



U.S. Department  
of Transportation

National Highway  
Traffic Safety  
Administration

## Part 573 Safety Recall Report

## 23V440

**Manufacturer Name:** Ford Motor Company

**Submission Date:** Sep 09, 2024

**NHTSA Recall No.:** 23V440

**Manufacturer Recall No.:** 23S33

### Manufacturer Information

### Population

**Manufacturer Name:** Ford Motor Company  
**Address:** 330 Town Center Drive  
Suite 500  
Dearborn MI, 48126-2738

**Total number of potentially involved:** 14,452  
**Estimated percentage with defect:** 100%

### Vehicle Information

**Vehicle 1:** 2019-2020 Ford Fusion

**Product Category:** Light Vehicles

**Product Type:**

**Fuel / Propulsion:**

**Production Dates:** Dec 06, 2017 - Jul 27, 2020

**Number of potentially involved:**

**Descriptive Information:**

Affected vehicles were produced between 12/06/17 and 07/27/20 and are equipped with the 2.0L PHEV drivetrain and 30Ah high voltage batteries.

These vehicles are not produced in VIN order. Information as to the applicability of this action to specific vehicles can best be obtained by either calling Ford's toll-free line (1-866-436-7332) or by contacting a local Ford or Lincoln dealer who can obtain specific information regarding the vehicles from the Ford On-line Automotive Service Information System (OASIS) database.

### Defect / Noncompliance Description

**Description of the defect or noncompliance:**

Current Interrupt Device (CID) activation in a high voltage battery cell can result in excess voltage and current flow through the Battery Energy Control Module (BECM), which can cause damage to the BECM.

**FMVSS1:**

**FMVSS2:**

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**23V440****Description of the safety risk, including crash, fire, death, injury:**

A damaged BECM caused by excess voltage and current flow can result in a loss of motive power which increases the risk of a crash, or a localized fire around the BECM, which increases the risk of injury.

**Description of the cause:**

The root cause of the battery cell CID activation is excessive gas generation inside one or more of the 84 battery cells. Excessive gas generation is caused by electrolyte depletion at the center of battery cells. Electrolyte depletion will develop when the battery has multiple charge and discharge cycles per day, charging to and storage at 100% State of Charge (SOC), and/or battery has aged and been in service at least two years.

**Identification of any warning that can occur:**

Drivers may receive a stop safely now message prior to losing motive power.

## Component Manufacturer

**Tier of Supplier:****Supplier Type:**

**Name:** PANASONIC AUTOMTOIVE SYSTEMS COMPANY

**Address:** 194-4 TOKONABECHOU  
KASAI CITY Foreign States, 675-2332

**Country:** Japan

## Involved Components

**Component Name 1:** High Voltage Battery

**Component Description:** High Voltage Battery Assembly

**Component Part Number:** KG98-10B759-B\*

## Chronology

Chronology is provided as an attachment.

**Related NHTSA Recall Number:**

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## Description of Remedy

**Remedy Type:** Replace

**Consumer Advisories:**  Do Not Drive  Park Outside

### Description of remedy program:

When parts are available, owners will be notified by mail and instructed to take their vehicle to a Ford or Lincoln dealer to have the high voltage battery replaced and BECM software reflashed to lower the maximum state of charge. There will be no charge for this service.

Alternatively, Ford will offer eligible owners an option to refund the purchase price paid by the first purchaser of the vehicle, less a reasonable allowance for depreciation, and not including the cost of modifications made to the vehicle after the first retail sale. This will be determined using an objective source. Ford will additionally offer a 15% premium to any eligible owner of an unremedied vehicle electing this alternative remedy. Ford currently anticipates full part availability in the second quarter of 2025.

This alternative remedy will be offered only until sufficient quantities of high voltage batteries are available for repair. Ford anticipates mailing customers regarding this remedy in May 2024 and may mail updates as appropriate.

As an interim remedy, when parts are available, owners will be notified by mail and instructed to take their vehicle to a Ford or Lincoln dealer to have a BECM fuse block installed and have the BECM software reflashed to disable charging. There will be no charge for this service. Ford currently anticipates interim remedy availability on June 6, 2024.

Ford provided the general reimbursement plan for the cost of remedies paid for by vehicle owners prior to notification of a safety recall in May 2023.

Ford will forward a copy of the notification letters to dealers to the agency when available.

### How remedy component differs from recalled component:

The BECM fuse block KG98-10D811-AA will provide circuit protection in the event of a CID activation. The replacement battery KG98-10B759-CA will not be subject to excessive gas generation when installed in conjunction with the updated BECM software which reduces the maximum state of charge by 11%.

### Identify how/when recall condition was corrected in production:

## Reimbursement Plan

### Description of reimbursement program:

### Period of reimbursement:

**Part 573 Safety Recall Report****23V440****Costs to be reimbursed:****Address for reimbursement claims:****Recall Schedule****Description of recall schedule:**

Notification to dealers is expected to occur on September 8, 2023. Mailing of owner notification letters is expected to begin October 27, 2023 and is expected to be completed by November 17, 2023.

**Planned Dealer Notification Date:** Sep 08, 2023 - Sep 08, 2023  No Dealers

**Planned Interim Owner Notification Date:**  No Owners

**Planned Remedy Owner Notification Date:** Oct 27, 2023 - Nov 17, 2023  Phased Recall

**Date when VIN will be searchable:**