

ANB4 - Retrofitting Locking Caps on the Front Left and Right Headlights (Stop Delivery / Recall Campaign)

Model Line: **Panamera (971)**

Model Year: **As of 2017 up to 2022**

Country /
Market: **USA (C02)
Canada (C36)**

Concerns: **Caps on headlight**

Information: **There is a possibility that a locking cap that prevents the adjustment of the headlights in the horizontal direction was not installed during vehicle assembly on the affected vehicles. If this is the case, certain legal requirements will not be met in the USA and Canada markets.**

Action required: Check installation of the caps and retrofit a cap on the adjusting screw for horizontal adjustment on the left and right headlights if necessary.



Information

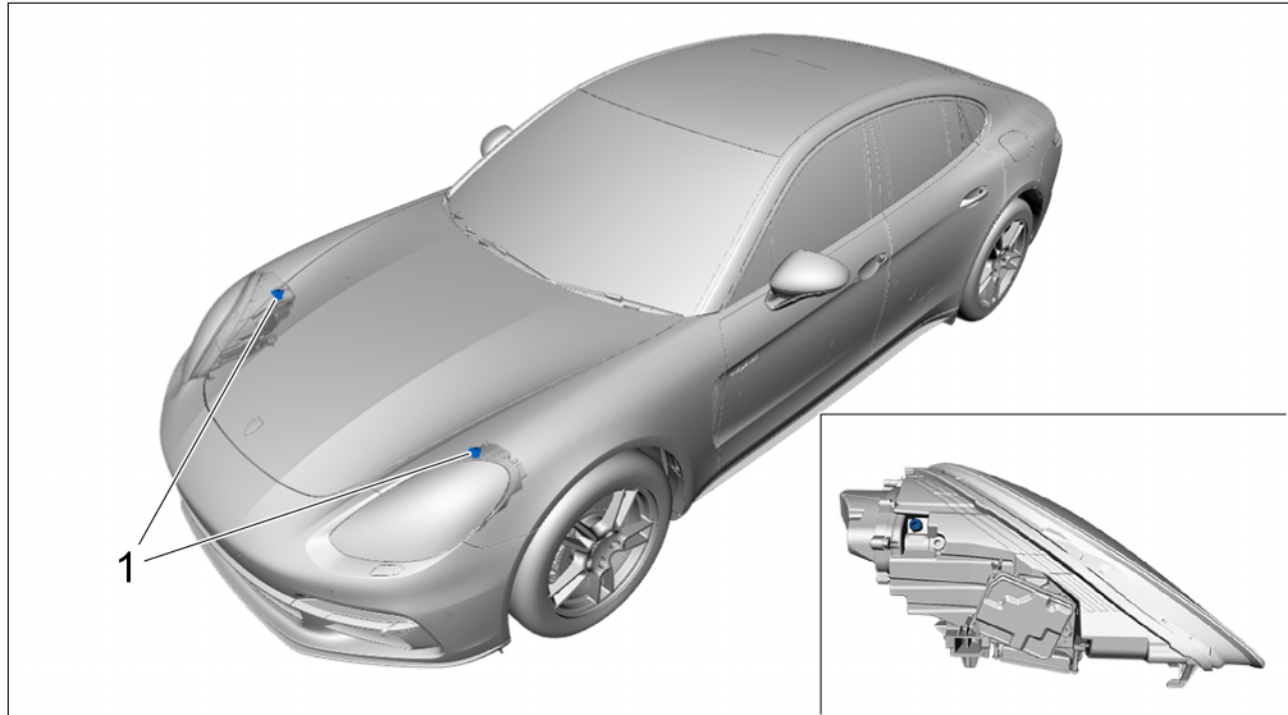
Every vehicle is exactly **assigned just two campaign scopes**.

⇒ To find out which scope is assigned to the vehicle, see PCSS Vehicle Information.

Affected Vehicles: Only vehicles assigned to the campaign (see also PCSS Vehicle Information).

