OMB Control No.: 2127-0004

Part 573 Safety Recall Report

23V-380

Manufacturer Name: Ford Motor Company

NHTSA Recall No.: 23V-380

Manufacturer Recall No.: 23S27



Manufacturer Information:

Manufacturer Name: Ford Motor Company

Address: 330 Town Center Drive

Suite 500 Dearborn MI 48126-2738

Company phone: 1-866-436-7332

Population:

Number of potentially involved: 125,322 Estimated percentage with defect: 1 %

Vehicle Information:

Vehicle 1: 2020-2023 Ford Escape

Vehicle Type: LIGHT VEHICLES

Body Style : Power Train : NR

Descriptive Information: Ford's team reviewed plant records to determine the population of affected parts.

The Ford process is capable of tracing engine production to the vehicle in which the engine is installed. Affected vehicles are equipped with 2.5L HEV or PHEV engines.

86,656 Escape vehicles are affected.

These vehicles are not produced in VIN order. Information as to the applicability of this action to specific vehicles can best be obtained by either calling Ford's toll-free line (1-866-436-7332) or by contacting a local Ford or Lincoln dealer who can obtain specific information regarding the vehicles from the Ford On-line Automotive Service

Information System (OASIS) database.

Production Dates: JAN 01, 2019 - MAY 23, 2023

VIN Range 1 : Begin : NR End : NR Not sequential

Vehicle 2:	2: 2022-2023 Ford Maverick					
Vehicle Type :	pe: LIGHT VEHICLES					
Body Style :						
Power Train :	NR					
Descriptive Information :	Ford's team reviewed plant records to determine the population of affected parts. The Ford process is capable of tracing engine production to the vehicle in which the engine is installed. Affected vehicles are equipped with 2.5L HEV engines.					
	35,501 Maverick vehicles are affected.					
	These vehicles are not produced in VIN order. Information as to the applicability of this action to specific vehicles can best be obtained by either calling Ford's toll-free line (1-866-436-7332) or by contacting a local Ford or Lincoln dealer who can obtain specific information regarding the vehicles from the Ford On-line Automotive Service Information System (OASIS) database.					
Production Dates :	FEB 03, 2021 - MAY 18, 2023					
VIN Range 1:						
	2-8					
Vehicle 3:	2021-2023 Lincoln Corsair					
Vehicle Type :	LIGHT VEHICLES					
Body Style :						
Power Train :	: NR					
Descriptive Information :	: Ford's team reviewed plant records to determine the population of affected parts. The Ford process is capable of tracing engine production to the vehicle in which the engine is installed. Affected vehicles are equipped with 2.5L PHEV engines.					
	3165 Corsair vehicles are affected.					
	These vehicles are not produced in VIN order. Information as to the applicability of this action to specific vehicles can best be obtained by either calling Ford's toll-free line (1-866-436-7332) or by contacting a local Ford or Lincoln dealer who can obtain specific information regarding the vehicles from the Ford On-line Automotive Service Information System (OASIS) database.					
Production Dates: OCT 24, 2019 - MAY 11, 2023						
VIN Range 1:		NR	End:	NR		☐ Not sequential

Description of Defect:

Description of the Defect: Affected vehicles have 2.5L HEV/PHEV engines that could fail prematurely. In

the event of an engine failure, significant quantities of engine oil and/or fuel vapor may be released into the under hood environment and may migrate to and/or accumulate near ignition sources resulting in potential under hood fire,

localized melting of components, or smoke.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: Engine oil and/or fuel vapor that accumulates near a sufficiently hot surface,

below the

combustion initiation flame speed, may ignite resulting in an under hood fire,

and increasing the risk of injury.

Description of the Cause: Isolated engine manufacturing issues have resulted in 2.5L HEV/PHEV engine

failures involving engine block or oil pan breach. In the event of an engine block or oil pan breach, the HEV/PHEV system continues to propel the vehicle allowing the customer to continue to drive the vehicle. As the customer continues to drive after a block breach, oil and/or fuel vapor continues to be expelled and accumulates near ignition sources, primarily expected to be the

exhaust system.

Identification of Any Warning Engine failure is expected to produce loud noises (example: metal-to-metal

that can Occur: clank) audible to the vehicle's occupants. An engine failure will also result in a reduction in engine torque. In Owner Letters mailed to customers, Ford will advise customers to safely park and shut off the engine as promptly as possible upon hearing unexpected engine noises, after experiencing an unexpected torque reduction, or if smoke is observed emanating from the engine

compartment.

Involved Components:

Component Name 1: Engine

Component Description: Engine bare Component Part Number: LX6Z-6006-A

Supplier Identification:

Component Manufacturer

Name: Ford Motor Company Address: One American Road

Dearborn Michigan 48126

Country: United States

Chronology:

Chronology is attached.

Description of Remedy:

Description of Remedy Program: For 2023 model year Escape and Corsair vehicles, dealers will replace the

engine long-block

(LX6Z-6006-A) because a unique calibration was not developed for this

small population. For all

other vehicles included in this action, dealers will update the Powertrain

Control Module (PCM)

software (NX6A-12A650-GG, NX6A-12A650-HG, NZ6A-12A650-AAE,

NZ6A-12A650-ZE) which

includes connecting rod bearing failure diagnostics and an inspection for

engine noise. If a

connecting rod bearing failure is detected, dealers will replace the engine

long-block. Parts and

software are expected to be available in the second quarter of 2024.

In letters mailed to owners, Ford will also advise customers to safely park

and shut off the

engine as promptly as possible upon hearing unexpected engine noises, or

after experiencing

an unexpected torque reduction, or seeing smoke from the engine

compartment. Ford will notify

the Agency and update this defect notice when the repair is defined.

Ford provided the general reimbursement plan for the cost of remedies

paid for by vehicle

owners prior to notification of a safety recall in June 2021. The ending date

for reimbursement

eligibility is expected to be June 30, 2024.

Ford will forward a copy of the notification letters to dealers to the agency

when available.

How Remedy Component Differs NR from Recalled Component:

Identify How/When Recall Condition Robustness actions to reduce engine failures and block breaches, and

was Corrected in Production: therefore reduce the risk of fire, were implemented at the engine plant on

or before September 1, 2022.

Recall Schedule:

Description of Recall Schedule: Owner notification letters were mailed on June 21, 2023 advising

customers that parts are

anticipated to be available by October 2023; however, mailing of owner

notification letters

instructing customers to take their vehicle to a Ford dealer is now

expected to be completed in the second quarter of 2024.

Planned Dealer Notification Date : MAY 31, 2023 - MAY 31, 2023 Planned Owner Notification Date : JUN 12, 2023 - JUN 16, 2023

^{*} NR - Not Reported