To: After Sales Official Network Subject: Checking rear hood glass assembly

Date: 11 January 2023

**Pages** 



## Campaign code:

L734-R.01.22

# Campaign name:

Checking rear hood glass assembly

#### Model:

Countach LPI 800 4

#### Model Year:

2022

## Limited or special editions:

Countach LPI 800 4

#### Markets:

Austria, Belgium, Canada, Czech Republic, Denmark, France, Germany, Italy, Japan, Lebanon, Monaco, Netherlands, Oman, Saudi Arabia, Spain, Switzerland, United Arab Emirates, United Kingdom, United States of America

#### VIN Identification:

From 10980 to 11450

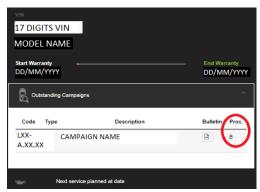
**Important information:** before proceeding with the repair, connect to the Warranty Portal and, using the "VIN Info" function, check that:

the vehicle is actually affected by the instructions contained in this bulletin.

NOTE: some vehicles may not be affected, despite the fact that their Vehicle Identification Number (VIN) falls within the range;

only replacement parts that correspond to the specific procedure, identified by a letter (such as A, B, C, etc.), are to be used for the chassis being repaired.

#### Example





#### N.B.:

Procedure A will be available only when the instructions require a preliminary check to be performed to determine whether or not the vehicle actually needs updating.

#### Information for the service network:

During ongoing product monitoring, Automobili Lamborghini S.p.A. determined that an incorrect bonding of the rear bonnet glass panels, caused by an error in supplier's assembly phase, may lead to adhesion issue that could result in a detachment. The rear bonnet glass panels could fully detach from the vehicle, creating a road hazard and increasing the safety-risk of a crash for following traffic.

#### Solution for the field:

Vehicles inspection for appropriate bonding of the glass panels and, if necessary, replacement.

## Spare Parts:

None

#### Management of replaced parts:

Store the components that have been removed from the vehicle in an appropriate manner, marking them with their corresponding bar codes so that they can be identified during visits by the competent Area Manager.

### Labor time:

Operation B: 2 h (1 hour per worker)

Rev.01

ONFIDENTIA

The procedures and information published herein are strictly confidential and are intended exclusively for recognized professionals and persons who are authorized to receive said information. All copyrights are the property of Automobili Lamborghini S.p.A pursuant to copyright law. The company reserves the right to make updates and modifications as needed. The reprinting, reproduction, distribution to unauthorized persons and/or to third parties, and the partial or complete translation of the material contained herein are prohibited without the express written consent of Automobili Lamborghini S.p.A.

1/6

Doc. no.: L/V6 M06 Rev.[07]

To: After Sales Official Network Subject:

Checking rear hood glass assembly

Date: 11 January 2023

**Pages** 



# Previous bulletins superseded.

None.

# Warranty claim instructions:

To request reimbursement for the repair performed, access the "LIASS" system on the Lamborghini portal and, following the instructions in the system's "Manuals" section, generate and fill out a Warranty Request. Select the required campaign and proceed with entry; carefully read the options present in the alert message that displayed by the system (see example) and select the option performed on the vehicle.



Reimbursement will be structured as follows, on the basis of the operation performed:

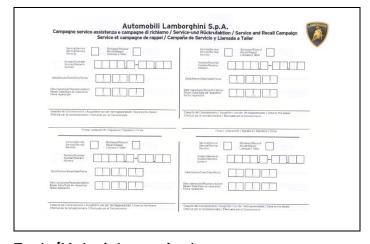
- **OPTION B:** Repair method
  - Steps to be executed: I and II
  - Labour time: 2 h (1 hour per worker)

## Important information:

attach all documents generated during the work carried out, evidence of the work itself, for instance work orders and diagnostic protocols with BETA-Reports.

If one or more of these is missing, it may lead to a rejected reimbursement request.

Fill out the page in the warranty booklet (identified in the image below) in the section "Service and Recall Campaigns":



# Tools/Materials required

The equipment will be supplied by Automobili Lamborghini without the need for a dealer order.

