

# Part 573 Safety Recall Report

# 23V-747

**Manufacturer Name :** Custom Fire Apparatus, Inc.**Submission Date :** NOV 07, 2023**NHTSA Recall No. :** 23V-747**Manufacturer Recall No. :** 23V-631/TC 2023-512**Manufacturer Information :**

Manufacturer Name : Custom Fire Apparatus, Inc.

Address : 509 68th Ave

Osceola WI 54020

Company phone : 294-2555

**Population :**

Number of potentially involved : 10

Estimated percentage with defect : 100 %

**Vehicle Information :**

Vehicle 1 : 2021-2024 SPARTAN GLADIATOR/METEROSTAR/FC-94

Vehicle Type : BUSES, MEDIUM &amp; HEAVY VEHICLES

Body Style : OTHER

Power Train : DIESEL

**Descriptive Information :** Potential delay in the park brake setting after park brake valve is activated. Recall population was determined by Spartan sales records. Problem identified and resolved. Trucks potentially affected by this recall is ten, from 2002 to 2024; Gladiators, MetroStars, and FC-94's.

Production Dates : JAN 03, 2022 - NOV 07, 2023

VIN Range 1 : Begin : 4S9CU2D94PC560463 End : 4S9DV2D91RC560862  Not sequential**Description of Defect :**

Description of the Defect : Potential delay in the park brake setting after park brake valve is activated

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : Vehicle could possibly move if brake is not set/stabilized.

Description of the Cause : NR

Identification of Any Warning NR  
that can Occur :

**Involved Components :**

Component Name 1 : PARK BRAKE VALVE

Component Description : VALVE THAT IS ACTIVATED WHEN PUT IN PARK

Component Part Number : 1617-MM5-001

## Supplier Identification :

### Component Manufacturer

Name : Custom Fire Apparatus, Inc.

Address : 509 68th Ave

Osceola Wisconsin 54020

Country : United States

## Chronology :

NR

## Description of Remedy :

Description of Remedy Program : Inspect and replace the faulty Inversion Valve if/when necessary. Spartan Warranty to be billed for cost.

How Remedy Component Differs from Recalled Component : The replacement Inversion Valve has been updated.

Identify How/When Recall Condition was Corrected in Production : NR

## Recall Schedule :

Description of Recall Schedule : Departments will be notified of the Recall and scheduled for the repairs to be completed as soon as possible.

Planned Dealer Notification Date : NOV 22, 2023 - NOV 22, 2023

Planned Owner Notification Date : NOV 22, 2023 - NOV 29, 2023

\* NR - Not Reported