OMB Control No.: 2127-0004

☐ Not sequential

Part 573 Safety Recall Report

23V-172

Manufacturer Name: General Motors, LLC

Submission Date: JUN 16, 2023 NHTSA Recall No.: 23V-172 Manufacturer Recall No.: N222389310



Manufacturer Information:

Manufacturer Name: General Motors, LLC

Address: 29427 Louis Chevrolet Road

MAIL CODE 480-210-2V WARREN MI

48093

Company phone: 586-596-1733

Population:

Number of potentially involved: 8,744 Estimated percentage with defect: 10 %

Vehicle Information:

Vehicle 1: 2023-2023 Cadillac XT6

Vehicle Type: **Body Style:** Power Train: NR

Descriptive Information: Manufacturing records and transmission trace data were used to identify potentially

affected vehicles.

Vehicles with the 2.0L 4-cylinder engine are not affected by this recall. Vehicles with transmissions built outside the suspect window are not included in this recall.

There are 767 Cadillac XT6 vehicles affected by this recall.

Production Dates: SEP 17, 2021 - DEC 12, 2022

VIN Range 1 : Begin : NR End: NR

Vehicle 2: 2023-2023 GMC Acadia

Vehicle Type: **Body Style:** Power Train: NR

Descriptive Information: Manufacturing records and transmission trace data were used to identify potentially

affected vehicles.

Vehicles with the 2.0L 4-cylinder engine are not affected by this recall. Vehicles with transmissions built outside the suspect window are not included in this recall.

There are 1339 GMC Acadia vehicles affected by this recall.

Production Dates : SEP 17, 2022 - DEC 12, 2022

NR VIN Range 1 : Begin : End: NR Not sequential

Vehicle 3 : Vehicle Type : Body Style :				
Power Train :	NR			
Descriptive Information :	Manufacturing records and transmission trace data were used to identify potentially affected vehicles.			
	Vehicles with transmissions produced at GM's Toledo manufacturing plant are not affected by this recall. Vehicles with transmissions built outside the suspect window are not included in this recall.			
	There are 4943 Chevrolet Traverse vehicles affected by this recall.			
Production Dates :	SEP 19, 2022 - JAN 20, 2023			
VIN Range 1:		NR	End: NR	☐ Not sequential
Vehicle 4 : Vehicle Type : Body Style : Power Train :		vrolet Blazer		
Descriptive Information :	Manufacturing records and transmission trace data were used to identify potentially affected vehicles. Vehicles with the 2.0L 4-cylinder engine are not affected by this recall. Vehicles with transmissions built outside the suspect window are not included in this recall.			
			vehicles affected	by this recall.
Production Dates :			E I MD	
VIN Range 1:	Begin:	NR	End: NR	☐ Not sequential
Vehicle 5 : Vehicle Type : Body Style :		illac XT5		
Power Train :	NR			
Descriptive Information :	Manufacturing records and transmission trace data were used to identify potentially affected vehicles. Vehicles with the 2.0L 4-cylinder engine are not affected by this recall. Vehicles with transmissions built outside the suspect window are not included in this recall.			
There are 1023 Cadillac XT5 vehicles affected by this				this recall.
Production Dates : VIN Range 1 :		DEC 19, 2022 NR	End: NR	☐ Not sequential

Description of Defect:

Description of the Defect: General Motors has decided that a defect which relates to motor vehicle safety

exists in certain 2022 – 2023 model year Cadillac XT5, 2023 model year

Cadillac XT6, 2023 model year GMC Acadia, 2023 model year Chevrolet Blazer, and 2023 model year Chevrolet Traverse vehicles. These vehicles may contain a dimensionally incorrect sun gear inside the transmission. This condition can cause the driver-side half-shaft to disengage from the transmission, causing a

loss of propulsion and/or a loss of mechanical park.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: If the vehicle unexpectedly loses propulsion and/or mechanical park, there is

increased risk of a crash or roll-away.

Description of the Cause: Dimensionally incorrect sun gears were not identified and contained during

the transmission manufacturing process.

Identification of Any Warning Drivers may hear a grinding or clicking noise from the front of the vehicle.

that can Occur:

Involved Components:

Component Name 1: GEAR-FRT DIFF CARR SUN

Component Description: Transmission Sun Gear

Component Part Number: 24290255

Supplier Identification:

Component Manufacturer

Name: NR

Address: NR

NR

Country: NR

Chronology:

On November 2, 2022, a GM brand quality manager submitted an issue to GM's Speak Up for Safety (SUFS) program regarding a 2023 Chevrolet Blazer that experienced a loss of propulsion. On December 6, 2022, GM opened a product investigation.

GM's investigation determined that, during a brief manufacturing period in August 2022, GM's San Luis Potosi manufacturing plant may have not properly identified and contained dimensionally incorrect transmission sun gears. A review of field data identified 164 complaints potentially related to this condition, none of which involved a crash or injury. These complaints were received by GM between October 18, 2022 and January 17, 2023. On March 9, 2023, GM's Safety and Field Action Decision Authority decided to conduct a safety recall.

Description of Remedy:

Description of Remedy Program: Dealers will replace transmission sun gear. Pursuant to 49 C.F.R. § 573.13

(d)(1), all covered vehicles are under warranty, so reimbursement is not

offered.

from Recalled Component: are dimensionally correct.

How Remedy Component Differs Replacement sun gears are produced outside of the suspect window and

Identify How/When Recall Condition Initial efforts at GM's San Luis Potosi manufacturing plant implemented on

was Corrected in Production: September 21, 2022, provided partial containment of suspect gears. A new inspection process was fully implemented at San Luis Potosi on

February 16, 2023.

Recall Schedule:

Description of Recall Schedule: Dealers will be notified on March 16, 2023. Interim owner notification is

estimated to begin on May 2, 2023. Owner notification of an available

remedy is estimated to begin on August 31, 2023.

Planned Dealer Notification Date: MAR 16, 2023 - MAR 16, 2023

Planned Owner Notification Date: AUG 31, 2023 - AUG 31, 2023

^{*} NR - Not Reported