OMB Control No.: 2127-0004

Part 573 Safety Recall Report

23V-445

Manufacturer Name: Mercedes-Benz USA, LLC

Submission Date: AUG 18, 2023 NHTSA Recall No.: 23V-445 Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: Mercedes-Benz USA, LLC

Address: 13470 International Parkway

Jacksonville FL 32218

Company phone: 1-877-496-3691

Population:

Number of potentially involved: 143,551 Estimated percentage with defect: 99 %

Vehicle Information:

Vehicle 1: 2021-2023 Mercedes-Benz C300

Vehicle Type: LIGHT VEHICLES

Body Style : SUV Power Train : GAS

Descriptive Information: 28,628 vehicles. The recall population was determined through production records.

Vehicles outside of the recall population have the installed fuel pump impellers that

meet the material requirements.

Production Dates: JUN 01, 2021 - NOV 30, 2022

VIN Range 1 : Begin : NR End : NR Not sequential

Vehicle 2: 2022-2023 Mercedes-Benz AMG SL55

Vehicle Type: LIGHT VEHICLES

Body Style : 2-DOOR Power Train : GAS

Descriptive Information: 921 vehicles. The recall population was determined through production records.

Vehicles outside of the recall population have the installed fuel pump impellers that

meet the material requirements.

Production Dates: JUN 01, 2021 - NOV 30, 2022

VIN Range 1 : Begin : NR End : NR Not sequential

Vehicle 3:	2021-2023 Mer	cedes-Benz E35	60				
Vehicle Type :	LIGHT VEHICLE	S					
Body Style :							
Power Train :							
Descriptive Information :	5480 vehicles. T	he recall popul	ation w	as determined thro	ugh production records.		
P		of the recall po	pulatio		fuel pump impellers that		
Production Dates:	JUN 01, 2021 - N	IOV 30, 2022					
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential		
	2022-2023 Mer		60				
0.1	LIGHT VEHICLE	S					
Body Style :							
Power Train:	GAS						
Descriptive Information :	3290 vehicles. The recall population was determined through production records. Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements.						
Production Dates:	JUN 01, 2021 - N	IOV 30, 2022					
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential		
	NR	S		s determined throu	gh production records.		
·		of the recall po	pulatio		fuel pump impellers that		
Production Dates:	JUN 01, 2021 - N	IOV 30, 2022					
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential		
Vehicle 6:	2021-2022 Mer	cedes-Benz G55	50				
Vehicle Type :	LIGHT VEHICLE	S					
Body Style :	SUV						
Power Train:	GAS						
Descriptive Information :		of the recall po	pulatio		ugh production records. fuel pump impellers that		
Production Dates:	JUN 01, 2021 - N	IOV 30, 2022					
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential		

