Part 573 Safety Recall Report

Manufacturer Name :Cake 0 Emission USA IncSubmission Date :NOV 28, 2023NHTSA Recall No. :23V-803Manufacturer Recall No. :OSA FLEX MC0327

Manufacturer Information :

Manufacturer Name : Cake 0 Emission USA Inc Address : 4112 LINCOLN BLVD MARINA DEL REY CA 90292 Company phone : 9680221

Population :

Number of potentially involved : 154 Estimated percentage with defect : 100 %

Vehicle Information :

Vehicle 1:	2020-2	2022 CAKE Osa Flex Elect	ric Mo	ped	
Vehicle Type :	МОТО	RCYCLES			
Body Style :	OTHE	R			
Power Train :	HYBR	D ELECTRIC			
Descriptive Information :	All OS	A Flex electric mopeds pr	oduced	for the US market prior to	05/30/2023
Production Dates :	DEC 1	6, 2019 - MAY 29, 2023			
VIN Range 1:	Begin :	YW2C2M100LT000041	End :	YW2C2M100LT000282	Not sequential
VIN Range 2:	Begin :	YW2C3M041MT000326	End :	YW2C3M042MT000545	Not sequential
VIN Range 3:	Begin :	YW2C3M045NT000637	End :	YW2C3M048NL000034	□ Not sequential

Description of Defect :

: The aluminum steering column may become fatigued over time and, in certain cases, can shear when subjected to a hard impact
: NR
: NR
: Shearing of the steering column could cause the front fork to detach, leading to an increased risk of crash.
: A severe or hard impact while the vehicle is being ridden can cause the aluminum steering column to break.
g N/A

Involved Components :

The information contained in this report was submitted pursuant to 49 CFR §573



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Component Name 1 : Steering column

Component Description : OSA Moped steering column triple clamp lower assembly

Component Part Number : MC0327

Supplier Identification :

Component Manufacturer

Name :Magnate Precision Industry Co., LtdAddress :NO.2, Ln58, Sec.2, Ta-ching St., South DTaichung Foreign StatesCountry :Taiwan, Province of China

Chronology :

- May 11, 2023: Customer emailed CAKE to report an incident involving steering column failure that occurred when a CAKE vehicle struck a section of road in disrepair. CAKE's internal Quality team is notified and begins its investigation into the incident.

- MAY 16, 2023: CAKE inspected the vehicle and findings were communicated to CAKE Service and Engineering teams.

- June - July 2023: CAKE Engineering analyzes the involved unit and identifies no material defects in manufacture of the steering column that led to the failure.

- August - October 2023: CAKE performs ongoing analysis of the steering column component.

- CAKE 0 Emission USA has not received any warranty claims or field or service reports, any other reports of crash incidents, or any injuries related to this issue in the USA.

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Description of Remedy :

Description of Remedy Program :	CAKE's remedy program will consist of a repair program that will replace the current aluminum steering column with one made of stainless steel. CAKE will work with customers to locate an appropriate dealer with necessary experience that can perform the repair. If it is not possible to identify a dealer local to the customer, depending on the circumstances of the particular incident, CAKE will either send a technician to the customer's site or have the vehicle shipped to a CAKE service location. CAKE will supply any dealers with the assembly to be repaired along with detailed instructions to replace the impacted part.
	Though the parts have the same dimensions, the recalled component is made from aluminum and the remedy component is made from stainless steel.
5	CAKE has two production facilities, one in Sweden and the other in Taiwan. Vehicles produced for the US market are produced in Taiwan. The part was redesigned beginning in late 2021 during the development of another CAKE electric moped model. This redesigned part was released to production in the Sweden manufacturing facility in February 2022 and the Taiwan manufacturing facility in May 2023.

Recall Schedule :

Description of Recall Schedule :	CAKE expects to send notification of the recall via first class mailing to its customers on or by November 30, 2023. CAKE will work with the customer to identify a motorcycle dealer who can perform the service. CAKE expects to be able to identify a dealer to perform a repair within 14 DAYS of customer contact, to have a repair scheduled and completed within 30 days of identifying the dealer. If needed, consistent with the remedy plan above, CAKE will send a repair kit and instructions to each dealer as they are identified.
Planned Dealer Notification Date :	5
Planned Owner Notification Date :	NOV 30, 2023 - NR

* NR - Not Reported

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