OMB Control No.: 2127-0004

Part 573 Safety Recall Report

23E-039

Manufacturer Name: SEA Electric LLC **Submission Date:** JUN 05, 2023

NHTSA Recall No.: 23E-039

Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: SEA Electric LLC

Address: 1500 SE 19TH ST. SUITE 105

GRIMES IA 50111

Company phone: 833-732-3532

Population:

Number of potentially involved: 84 Estimated percentage with defect: 100 %

Equipment Information:

Brand / Trade 1: SEA Drive

Model: SD120A Part No.: CC8D-2101

Size: 50x83x56 cm (LxWxH), 232 kg

Function: motor mount

Descriptive Information: This issue potentially affects the holding bracket on the motor mount, which is a

component of the battery electric drivetrain, used in converting certain Hino model 195 incomplete vehicles from diesel engine to battery electric vehicles.

Production Dates: MAY 21, 2020 - APR 30, 2023

Description of Defect:

Description of the Defect: Due to vibration, the traction motor mount may experience a crack, which can

propagate and become unable to stabilize and secure the traction motor.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: In the event a traction motor mount cracks, and the crack propagates, and the

traction motor mount becomes unable to stabilize and secure the motor, the

traction motor could become separated from the vehicle, which could

increase the risk of a vehicle crash or an injury.

Description of the Cause: Vehicle vibration can cause the material to prematurely fatigue.

Identification of Any Warning NR

that can Occur:

Involved Components:

Component Name: SEA Drive SD120A

Component Description: traction motor mount

Component Part Number: CC8D-2101

Supplier Identification:

Component Manufacturer

Name: Milton Manufacturing Address: 301 E Grixdale Ave

Detroit 48203

Country: NR

Chronology:

In or about early May 2023, SEA-Electric received a report of a traction motor mount failure. The company immediately initiated an investigation to inspect the failed part, as well as other units in the field. Based upon the results of its investigation, SEA-Electric makes this report in an abundance of caution.

Description of Remedy:

Description of Remedy Program: At no cost to the consumer or retail purchaser, SEA-Electric will replace

the described traction motor mounts. SEA-Electric will reimburse owners who paid for a remedy to correct the recall issue prior to SEA-Electric's filing of this Part 573 report, in the amount of the cost of parts for the remedy, plus associated labor at local labor rates, miscellaneous fees, and

taxes.

How Remedy Component Differs Recalled components will be replaced with a redesigned motor mount that

from Recalled Component: does not share the features that can lead to the recall issue.

Identify How/When Recall Condition Production of the recalled units ceased in April 2023, before SEA became was Corrected in Production: aware of the recall issue. SEA is implementing a redesigned part for future

production.

Recall Schedule:

Description of Recall Schedule: SEA-Electric will promptly provide notice to the following: (1) end users

for whom SEA-Electric has contact information; (2) final stage

manufacturers for which SEA-Electric has contact information; (3) Hino

(incomplete vehicle) dealerships for which SEA-Electric has contact

information. SEA-Electric can begin offering the recall remedy

immediately.

Planned Dealer Notification Date : JUN 05, 2023 - JUN 05, 2023 Planned Owner Notification Date : JUN 05, 2023 - JUN 05, 2023

Purchaser Information:

The following manufacturers purchased this defective/noncompliant equipment for possible use or installation in new motor vehicles or new items of motor vehicle equipment:

Name: Hino Trucks

Address: 45501 Twelve Mile Road

Novi MI 48377

Country: US

Company Phone: 2486999383

Name: Fontaine Modification Address: 207 Matheny Lane

Mineral Wells WV 26150

Country: US

Company Phone: 3046992467

^{*} NR - Not Reported