Code	Description	Qty.
69753002384	Suction Cup	1
69753002383	Dynamometer	1



All ODIS technical documentation can be viewed on the Lamborghini web portal, in the ODIS section.

The procedures and information published herein are strictly confidential and are intended exclusively for recognized professionals and persons who are authorized to receive said information. All copyrights are the property of Automobili Lamborghini S.p.A pursuant to copyright law. The company reserves the right to make updates and modifications as needed. The reprinting, reproduction, distribution to unauthorized persons and/or to third parties, and the partial or complete translation of the material contained herein are prohibited without the express written consent of Automobili Lamborghini S.p.A. Doc. no.: L/V6 M06 Rev.[07]

Rev.01

To: Subject: Date:

After Sales Official Network Checking rear hood glass assembly

11 January 2023

**Pages** 



# Repair method:













The procedure described here includes the following steps:

- I. Test for glass number 1
- II. Test for glass number 2, 3, 4



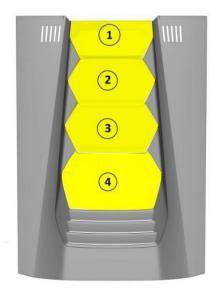
# **IMPORTANT**

In order to carry out this test, in addition to the suction cup (69753002384) and the dynamometer (69753002383) supplied by Automobili Lamborghini, you will need a rod with a minimum length of 1,5 m (58,95 ln) able to resist a force of at least 190 N (20 Kg).

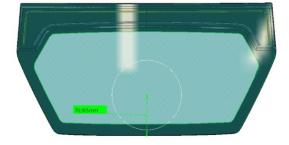


Prepare bodywork protections before the test.

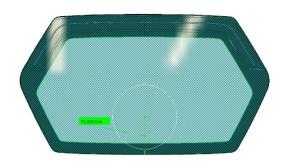
# Overview of the rear bonnet



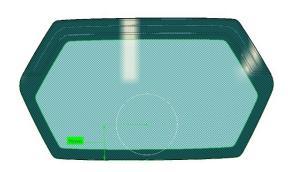
#### Glass 1



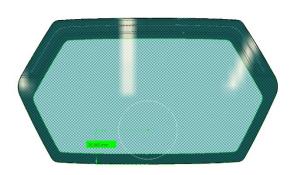
Glass 2



Glass 3



Glass 4



Rev.01

The procedures and information published herein are strictly confidential and are intended exclusively for recognized professionals and persons who are authorized to receive said information. All copyrights are the property of Automobili Lamborghini S.p.A pursuant to copyright law. The company reserves the right to make updates and modifications as needed. The reprinting, reproduction, distribution to unauthorized persons and/or to third parties, and the partial or complete translation of the material contained herein are prohibited without the express written consent of Automobili Lamborghini S.p.A. Doc. no.: L/V6\_M06 Rev.[07]

To: After Sales Official Network Subject:

Checking rear hood glass assembly

Date: 11 January 2023

**Pages** 



## I. Test for glass number 1



## IMPORTANT

This procedure must be performed with the hood properly mounted in the car; do not perform this operation with the hood removed or improperly installed.

- 1. Carefully clean the first glass (use isopropanol) to prepare the surface. The surface must be free of dirt and grease.
- 2. Position the suction cup and tighten the lever. Check for correct positioning and tightness.



## **IMPORTANT**

The suction cup must be positioned with the center 7 cm (2,75 ln) from the rear edge of glass number 1.

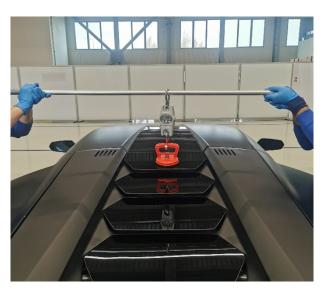
This rule applies to all bonnet windows.

# Example of suction cup positioning for glass 1



**3.** Turn on and set the dynamometer to Newton.

Connect the dynamometer to the suction cup and the rod to the dynamometer top (as shown in the picture).

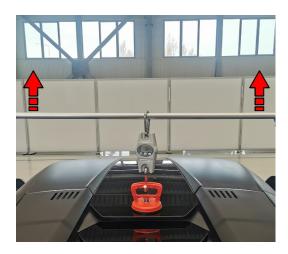


# IMPORTANT

This operation requires 2 operators.

