

***** IMPORTANT SAFETY RECALL *****
NHTSA Recall No. 23E-055
Cummins Campaign No. C2717

July 24, 2023

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[REDACTED]
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Dear Cummins OEM Customer:

We are writing to inform you that Cummins Inc. has determined that a safety-related defect exists in certain Cummins L9 engines equipped with a remote Stage 2 fuel filter (Option Number FF90942), which includes two pressurized fuel hoses that were manufactured between November 22, 2022 and February 28, 2023. Cummins has initiated a recall of the subject L9 engines. Our records indicate that some of these engines were shipped to you.

A copy of Cummins' initial Part 573 Defect Notification report is enclosed. This notification was submitted to the National Highway Traffic Safety Administration (NHTSA) on July 18, 2023. As more fully described in the Defect Notification, the remote fuel filter hoses installed on some of the subject engines may have been damaged during engine production, possibly resulting in a fuel hose becoming disconnected that will result in an engine stall or a fuel leak. A stall may increase the risk of a crash. A fuel leak in the presence of an ignition source may increase the risk of a fire.

Enclosed is a list of serial numbers for affected engines that our records indicate were shipped to your plants. For engines that have left your control, we encourage you to make a safety defect determination in accordance with 49 USC 30118 *et seq.* and, as appropriate, to submit a Defect Notification to NHTSA in accordance with 49 CFR Part 573. Cummins will conduct the recall, including notifying owners pursuant to 49 CFR Part 577, performing the remedy, and submitting quarterly status reports to NHTSA. Cummins is requesting that you provide the associated VINs and owner contact information to facilitate owner notification. Please work with your Cummins account team leader to ensure that the requested information is provided to Cummins as soon as possible.

As an equipment manufacturer, Cummins has no obligation to file a defect notification to Transport Canada for this recall. If an OEM has an obligation to report the defect to Transport Canada, we ask that you please provide the Transport Canada recall number for your vehicle recall to Cummins. Cummins cannot mail owner letters compliant with Transport Canada regulations without the recall number assigned by Transport Canada. Cummins will provide information to the OEM after mailings are completed so that the OEM can submit the required reports to Transport Canada.

For engines that are still in your inventory, please contact the Owner Quality Assurance representative at the Rocky Mount Engine Plant to arrange for repairs. Please note that Federal

law prohibits delivery of these engines, or vehicles equipped with these engines, under a sale or lease until this condition has been remedied.

Cummins is finalizing the plan to make a field service safety campaign available to address this condition and will advise you when the schedule is known.

Cummins apologizes for this inconvenience, but we are initiating this action in the interest of our customers' safety and satisfaction with our products. Thank you for your assistance.

Please confirm receipt of this communication.

Sincerely,



OEM Service and Quality Leader

Enclosures:

1. Cummins Part 573 Defect Notification
2. List of ESNs