

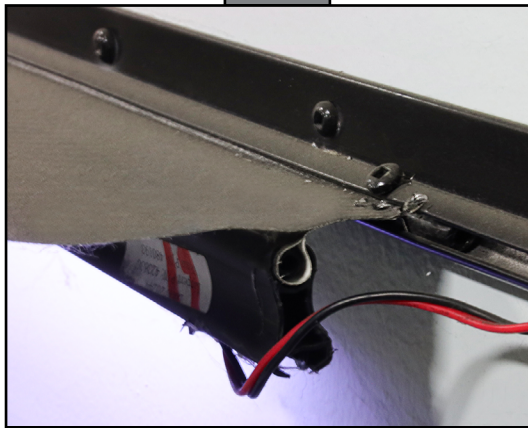
# AWNING INSPECTION AND WELD/SEAM REPAIR

<b>Recall Number:</b>	22E-055		
<b>Product:</b>	Awnings		
<b>Date:</b>	July 15, 2022	<b>Labor Rate:</b>	.20 hours inspection only    .30 hours repair only 1.5 hours fabric replacement only

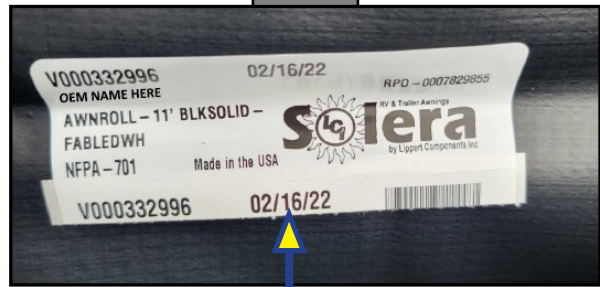
## Purpose

The purpose of this document is to provide guidance, as well as visual aides, to dealers performing inspection on units that may have insufficient awning weld(s). The inspection point is at the awning fabric seam at the awning rail at the wall of the unit (Fig. 1). This only affects awnings manufactured January 17, 2022 – June 14, 2022. The date of manufacture can be located on the variant code label (Fig. 2) located on the awning.

**Fig. 1**



**Fig. 2**



**Date**

## Safety

This document provides general instructions. Many variables can change the circumstances of any procedure, i.e. the degree of difficulty involved in the service operation and the ability level of the individual performing the operation. This document cannot begin to plot out procedures for every possibility, but will provide the general instructions for effectively installing, removing or servicing the system. In the event the skill level required is too advanced or the procedure too difficult, a certified technician should be consulted before performing the necessary operation. Failure to correctly install, remove or service the system may result in voiding the warranty, inflicting injury or even death.

**⚠ WARNING**

**The "WARNING" symbol above is a sign that a procedure has a safety risk involved and may cause death, serious personal injury, severe product and/or property damage if not performed safely and within the parameters set forth in this document.**

**⚠ CAUTION**

**The "CAUTION" symbol above is a sign that a procedure has a safety risk involved and may cause personal injury, product and/or property damage if not performed safely and within the parameters set forth in this document.**

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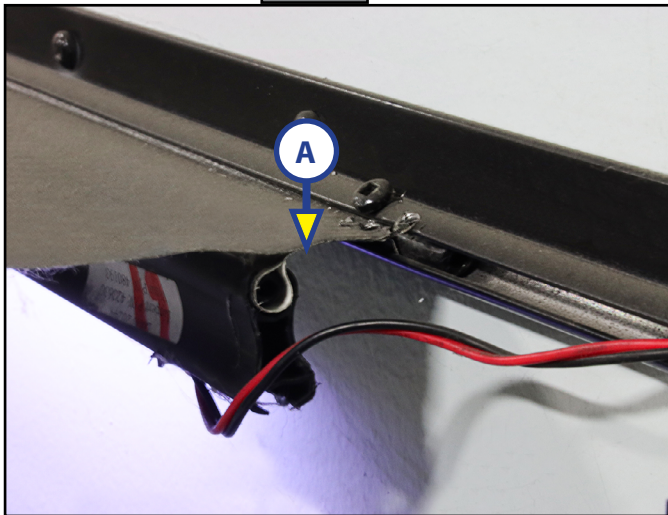
## Resources Required

- Stepladder of adequate height to view top of awning assembly

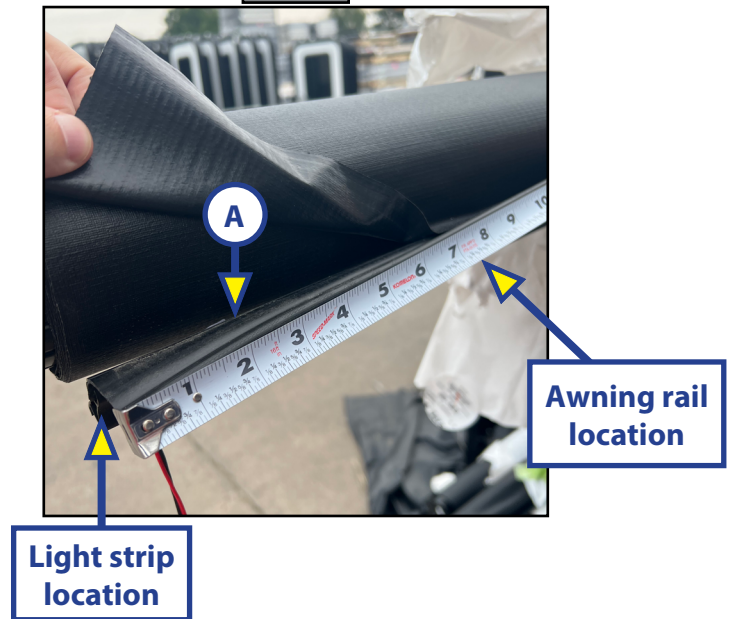
## Instructions

1. Position stepladder next to the unit to view the topside of the awning at the unit wall from either end (drive/idler side).
2. Inspect the weld near the awning rail (Fig. 3A).
  - A. Fig. 3 shows no separation at the seam. It does not require repair or replacement.
  - B. Fig. 3 shows separation at the seam (Fig. 4A).
    - I. If the separation is less than 6 inches, repair can be accomplished using the procedure described in [TI-434](#).
    - II. If the separation is over 6 inches it will require awning fabric replacement using the procedure described in [TI-166](#).

**Fig. 3**



**Fig. 4**



All inspections and repairs must be documented with the following information:

- Full unit information, including 17-digit VIN, Make/Model/Floorplan and Date of Manufacture
- Clear photo of the awning tag
- Photos documenting any weld separation concerns

As a supplier of components to the RV industry, safety, education and customer satisfaction are our primary concerns. Should you have any questions, please do not hesitate to contact us at 432-LIPPERT (432-547-7378) or by email at [customerservice@lci1.com](mailto:customerservice@lci1.com). Self-help tips, technical documents, product videos and a training class schedule are available at [lippert.com](http://lippert.com) or by downloading the MyLCI app.