

# Recall Campaign Bulletin



Mercedes-Benz

Campaign No. 2023010001, January 2023

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **Model S-Class (223 platform)**  
**Model Year 2022**

## **Replace the Upper Dashboard**

Mercedes-Benz AG (“MBAG”), the manufacturer of Mercedes-Benz vehicles, has determined that on a certain Model Year (“MY”) 2022 S-Class (223 platform) vehicle, the bonding of the dashboard surface might not meet current production specifications. In this case, the adhesion of the dashboard surface to the carrier would not be ensured, which may affect the inflation of the front passenger airbag in the event of a crash. In this context, segments of the airbag flap could detach from the dashboard into the vehicle interior. In such cases, the risk of injury to the vehicle occupants would increase. An authorized Mercedes-Benz dealer will replace the upper dashboard on the affected vehicle.

Prior to performing this Campaign:

- **VMI must always be checked before performing campaigns to verify that the campaign is required on a specific vehicle. Always check for any other open campaigns, and perform accordingly.**
- Please review the entire Campaign bulletin and follow the repair procedure exactly as described.

Approximately 1 vehicle is affected.

Order No. P-RC-2023010001

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

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## Replace instrument panel

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### Work Procedure

1. Remove and replace instrument panel.

**i** For basic data, see AR68.10-P-1000S.

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### Primary Parts Information

Qty.	Part Name	Part Number
As required (1)*	Instrument panel	A 223 680 85 04 7P94
As required (1)*	Instrument panel	A 223 680 85 04 9H15
As required (1)*	Instrument panel	A 223 680 86 04 9H15

\* The instrument panel must be determined according to the equipment variant for the vehicle identification number via the parts process in the Xentry Portal!

**i** Small parts such as screws, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

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**i** **Note:** The following allowable labor operation should be used when submitting a warranty claim for this repair:

### Warranty Information

Damage Code	Operation Number	Description	Labor Time (hrs.)
68 900 09	12- 1566	Replace instrument panel	5.0

**i** **Note:** Always check ASRA for the current OP-Code times. Labor times are subject to change and updates may not be reflected in this document.