Apply a vertical uniform force on both sides of the rod until a force of 190 N is displayed on dynamometer.

Wait a few seconds and stop the application of the force.



Rev.01

The procedures and information published herein are strictly confidential and are intended exclusively for recognized professionals and persons who are authorized to receive said information. All copyrights are the property of Automobili Lamborghini S.p.A pursuant to copyright law. The company reserves the right to make updates and modifications as needed. The reprinting, reproduction, distribution to unauthorized persons and/or to third parties, and the partial or complete translation of the material contained herein are prohibited without the express written consent of Automobili Lamborghini S.p.A. Doc. no.: L/V6 M06 Rev.[07]

To: After Sales Official Network Subject:

Checking rear hood glass assembly

Date: 11 January 2023

**Pages** 



**5.** Check that the glass has not moved or broken.

If the glass has moved or broken, it must be replaced; please open a claim on Liass.

To perform this operation, follow the procedure in the workshop manual:

Repair Manual → Special edition →LPI-800-Countach  $\rightarrow$  MY22  $\rightarrow$  08 Body  $\rightarrow$  27 Engine hood and the spoiler → Front Engine Hood Glass → Disassembly/Assembly

If the glass is properly secured and undamaged, go to step II.

# II. Test for glass number 2, 3, 4



# **IMPORTANT**

This procedure must be performed with the hood properly mounted in the car; do not perform this operation with the hood removed or improperly installed.

1. To perform the test on the other glasses, follow the same instructions as for glass number 1 (step I).

# Example of suction cup positioning for glass 2



# Example of suction cup positioning for glass 3



# Example of suction cup positioning for glass 4



Rev.01

The procedures and information published herein are strictly confidential and are intended exclusively for recognized professionals and persons who are authorized to receive said information. All copyrights are the property of Automobili Lamborghini S.p.A pursuant to copyright law. The company reserves the right to make updates and modifications as needed. The reprinting, reproduction, distribution to unauthorized persons and/or to third parties, and the partial or complete translation of the material contained herein are prohibited without the express written consent of Automobili Lamborghini S.p.A. Doc. no.: L/V6 M06 Rev.[07]

To: After Sales Official Network Subject:

Checking rear hood glass assembly

Date: 11 January 2023

**Pages** 



2. Check that the glasses have not moved or broken.

If one or more glasses have moved or broken, they must be replaced; please open a claim on Liass.

To perform this operation, follow the procedure in the workshop manual:

#### Glass 2

Repair Manual → Special edition →LPI-800-Countach  $\rightarrow$  MY22  $\rightarrow$  08 Body  $\rightarrow$  27 Engine hood and the spoiler → Front Center Engine Hood Glass → Disassembly/Assembly

## Glass 3

Repair Manual → Special edition →LPI-800-Countach  $\rightarrow$  MY22  $\rightarrow$  08 Body  $\rightarrow$  27 Engine hood and the spoiler → Rear Center Engine Hood Glass → Disassembly/Assembly

#### Glass 4

Repair Manual → Special edition →LPI-800-Countach  $\rightarrow$  MY22  $\rightarrow$  08 Body  $\rightarrow$  27 Engine hood and the spoiler → Rear Engine Hood Glass → Disassembly/Assembly



## **IMPORTANT:**

The documents which must be provided together with the operation under warranty request are:

- Produced Repair Order
- Saved Diagnostic Protocol with BETA report

Failure to follow these procedures could lead to the request being rejected.

For more information, please contact your Area Manager or write to Technical Support (service.department@lamborghini.com).

Rev.01

The procedures and information published herein are strictly confidential and are intended exclusively for recognized professionals and persons who are authorized to receive said information. All copyrights are the property of Automobili Lamborghini S.p.A pursuant to copyright law. The company reserves the right to make updates and modifications as needed. The reprinting, reproduction, distribution to unauthorized persons and/or to third parties, and the partial or complete translation of the material contained herein are prohibited without the express written consent of Automobili Lamborghini S.p.A. Doc. no.: L/V6 M06 Rev.[07]