Vehicle Type: LIGHT VEHICLES Body Style: 4-DOOR Power Train: GAS Descriptive Information: 9 vehicles. The recall population was determined through production records. Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements. Production Dates: JUN 01, 2021 -NOV 30, 2022 VIN Range 1: Begin: NR End: NR Not sequential Vehicle 8: 2021-2023 Mercedes-Benz GLC300 Vehicle 7ype: LIGHT VEHICLES Body Style: SUV Power Train: GAS Descriptive Information: 43257 vehicles. The recall population was determined through production records. Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements. Production Dates: JUN 01, 2021 -NOV 30, 2022 VIN Range 1: Begin: NR End: NR Not sequential Vehicle 9: 2021-2023 Mercedes-Benz AMG C63 S Vehicle Type: LIGHT VEHICLES Body Style: 4-DOOR Power Train: GAS Descriptive Information: 33 vehicles. The recall population was determined through production records. Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements. Production Dates: JUN 01, 2021 -NOV 30, 2022 VIN Range 1: Begin: NR End: NR Not sequential Vehicle 10: 2022-2023 Mercedes-Benz AMG E53 Vehicle Type: LIGHT VEHICLES Body Style: 4-DOOR Power Train: GAS Descriptive Information: 1,231 vehicles. The recall population was determined through production records. Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements. Production Dates: JUN 01, 2021 -NOV 30, 2022 VIN Range 1: Begin: NR End: NR Not sequential						
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Power Train: GAS Descriptive Information: 33 vehicles. The recall population was determined through production records. Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements. Production Dates: JUN 01, 2021 - NOV 30, 2022 VIN Range 1: Begin: NR End: NR Not sequential Vehicle 10: 2022-2023 Mercedes-Benz AMG E53 Vehicle Type: LIGHT VEHICLES Body Style: 4-DOOR Power Train: GAS Descriptive Information: 1,231 vehicles. The recall population was determined through production records. Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements. Production Dates: JUN 01, 2021 - NOV 30, 2022	Vehicle Type :	LIGHT VEHICLE	CS .			
Descriptive Information: 33 vehicles. The recall population was determined through production records. Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements. Production Dates: JUN 01, 2021 - NOV 30, 2022 VIN Range 1: Begin: NR End: NR Not sequential Vehicle 10: 2022-2023 Mercedes-Benz AMG E53 Vehicle Type: LIGHT VEHICLES Body Style: 4-DOOR Power Train: GAS Descriptive Information: 1,231 vehicles. The recall population was determined through production records. Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements. Production Dates: JUN 01, 2021 - NOV 30, 2022	Body Style :	4-DOOR				
Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements. Production Dates: JUN 01, 2021 - NOV 30, 2022 VIN Range 1: Begin: NR End: NR Not sequential Vehicle 10: 2022-2023 Mercedes-Benz AMG E53 Vehicle Type: LIGHT VEHICLES Body Style: 4-DOOR Power Train: GAS Descriptive Information: 1,231 vehicles. The recall population was determined through production records. Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements. Production Dates: JUN 01, 2021 - NOV 30, 2022	Power Train :	GAS				
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Production Dates: JUN 01, 2021 - NOV 30, 2022 VIN Range 1: Begin: NR End: NR Not sequential Vehicle 10: 2022-2023 Mercedes-Benz AMG E53 Vehicle Type: LIGHT VEHICLES Body Style: 4-DOOR Power Train: GAS Descriptive Information: 1,231 vehicles. The recall population was determined through production records. Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements. Production Dates: JUN 01, 2021 - NOV 30, 2022			-	-	n have the inst	alled fuel pump impellers that
Vehicle 10: 2022-2023 Mercedes-Benz AMG E53 Vehicle Type: LIGHT VEHICLES Body Style: 4-D00R Power Train: GAS Descriptive Information: 1,231 vehicles. The recall population was determined through production records. Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements. Production Dates: JUN 01, 2021 - NOV 30, 2022		meet the materi	al requirement	S.		
Vehicle 10: 2022-2023 Mercedes-Benz AMG E53 Vehicle Type: LIGHT VEHICLES Body Style: 4-D00R Power Train: GAS Descriptive Information: 1,231 vehicles. The recall population was determined through production records. Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements. Production Dates: JUN 01, 2021 - NOV 30, 2022	Production Dates :	IIIN 01 2021 - N	IOV 30-2022			
Vehicle 10: 2022-2023 Mercedes-Benz AMG E53 Vehicle Type: LIGHT VEHICLES Body Style: 4-DOOR Power Train: GAS Descriptive Information: 1,231 vehicles. The recall population was determined through production records. Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements. Production Dates: JUN 01, 2021 - NOV 30, 2022				Fnd ·	NR	□ Not sequential
Vehicle Type: LIGHT VEHICLES Body Style: 4-DOOR Power Train: GAS Descriptive Information: 1,231 vehicles. The recall population was determined through production records. Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements. Production Dates: JUN 01, 2021 - NOV 30, 2022		Degiii.		Liiu .	1416	Not sequential
Body Style: 4-DOOR Power Train: GAS Descriptive Information: 1,231 vehicles. The recall population was determined through production records. Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements. Production Dates: JUN 01, 2021 - NOV 30, 2022	Vehicle 10:	2022-2023 Mer	cedes-Benz AM	G E53		
Body Style: 4-DOOR Power Train: GAS Descriptive Information: 1,231 vehicles. The recall population was determined through production records. Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements. Production Dates: JUN 01, 2021 - NOV 30, 2022	Vehicle Type :	LIGHT VEHICLE	S			
Power Train : GAS Descriptive Information : 1,231 vehicles. The recall population was determined through production records. Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements. Production Dates : JUN 01, 2021 - NOV 30, 2022						
Descriptive Information : 1,231 vehicles. The recall population was determined through production records. Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements. Production Dates : JUN 01, 2021 - NOV 30, 2022	0 0					
Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements. Production Dates: JUN 01, 2021 - NOV 30, 2022			The recall nonu	lation w	as determined	through production records
meet the material requirements. Production Dates: JUN 01, 2021 - NOV 30, 2022	Descriptive information.					
			-	-		1 1 1
			-			
VIN Range 1 : Begin : NR End : NR						
	VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential

