Part 573 Safety Recall Report

Manufacturer Name :Tiffin Motorhomes, Inc.Submission Date :JUL 31, 2023NHTSA Recall No. :23V-532Manufacturer Recall No. :TIF-132

Manufacturer Information :

Manufacturer Name : Tiffin Motorhomes, Inc. Address : 105 2nd Street NW PO Box 596 Red Bay AL 35582 Company phone : 999

Population :

Number of potentially involved :3Estimated percentage with defect :100 %

Vehicle Information :

Vehicle 1:	2023-2023 TIFFIN PHAETON
Vehicle Type :	BUSES, MEDIUM & HEAVY VEHICLES
Body Style :	OTHER
Power Train :	DIESEL
Descriptive Information :	The population only involves motorhomes built on a PowerGlide chassis with an engine involved in Cummins C2717, 23E055. The population was determined based on the list of Engine Serial Numbers provided by Cummins as being involved in their safety recall campaign 23E055, C2717. Tiffin Motorhomes identified 3, 2023 Phaetons built on a PowerGlide Chassis and sold to dealers that contain an engine involved in this recall.
Production Dates :	APR 28, 2023 - JUL 17, 2023
VIN Range 1:	Begin :5VBPA17A6PA123295End :5VBPA57A7PA123328Image: The sequential

Description of Defect :

Description of the Defect :	Cummins states the remote fuel filter hoses installed on some of the subject engines may have been damaged during engine production, possibly resulting in a fuel hose becoming disconnected or leaking fuel.
FMVSS 1 :	NR
FMVSS 2 :	NR
Description of the Safety Risk :	A fuel hose that becomes disconnected will result in an engine stall, increasing the risk of a crash. A fuel leak in the presence of an ignition source may increase the risk of a fire.
Description of the Cause :	Cummins states that during production of certain engines within the recall population, the fuel hoses may have snagged on the pallet on the assembly line, causing damage to the hoses. The damage may have gone unnoticed.
Identification of Any Warning	Persons operating in or around the vehicle may see smoke or other visible signs of a fuel leak. Persons operating in or around the vehicle may also smell



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that can Occur: diesel fuel.

Involved Components :

Component Name 1: L9 engine

Component Description : Diesel Engine

Component Part Number : D563027BX03

Supplier Identification :

Component Manufacturer

Name : Cummins Inc Address : Box 3005 Columbus Indiana 47202-3005 Country : United States

Chronology :

7/24/2023 Tiffin Motorhomes was notified by an email from Cummins, Inc that a defect existed in a certain population of engines that they had manufactured between 11/22/2022 and 02/28/2023. Tiffin Motorhomes uses these certain L9 engines to build the PowerGlide Chassis. Based on the list sent by Cummins, Tiffin Motorhomes determined that 3 Phaeton motorhomes had been built on a PowerGlide Chassis that contain engines involved in this safety recall.

Description of Remedy :

Description of Remedy Program :	Cummins will replace the two subject fuel hoses with hoses having improved connector crimps. Cummins requested that it be exempt from providing notification of a reimbursement plan. Any pre-notification product failure would have been corrected under the manufacturer's limited warranty.
	Cummins states the remedy component has an improved crimp and different date codes. Remedy hoses will have a date code of 230310 (YYMMDD format) and later.

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5	Cummins states the condition was corrected in production on $3/3/23$ with the introduction of an improved hose design with an increased crimp on the connector joint.
Recall Schedule : Description of Recall Schedule :	Cummins states the notification and remedy schedule is still being
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* NR - Not Reported

The information contained in this report was submitted pursuant to 49 CFR §573