, LA9353 and LA9805 that were manufactured between August 1, 2023 and September 14, 2023. Cummins has initiated a recall of the subject L9N engines. Our records indicate that some of these engines were shipped to you.

A copy of Cummins' initial Part 573 Defect Notification report is enclosed. This notification was submitted to the National Highway Traffic Safety Administration (NHTSA) on October 17, 2023. As more fully described in the Defect Notification, the subject engines may have been built with incorrect length flanged stud(s) that may detach from the cylinder head while the engine is being lifted, possibly causing the engine to swing or fall, potentially resulting in personal injury.

Enclosed is a list of serial numbers for affected engines that our records indicate were shipped to your plants. For engines that have left your control, we encourage you to make a safety defect determination in accordance with 49 USC 30118 *et seq.* and, as appropriate, to submit a Defect Notification to NHTSA in accordance with 49 CFR Part 573. Cummins will conduct the recall, including notifying owners pursuant to 49 CFR Part 577, performing the remedy, and submitting quarterly status reports to NHTSA. Cummins is requesting that you provide the associated VINs and owner contact information to facilitate owner notification. Please work with your Cummins account team leader to ensure that the requested information is provided to Cummins as soon as possible.

As an equipment manufacturer, Cummins has no obligation to file a defect notification to Transport Canada for this recall. If an OEM has an obligation to report the defect to Transport Canada, we ask that you please provide the Transport Canada recall number for your vehicle recall to Cummins. Cummins cannot mail owner letters compliant with Transport Canada regulations without the recall number assigned by Transport Canada. Cummins will provide information to the OEM after mailings are completed so that the OEM can submit the required reports to Transport Canada.

Please note that Federal law prohibits delivery of these engines, or vehicles equipped with these engines, under a sale or lease until this condition has been remedied.

Cummins is finalizing the plan to make a field service safety campaign available to address this condition and will advise you when the schedule is known.

Cummins apologizes for this inconvenience, but we are initiating this action in the interest of our customers' safety and satisfaction with our products. Thank you for your assistance.

Please confirm receipt of this communication.

Sincerely,



OEM Service and Quality Manager

Enclosures:

1. Cummins Part 573 Defect Notification
2. List of ESNs