Vehicle Type : Body Style : Power Train :	GAS	SS					
Descriptive Information :	6 vehicles. The recall population was determined through production records. Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements.						
Production Dates:	JUN 01, 2021 - N	IOV 30, 2022					
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential		
Vehicle 12:	2021-2022 Mer	cedes-Benz GLl	E 450				
Vehicle Type :	LIGHT VEHICLE	S					
Body Style :							
Power Train :							
Descriptive Information :	5583 vehicles. T	he recall popul	ation w	as determine	d through production records.		
P					stalled fuel pump impellers that		
	meet the materi	al requirement	S.				
D 1 D .	WW 04 0004 N	10 1 1 00 0000					
Production Dates:			- 1				
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential		
Vahiala 13 ·	2021-2021 Mer	codos Ronz CI I	F590				
	LIGHT VEHICLE		2300				
V -		ىن.					
Body Style : Power Train :							
			. •	1			
Descriptive Information :		of the recall po	opulatio		through production records. stalled fuel pump impellers that		
Production Dates :	JUN 01. 2021 - N	IOV 30, 2022					
VIN Range 1:	,	NR	End:	NR	☐ Not sequential		
Vehicle 14:	2021-2023 Mer	cedes-Benz GLS	S450				
Vehicle Type :	LIGHT VEHICLE	S					
Body Style :	SUV						
Power Train :	GAS						
Descriptive Information :	14485 vehicles.	The recall popu	ulation v	was determin	ed through production records.		
•					stalled fuel pump impellers that		
	meet the materi	al requirement	S.				
Draduation Dates.	IIIN 01 2021 N	เบก รบ รบรร					
Production Dates : VIN Range 1 :		NR	End:	NP	☐ Not cognential		
viiv kange 1;	Degili .	INIC	Ena:	INIV	☐ Not sequential		

Vehicle 15:	2021-2023 Mer	cedes-Benz AM	G G63		
Vehicle Type :	LIGHT VEHICLE	S			
Body Style :					
Power Train :					
Descriptive Information :	4,549 vehicles.	The recall popu	lation w	as determined t	hrough production records.
1	Vehicles outside	e of the recall po	opulatio		lled fuel pump impellers that
	meet the materi	al requirement	S.		
Production Dates :	IIIN 01 2021 - N	IOV 30-2022			
VIN Range 1:		NR	End:	NR	☐ Not sequential
VIIV Range 1.	Degiii.	TVIC	Liiu .	TVIC	Not sequential
Vehicle 16:	2021-2023 Mer	cedes-Benz GLS	S580		
	LIGHT VEHICLE				
Body Style :					
Power Train :					
Descriptive Information :	398 vehicles. Th	ie recall popula	tion wa	s determined th	rough production records.
					lled fuel pump impellers that
	meet the materi	al requirement	S.		
	HIN 01 0001 N	101/00 0000			
Production Dates:			F., J.	NID	□ N
VIN Range 1:	Begin:	NR	End:	NK	☐ Not sequential
Vehicle 17:	2022-2022 Mer	cedes-Benz AM	G G63 4	x4 Squared	
	LIGHT VEHICLE			ar oquarou	
Body Style :					
Power Train :					
Descriptive Information :		recall nonulati	on was	determined thro	ough production records
Descriptive information.					lled fuel pump impellers that
	meet the materi	-	-		
	HIN 01 0001 N	101/00 0000			
Production Dates:			E., J.	NID	Not so successful
VIN Range 1:	Begin:	NR	End:	NK	☐ Not sequential
Vehicle 18:	2021-2023 Mer	cedes-Benz Ma	vbach G	LS600	
	LIGHT VEHICLE	•	,		
Body Style :					
Power Train :					
		e recall nonula	tion wa	s determined th	rough production records.
Descriptive information.					lled fuel pump impellers that
	meet the materi	-	-		
Decident Decident	HIN 01 0001 N	101/20 2022			
Production Dates:			$T_{m} \cdot 1$	ND	N
VIN Range 1:	ъедіп :	NR	End:	INK	☐ Not sequential

