

Part 573 Safety Recall Report

23V-414

Manufacturer Name : BMW of North America, LLC**Submission Date :** JUN 08, 2023**NHTSA Recall No. :** 23V-414**Manufacturer Recall No. :** NR**Manufacturer Information :**

Manufacturer Name : BMW of North America, LLC

Address : P.O. Box 1227

Westwood NJ 07675-1227

Company phone : 18005257417

Population :

Number of potentially involved : 318

Estimated percentage with defect : 1 %

Vehicle Information :

Vehicle 1 : 2023-2023 BMW 740i, 760i xDrive

Vehicle Type : LIGHT VEHICLES

Body Style : 4-DOOR

Power Train : GAS

Descriptive Information : Approximately 289 vehicles were manufactured with a front seat that may not have been produced by the supplier according to specifications.

Basis for recall population determination:

Vehicle manufacturing information and supplier production records were reviewed to determine the number and production date range of potentially affected vehicles.

Recall component difference to non-recall component:

The front seat may not have been produced by the supplier according to specifications.

Production Dates : NOV 30, 2022 - JAN 18, 2023

VIN Range 1 : Begin :

NR

End : NR

 Not sequential

Vehicle 2 : 2023-2023 BMW i7 xDrive60

Vehicle Type : LIGHT VEHICLES

Body Style : 4-DOOR

Power Train : HYBRID ELECTRIC

Descriptive Information : Approximately 29 vehicles were manufactured with a front seat that may not have been produced by the supplier according to specifications.

Basis for recall population determination:

Vehicle manufacturing information and supplier production records were reviewed to determine the number and production date range of potentially affected vehicles.

Recall component difference to non-recall component:

The front seat may not have been produced by the supplier according to specifications.

Production Dates : DEC 06, 2022 - DEC 19, 2023

VIN Range 1 : Begin :

NR

End : NR

Not sequential

Description of Defect :

Description of the Defect : The front seats may not have been produced by the supplier according to specifications. The seat length adjustment system may not have been welded according to specifications.

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : In certain crashes, if the structural integrity was not maintained, this could increase the risk of injury.

Description of the Cause : NR

Identification of Any Warning that can Occur : NR

Involved Components :

Component Name 1 : Front Seat

Component Description : Front Seat

Component Part Number : 52 10 5A47D15 / 52 10 5A47D16

Supplier Identification :

Component Manufacturer

Name : Brose CZ spol. s r.o.

Address : Průmyslový park 302
Kopřivnice Foreign States 74221

Country : Czech Republic

Chronology :

On May 2, 2023, during a technical development test involving a future vehicle type, and using a driver's seat design and production configuration that is the subject of this recall, it was noticed that the seat experienced an unusual movement during the test. An engineering investigation was initiated.

The seat supplier was immediately contacted, discussions with the supplier occurred, and the supplier reviewed their production records and processes. The supplier determined that, due to a fluctuation in the production process, there was an insufficient weld involving the seat length adjustment system. The records indicated that during a specific and limited production period, welding may not have been performed according to specifications due to an inappropriate joining of parts.

Vehicle assembly information and supplier production and process records were reviewed to determine the number, and production dates, of potentially affected vehicles.

On June 1, 2023, BMW decided to conduct a voluntary safety recall.

BMW has not received any reports, nor is BMW otherwise aware, of any accidents or injuries related to this issue.

Description of Remedy :

Description of Remedy Program : The front seats will be inspected and, if necessary, the seat front structure including the seat length adjustment system will be replaced.

Owners will be notified by First Class mail advising them of the recall and to schedule an appointment with an authorized BMW dealer to have the remedy performed for free. If this condition were to occur to a potentially affected vehicle prior to this recall, the remedy would be covered by the BMW New Vehicle Limited Warranty program. Therefore, reimbursement for a pre-notification remedy re Part 573.13 and Part 577.11 is not necessary.

How Remedy Component Differs from Recalled Component : Recall component: Front Seat – part number: 52 10 5A47D15 / 52 10 5A47D16

Identify How/When Recall Condition was Corrected in Production : NR

Recall Schedule :

Description of Recall Schedule : Dealer notification is expected to begin and end on June 8, 2023.

Owner notification is expected to begin and end on July 31, 2023.

Planned Dealer Notification Date : JUN 08, 2023 - JUN 08, 2023

Planned Owner Notification Date : JUL 31, 2023 - JUL 31, 2023

* NR - Not Reported