

SAFETY PRECAUTIONS

- Eye protection should always be worn when working in a shop.
- Rules for Personal Protection Equipment should always be respected. Wear your PPE including but not limited to the following:



Safety First!



PROCEDURE



DANGER

Park vehicle safely, apply parking brake, stop the engine. Prior to working on the vehicle, set the ignition switch to the OFF position and trip the main circuit breakers equipped with a trip button. On Commuter type vehicles, set the battery master switch (master cut-out) to the OFF position.

Lockout & Tag out (LOTO) must be performed during set-up, maintenance or repair activities. Refer to your local procedure for detailed information regarding the control of hazardous energy.

VISUAL REQUIREMENT

1. Locate the right (curb side) mirror.
2. Rotate the mirror arm against the rotation stopper.

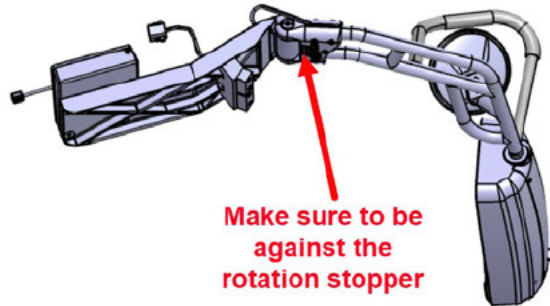


Figure 1

3. Using the control switch on the side console, turn the flat mirror towards the inside until it stops.

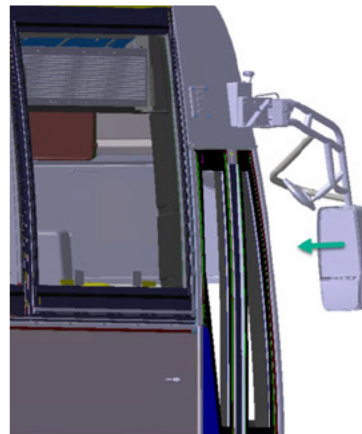
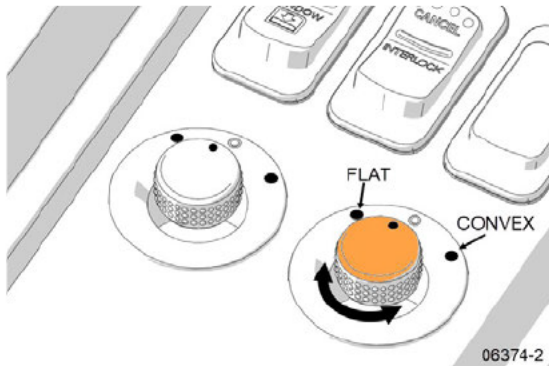


Figure 2

4. The molding between the first window and the entrance door must be visible near the outer edge of the flat mirror.

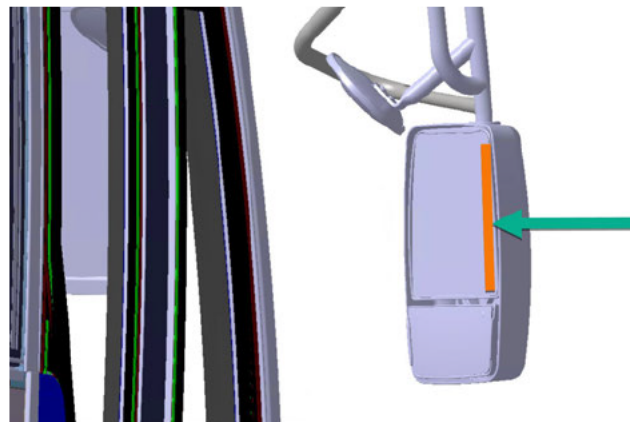
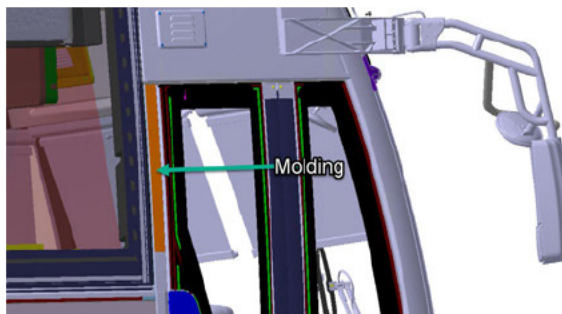