	2021-2023 Merc LIGHT VEHICLE SUV		G GLC4	3			
Power Train:	GAS						
Descriptive Information :		of the recall po	opulatio		ed through production records. estalled fuel pump impellers that		
Production Dates :	JUN 01, 2021 - N	IOV 30, 2022					
VIN Range 1:		NR	End:	NR	☐ Not sequential		
	8				i		
			ybach S	580			
Descriptive Information :	441 vehicles. The recall population was determined through production records. Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements.						
Production Dates :	JUN 01, 2021 - N	OV 30, 2022					
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential		
Vehicle Type : Body Style : Power Train :	GAS	S					
Descriptive Information :	60 vehicles. The recall population was determined through production records. Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements.						
Production Dates :	JUN 01, 2021 - N	OV 30, 2022					
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential		
			G GLC6	3			
Descriptive Information :		of the recall po	opulatio		through production records. Istalled fuel pump impellers that		
Production Dates:							
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential		

			00				
		ו וו וי		1	1.0 1 1 2 1		
Descriptive information :	5297 vehicles. The recall population was determined through production records. Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements.						
Production Dates:	JUN 01, 2021 - N	IOV 30, 2022					
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential		
	0				_ 1		
			G GLC6	3 S			
Descriptive Information :		e of the recall po	opulatio		hrough production records. stalled fuel pump impellers that		
Production Dates:	JUN 01, 2021 - N	IOV 30, 2022					
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential		
Vehicle Type : Body Style : Power Train : Descriptive Information :	GAS 10100 vehicles. Vehicles outside meet the materi	The recall popule of the recall polar is a continuous contract the recall polar is a contract to the contract	ulation v		ed through production records. stalled fuel pump impellers that		
Production Dates:	,		End:	ND	□ Not cognential		
VIN Range 1:	negili .	NR	EHU:	1 11 1	☐ Not sequential		
Vehicle Type : Body Style : Power Train :	GAS 5,546 vehicles.	S The recall popu	lation w	vas determine	ed through production records.		
	meet the materi	al requirement	_	on have the in	stalled fuel pump impellers that		
Production Dates :				MD			
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential		

	2022-2022 Mer		G GLE6	3	
V -	LIGHT VEHICLE	43			
Body Style : Power Train :					
		scall population	was da	torminad th	rough production records. Vehicles
Descriptive information.		ecall population			Yell pump impellers that meet the
Production Dates :	JUN 01, 2021 - N	NOV 30, 2022			
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential
	2023-2023 Mer		G SL43		
	LIGHT VEHICLE	ES .			
Body Style :					
Power Train :					
Descriptive Information :		e of the recall po	opulatio		hrough production records. nstalled fuel pump impellers that
Production Dates :	JUN 01, 2021 - N	IOV 30, 2022			
VIN Range 1:		NR	End:	NR	■ Not sequential
	2021-2023 Mer		G GLE6	3 S	
	LIGHT VEHICLE	CS .			
Body Style :					
Power Train :	GAS				
Descriptive Information :		e of the recall po	opulatio		ned through production records. Installed fuel pump impellers that
Production Dates :	JUN 01, 2021 - N	JOV 30. 2022			
VIN Range 1:		NR	End:	NR	☐ Not sequential
Vehicle 30:	2022-2023 Mer	cedes-Benz AM	G SL63		
~ -	LIGHT VEHICLE	ZS .			
Body Style :					
Power Train :	GAS				
Descriptive Information :		e of the recall po	opulatio		ed through production records. nstalled fuel pump impellers that
Production Dates :	JUN 01, 2021 - N	IOV 30, 2022			
VIN Range 1:		NR	End:	NR	☐ Not sequential