Installation

Position:

*Installation position of caps*

1 – Cap (retrofit)

Required parts

Parts Info:

Required parts:

Part No.	Designation – Location	Number
V04015001KB	⇒ Plug – Headlight adjusting screws	2 pieces

Required tools

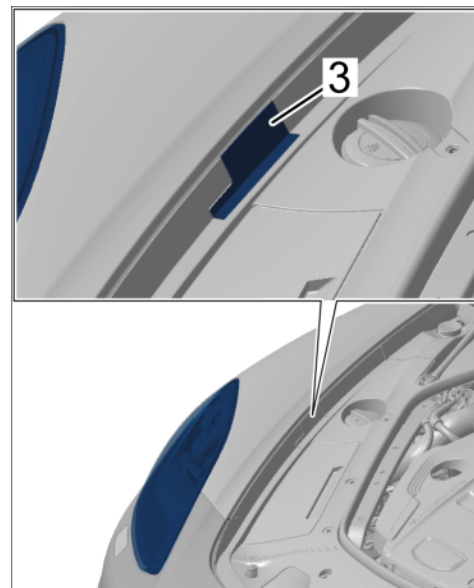
Tool:

- Torx screwdriver T7 (e.g. SGDET27ESD or AWCGT7 — locally available)

Checking caps and retrofitting them if necessary

Work Procedure: 1 Open front lid.

2 Open the service flap ⇒ *Opening service flap -3-*.



Opening service flap

3 Check that a cap is installed on the adjusting screw for the horizontal adjustment on the left and right headlight. ⇒ *Adjusting screw for horizontal adjustment*



Adjusting screw for horizontal adjustment

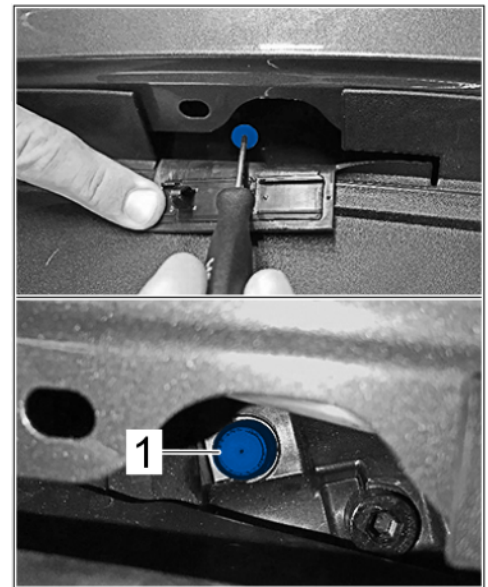
Assessment		Action
(✓)	A cap is installed on the left and right headlight.	End of remedial action. Continue with Step 4.
(✗)	There is no cap or only one cap installed on one headlight.	Retrofit cap. Continue with Step 3.

- 4 Retrofitting caps.
- 4.1 Install cap on a Torx screwdriver TX 7.
⇒ *Installing cap*



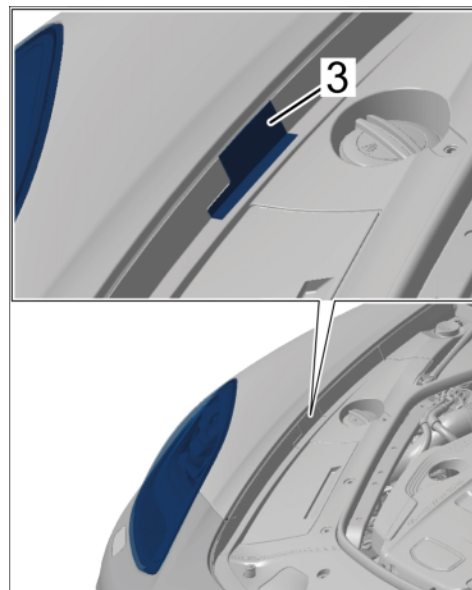
Installing cap

- 4.2 Press the cap onto the adjusting screw for horizontal adjustment ⇒ *Installing cap (e.g. left headlight)* - **1** - on the left and right headlights using the Torx screwdriver.



Installing cap (e.g. left headlight)

- 5 Close the service flap ⇒ *Close the service flap -3-*.
- 6 Close front lid.
- 7 Enter the campaign in the Warranty and Maintenance booklet.



Close the service flap

Warranty processing



Information

The specified labor time was determined specifically for carrying out this campaign and includes all necessary preliminary work and rework.
The labor time may differ from the working times published in the Labor Operation List in the PCSS.

Scope 1: Not relevant for this vehicle type.

Scope 2: **Checking caps**

Labor time: Checking caps	Labor time: 15 TU
⇒ Damage Code ANB4 099 000 1	

Scope 3 - 10: Not relevant for this vehicle type.

Scope 11: **Retrofitting caps**

Labor time:

Retrofitting caps

Labor time: **17 TU**

Includes: Checking caps

Parts required:

V04015001KB Plug

2 pieces

⇒ **Damage Code ANB4 099 000 1**

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