Figure 3

**Adjustment not needed, Go to Validation

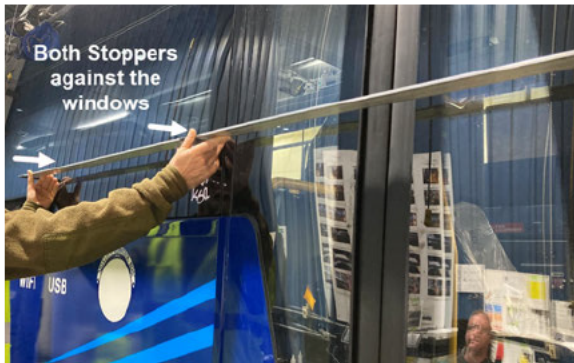
Adjustment needed-Go to next step

5. Remove the rear cover		
6. Slightly loosen the 4 screws		
7. Turn the mirror to adjust		
8. Tighten the 4 screws to 63 Lb-in		
9. Replace mirror cover		<p data-bbox="1052 842 1143 867">Figure 4</p>



VALIDATION

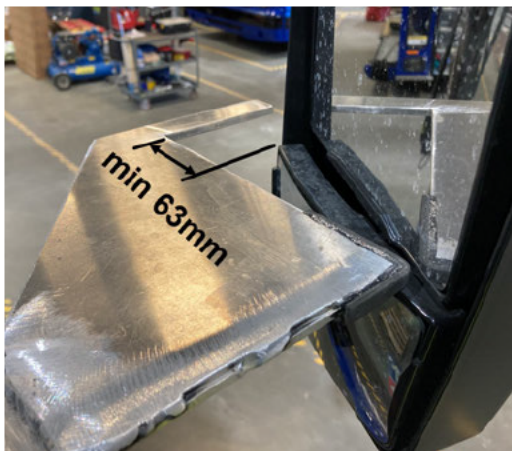
Jig 37918 . keep the jig level



Apply a small pressure on the mirror towards the driver . Only to take the play we can have.



Minimum 63mm



PARTS DISPOSITION

Discard waste according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)

WARRANTY

This modification is covered by Prevo's normal warranty. We will reimburse you the parts and one **hour (1.0h)** of labor upon receipt a completed A.F.A. Please submit claim via our Online Warranty System, available at www.prevo.com (under service \ warranty section). Use Claim Type: "Bulletin/Recall" and select "Safety Recall OBSR22-08".

Should you only wish to close the safety recall (without reimbursement), fill-in the "Safety Recall Certification Sheet" provided with this bulletin and return it to our warranty department by Email at prevo.onlinewarranty@volvo.com or by fax at 418-831-9301.

OTHER

VBC Bulletin	N/A
Fail Code	23.01
Defect Code	09
Syst.Cond	R
Causal Part	990572

Access all our Service Bulletins on
<http://techpub.prevostcar.com/en/>
or scan the QR-Code with your smart phone.
E-mail us at **technicalpublications_prev@volvo.com** and type
“ADD” in the subject to receive our warranty bulletins by e-mail.





**Safety Recall
Certification Sheet
(Ref: SR18-XX)**

VEHICLE SERIAL NUMBER:

2	P	C																	
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PERFORMED BY		OWNER/OPERATOR	
We hereby certify that Safety Recall Instructions with regard to Safety Recall SR18-XX have been performed.			
Name: _____		Name: _____	
Addr: _____		Addr: _____	
Phone: _____		Phone: _____	
Fax: _____		Fax: _____	
Signature : _____	_____	Signature : _____	_____
Date: _____	_____	Date: _____	_____

If the information mentioned above is incorrect or you are not the owner of this vehicle anymore, please fill this section and return to sender.

NEW OWNER: _____

BUSINESS: _____

ADDRESS (including County): _____

TELEPHONE: _____ **FAX:** _____

Please return this completed document with your A.F.A. form