			G GLS6	3	
Descriptive Information :		of the recall po	opulatio		l through production records. talled fuel pump impellers that
Production Dates :	JUN 01, 2021 - N	IOV 30, 2022			
VIN Range 1:		NR	End:	NR	☐ Not sequential
Vehicle Type : Body Style :			G GT43		
Power Train : Descriptive Information :	1,230 vehicles.	of the recall po	opulatio		l through production records. talled fuel pump impellers that
Production Dates :	JUN 01, 2021 - N	IOV 30, 2022			
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential
Vehicle Type : Body Style : Power Train : Descriptive Information :	GAS 1,525 vehicles. The Vehicles outsides meet the material	S The recall popu e of the recall po al requirement	lation w opulatio		l through production records. talled fuel pump impellers that
Production Dates :	,	IOV 30, 2022			
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential
	GAS	S		etermined thr	ough production records
Descriptive information.		of the recall po	opulatio		talled fuel pump impellers that
Production Dates :					
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential

		2023-2023 Mercedes-Benz AMG GT63 S						
V -	LIGHT VEHICLE	S						
Body Style :								
Power Train :								
Descriptive Information :		of the recall po	n was determined through pulation have the installed s.					
Production Dates :	JUN 01, 2021 - N	OV 30, 2022						
VIN Range 1:	Begin:	NR	End: NR	■ Not sequential				
Will on	0000 0000 14	l D CIG	450					
		2022-2023 Mercedes-Benz CLS450						
	LIGHT VEHICLE	5						
Body Style : Power Train :								
		., ,		1 1 1				
Descriptive Information :		of the recall po	tion was determined throug opulation have the installed s.					
Production Dates :	JUN 01, 2021 - N	OV 30, 2022						
VIN Range 1:		NR	End: NR	☐ Not sequential				
Vehicle 37:	2023-2023 Mer	redes-Renz S58	://p					
	LIGHT VEHICLE							
Body Style :								
ŭ ŭ	HYBRID ELECTRIC							
	3 vehicles. The recall population was determined through production records.							
Descriptive information.	Vehicles outside of the recall population have the installed fuel pump impellers that meet the material requirements.							
Production Dates :	JUN 01, 2021 - N	OV 30, 2022						
VIN Range 1:	Begin:	NR	End: NR	■ Not sequential				

Description of Defect:

Description of the Defect: Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles, has

determined that on certain Model Year ("MY") 2021-2023 GLE/GLS (167 platform), C-Class (205, 206 platform), E-Class (213 platform), S-Class (223 platform), SL (232 platform), E-Class Coupe/Convertible (238 platform), GLC (253 platform), CLS (257 platform), AMG GT 4-doors Coupe (290 platform) and G-Class (463 platform) vehicles, the fuel pump impeller might not meet current

specifications in regards to material characteristics.

FMVSS 1: NR

FMVSS 2: NR

Description of the Safety Risk: As a consequence, the impeller might deform and therefore come into contact

with the fuel pump housing, leading to a mechanical resistance. In some instances, this could lead to a shutdown of the fuel pump. As a result, the vehicle could lose propulsion, which could increase the risk of crash or injury.

Description of the Cause: Due to a deviation in the production process of a sub-supplier, certain fuel

pump impellers might not meet the material requirements and thus certain batches of fuel delivery modules might not meet the durability requirements.

Identification of Any Warning Before the fuel pump is switched off, the driver may be made aware of a

that can Occur: malfunction by a warning message in the instrument cluster and might notice

the engine running rough.

Involved Components:

Component Name 1: Fuel Delivery Unit Component Description: Fuel Delivery Unit Component Part Number: A1674700394

Component Name 2: Fuel Delivery Unit Component Description: Fuel Delivery Unit Component Part Number: A1674704500

Component Name 3: Fuel Delivery Unit Component Description: Fuel Delivery Unit Component Part Number: A1674706900

Component Name 4: Fuel Delivery Unit Component Description: Fuel Delivery Unit Component Part Number: A2054702702

Component Name 5: Fuel Delivery Unit Component Description: Fuel Delivery Unit Component Part Number: A2054704900 Component Name 6: Fuel Delivery Unit
Component Description: Fuel Delivery Unit
Component Part Number: A2054708501

