



U.S. Department of Transportation
**National Highway Traffic Safety
Administration**

1200 New Jersey Avenue SE
Washington, DC 20590

July 25, 2023

Mr. Mark Wilson
Director - Product Safety
Cummins, Inc.
301 Washington Street
Box 3005, Mail Code 91630
Columbus, IN 47202

NEF-107KL
23E-054

Subject: Insufficiently Tightened Bolt

Dear Mr. Wilson:

This letter serves to acknowledge Cummins, Inc.'s notification to the National Highway Traffic Safety Administration (NHTSA) of a safety recall which will be conducted pursuant to Federal law for the product(s) listed below. Please review the following information to ensure that it conforms to your records as this information is being made available to the public. If the information does not agree with your records, please contact us immediately to discuss your concerns.

Makes/Models/Model Years:

CUMMINS/B6.7/9999

Mfr's Report Date: July 18, 2023

NHTSA Campaign Number: 23E-054

Components:

ENGINE AND ENGINE COOLING:ENGINE:DIESEL

Potential Number of Units Affected: 59

Problem Description:

Cummins, Inc. (Cummins) is recalling certain Model: B6.7 diesel engines, part number D313038BX03. An insufficiently tightened bolt can cause the rear lifting bracket to detach from the cylinder head.

Consequence:

An engine that detaches from the lifting bracket while being lifted increases the risk of injury.

Remedy:

Dealers will inspect and replace the bracket, bolts, fuel lines, and cylinder heads as necessary, free of charge. Owner notification letters are expected to be mailed September 15, 2023. Owners may contact Cummins customer service at 1-800-286-6467. Cummins number for this recall is C2716.

Notes:

Owners may also contact the National Highway Traffic Safety Administration Vehicle Safety Hotline at 1-888-327-4236 (TTY 1-800-424-9153), or go to www.nhtsa.gov.

Please be reminded of the following requirements:



You are required to submit a draft owner notification letter to this office no less than five days prior to mailing it to the customers. Also, copies of all notices, bulletins, dealer notifications, and other communications that relate to this recall, including a copy of the final owner notification letter and any subsequent owner follow-up notification letter(s), are required to be submitted to this office no later than 5 days after they are originally sent (if they are sent to more than one manufacturer, distributor, dealer, or purchaser/owner).

Please be reminded that under 49 U.S.C. § 30112(a)(3), it is illegal for a manufacturer, to sell, offer for sale, import, or introduce or deliver into interstate commerce, a motor vehicle or item of motor vehicle equipment that contains a safety defect once the manufacturer has notified NHTSA about that safety defect. This prohibition does not apply once the motor vehicle or motor vehicle equipment has been remedied according to the manufacturer's instructions.

As stated in 49 U.S.C. § 30118(f), submission of eight consecutive quarterly reports followed by three annual reports is required. As described in 573.7, submission of the first of eight consecutive quarterly status reports is required within one month after the close of the calendar quarter in which notification to purchasers occurs. Therefore, the first quarterly report will be due on, or before, 30 days after the close of the calendar quarter. The first of three consecutive annual status reports will be due on, or before, 1 year after the eighth quarterly report was submitted.

Cummins, Inc.'s contact for this recall will be Kristin Lepper who may be reached by email at kristin.lepper@dot.gov. We look forward to working with you.

Sincerely,



Alex Ansley
Chief, Recall Management Division
Office of Defects Investigation
Enforcement