Manufacturer Name :Mercedes-Benz USA, LLCSubmission Date :SEP 29, 2023NHTSA Recall No. :23V-662Manufacturer Recall No. :NR

### Manufacturer Information :

Manufacturer Name :Mercedes-Benz USA, LLCAddress :13470 International Parkway<br/>Jacksonville FL 32218Company phone :1-877-496-3691

### Vehicle Information :

Vehicle 1:	2022-2022 Mer	cedes-Benz A2	20		
Vehicle Type :	LIGHT VEHICLE	S			
Body Style :	4-DOOR				
Power Train :	GAS				
Descriptive Information :	12 Vehicles. The recall population was determined through production records. Vehicles outside of the population have headlamps adjusted according to current production specification.				
Production Dates :	NOV 11, 2021 - I	DEC 03, 2021			
VIN Range 1:	Begin :	NR	End :	NR	Not sequential
Vehicle Type : Body Style : Power Train :	GAS 14 Vehicles. The	S e recall populat e of the populat	ion was	determined through prod e headlamps adjusted acco	
Production Dates : NOV 11, 2021 - DEC 03, 2021					
VIN Range 1:	Begin :	NR	End :	NR	Not sequential



Number of potentially involved :

Estimated percentage with defect : 100 %

**Population :** 

32

## 23V-662

23V-662

Vehicle 3: 20 Vehicle Type: LIC Body Style: SU Power Train: GA	V	AMG GLA35	
Descriptive Information : 6 V	ehicles. The recall popul		rough production records. adjusted according to current
Production Dates : NO VIN Range 1 : Beg	W 11, 2021 - DEC 03, 202 in : NR	1 End: NR	Not sequential
Description of Noncompliance	•:		
-		the headlamp adjustmen	in A-Class and GLA (177 and It might not meet current
FMVSS 1 : FMVSS 2 :	108 - Lamps, reflective of NR	levices, and assoc. Equip	oment
Description of the Safety Risk :	FMVSS 108 S.10 might n The headlamps installed 108 by approximately 0. A headlamp adjustment	ot be fulfilled. I in the US might exceed .05%. that is outside of the FM	ghtly too high. As a result, the range specified by FMVSS IVSS108 S.10 specifications affic, which may increase the
Description of the Cause :	Due to a deviation in the certain headlamp adjust described is not caused	ments might not meet s	ystem in the production plant, pecifications. The issue
Identification of Any Warning that can Occur :	The driver will not recei		nature of the failure
Involved Components :			
Component Name 1: L	amp Unit - Left		
Component Description : L	amp Unit - Left		
Component Part Number : A	1779061503		

The information contained in this report was submitted pursuant to 49 CFR §573

Page 3

Commonweat Normal 9 -	Leven Hait Diskt
Component Name 2 :	
Component Description :	Lamp Unit - Right
Component Part Number :	A1779061603
Component Name 3 :	Lamp Unit - Left
Component Description :	Lamp Unit - Left
Component Part Number :	A2479060107
Component Name 4 :	Lamp Unit - Right
Component Description :	Lamp Unit - Right
Component Part Number :	A2479060207

### **Supplier Identification :**

#### **Component Manufacturer**

Name : NR Address : NR NR Country : NR

#### **Chronology**:

In October 2021, MBAG launched initial investigations based on a finding from an internal standard check that indicated a slight deviation in the headlamp adjustment. Subsequently, the root cause of the deviation and possible influences on the headlamp adjustment system were analyzed together with the supplier. MBAG's initial analysis determined that the angle to which the headlamps were adjusted may have been slightly above or below production specifications. Based on that determination, MBAG initiated a plant rework measure to check headlamp adjustments in potentially affected vehicles and ensure headlamp adjustments for the vehicles still accessible by MBAG were completed in accordance with specifications.

MBAG monitored the field for indications of incidents potentially related to such headlamp adjustment. During this review one customer complaint, from outside of the US, was identified in the second half of 2022 in which the customer stated a deviation of the headlamps. In 2023, subsequent further review of plant action data, production records and service history of potentially affected vehicles showed that some vehicles' headlamps might have been adjusted to exceed specified tolerances.

On September 22, 2023, MBAG determined that a non-compliance with FMVSS 108 cannot be ruled out and decided to conduct a recall.

The information contained in this report was submitted pursuant to 49 CFR §573

Page 4

MBAG is not aware of any warranty claims, field or service reports, crashes or reports of property damage, death, or injury in the US related to this FMVSS non-compliance.				
Description of Remedy :				
Description of Remedy Program :	An authorized Mercedes-Benz dealers will check the headlamp adjustment on the affected vehicles and correct it, if necessary.			
	Pursuant to 49 C.F.R. § 577.11(e), MBUSA does not plan to provide notice about pre-notice reimbursement to owners since none of the involved vehicles would have been previously subject to the condition described and all remain covered under the new vehicle warranty			
<b>v 1</b>	Headlamps adjusted according to current production specifications. Remedy Parts: Lamp Unit - Left A1779061503, Lamp Unit - Right A1779061603, Lamp Unit - Left A2479060107, and Lamp Unit - Right A2479060207			
	A change in the calibration of the headlamp adjustment system ensures that this issue can no longer occur from December 6, 2021 onwards.			
Recall Schedule :				
Description of Recall Schedule :	Dealers will be notified of the pending voluntary recall campaign on October 6, 2023. Owners will be notified of the voluntary recall campaign before November 28, 2023. A copy of all communications will be provided when available.			
Planned Dealer Notification Date : Planned Owner Notification Date :				

\* NR - Not Reported

The information contained in this report was submitted pursuant to 49 CFR \$573