Component Name 7: Fuel Delivery Unit Component Description: Fuel Delivery Unit Component Part Number: A2064700202

Component Name 8: Fuel Delivery Unit Component Description: Fuel Delivery Unit Component Part Number: A2064704401

Component Name 9: Fuel Delivery Unit Component Description: Fuel Delivery Unit Component Part Number: A2064704501

Component Name 10: Fuel Delivery Unit Component Description: Fuel Delivery Unit Component Part Number: A2234703301

Component Name 11: Fuel Delivery Unit Component Description: Fuel Delivery Unit Component Part Number: A2234709601

Component Name 12: Fuel Delivery Unit Component Description: Fuel Delivery Unit Component Part Number: A2324700000 Component Name 13: Fuel Delivery Unit Component Description: Fuel Delivery Unit Component Part Number: A4634705900

Supplier Identification:

Component Manufacturer

Name: Hyundam Industrial Co., Ltd.

Address: 29, Yeongni-gil Yeongin-myeon, Asan-si,

Chung Cheong Nam-Do Foreign States

Country: Korea, Democratic People's Republic of

Chronology:

In the beginning of June 2022, MBAG launched initial investigations based on individual field reports from outside the US alleging inconsistent power delivery. MBAG hypothesized that, the function of the fuel pump might have been impaired without having any initial indications in regards to common influencing factors on the field cases in this relation. In July 2022, MBAG began retrieving fuel pumps from affected vehicles in the field and analyzing them in coordination with the supplier. Over the next several months, MBAG conducted analyses of the material together with the supplier, as well as the production processes at the supplier and its sub-suppliers. Through the end of the year, MBAG conducted numerous and varied tests in coordination with its tier one supplier, including fuel swelling behavior, structural damage and notched impact resistance tests. In December 2022, these intensive analyses and tests identified an irregularity in individual raw material batches used for the suspect fuel pump impellers, sourced from a sub-supplier. Based on that determination, in January 2023, MBAG's supplier of the suspect fuel pump started investigations to identify the potentially affected vehicle population by tracking the material flow within the multi-supplier chain from the raw material subsupplier up to the fuel pump manufacturer. At the same time, the fuel pump supplier implemented several changes in its production process, including a replacement of the raw material supplier, changing the injection molding process at the injection molding supplier and implementing more quality controls within the supplier chain. Through May 2023, MBAG and its fuel pump supplier conducted further testing and analyses to identify potential influencing factors and determine potential consequences of material and process anomalies at different steps of the production process. Please see chronology supplement attached.

Description of Remedy:

Description of Remedy Program: An authorized Mercedes-Benz dealership will replace the fuel delivery

module on the affected vehicles.

Pursuant to 49 C.F.R. § 577.11(e), MBUSA does not plan to provide notice about pre-notice reimbursement to owners since none of the involved vehicles would have been previously subject to the condition described

and all remain covered under the new vehicle warranty

How Remedy Component Differs Fuel pump impellers that meet the material requirements.

from Recalled Component: Fuel DELIVERY UNIT A1674700394

Fuel DELIVERY UNIT A1674704500
Fuel DELIVERY UNIT A2054702702
Fuel DELIVERY UNIT A2054704900
Fuel DELIVERY UNIT A2054708501
Fuel DELIVERY UNIT A2064700202
Fuel DELIVERY UNIT A2064704401
Fuel DELIVERY UNIT A2064704501
Fuel DELIVERY UNIT A2234703301
Fuel DELIVERY UNIT A2234709601
Fuel DELIVERY UNIT A2324700000

Identify How/When Recall Condition A change in the production process at suppliers ensures that this issue can was Corrected in Production: no longer occur from May 01, 2023 onwards.

Fuel DELIVERY UNIT A4634705900

Recall Schedule:

Description of Recall Schedule: Authorized Mercedes-Benz dealerships will be notified of the pending

voluntary recall campaign on July 3, 2023. Owners were notified of the

voluntary recall campaign on August 18, 2023. A copy of all

communications will be provided when available.

Planned Dealer Notification Date : JUL 03, 2023 - NR Planned Owner Notification Date : AUG 18, 2023 - NR

^{*} NR - Not Reported