

## Recall Inspection and Repair Instructions

**NHTSA Recall #:** 22V-511

**Tiffin Motorhomes Recall #:** TIF-124

**Transport Canada Recall #:** 2022-380

**Models Involved:** 2021, 2022 and 2023 Allegro Open Road, 2021, 2022 and 2023 Allegro RED 340, 2021 and 2022 Allegro RED 360, 2021 and 2022 Allegro Breeze, 2022 Allegro Bay, and 2021 and 2022 Phaeton Motorhomes, all equipped with the option for LP gas.

**Tools Needed:**

Leak Test Solution

**Parts Needed:**

Contact Manchester Tank, contact info page 4

**FLAT RATE CODE & TIME ALLOWED:**

*When filing the warranty claim for payment, please use the following flat rate codes and times.*

**0.25 hours** if the date code is not involved – AL9862RC01, BY9862RC01, BR9862RC01, RD9862RC01, RT9862RC01, PH9862RC01

**0.50 hours** if the date code is involved and the leak check is ok - AL9863RC01, BY9863RC01, BR9863RC01, RD9863RC01, RT9863RC01, PH9863RC01

**Defective LP valve contact Manchester Tank for work instructions and parts, 315-370-3833**

**Inspection Procedure:**

1. Locate the LP service tank on the motorhome. The compartment door for the LP service tank is marked with a red "**PROPANE**" sticker.



2. If the '**PROPANE**' sticker is unable to be located, below is a list of the floorplans involved and the location of the LPG tank on each floorplan.

**LPG Tank Locations**

Floorplan	Cargo Door #	PS	DS	TANK #
<b>Bay</b>				
38AB	#4	X		4318
38BB	#3	X		4318
<b>Breeze</b>				
31 BR	#2		X	5011504
33 BR	#2		X	5011504
<b>Allegro</b>				
32 FA	#4	X		4318
32 SA	#5	X		4318
34 PA	#5	X		4318
36 LA	#6	X		4318
36 UA	#6	X		4318
<b>RED 340</b>				
33 AL	#1	X		4318
38 LL	#1	X		4318
<b>RED 360</b>				
33 AA	#2		X	5009056
37 BA	#2		X	5009056
37 PA	#2		X	5009056
38 KA	#2		X	5009056
<b>Phaeton</b>				
36 SH	#1	X		5009056
37 BH	#1	X		5009056
40 AH	#1	X		5009056
40 QBH	#1	X		5009056
40 QKH	#1	X		5009056
40 IH	#1	X		5009056

- Locate the service valve on the LPG tank and verify the date code stamped on the service valve. The affected valves have manufacturing date codes between 02X21 and 02X22. The 'X' represents any letter between A through E, which denotes the week of the month the valve was assembled. The date code is marked on a wrench flat. Below is a key to reading the date codes marked on the wrench flat of the valve and their locations. Figures 1, 2 and 3 have the service valves marked with a red arrow.

Digit-Letter-Digit Date Code		Letter in date code is the week	Second 2 digits in date code are the year	
First digit in date code is the month		A — 1st week	91 — 1991	97 — 1997
1 — January	7 — July	B — 2nd week	92 — 1992	98 — 1998
2 — February	8 — August	C — 3rd week	93 — 1993	99 — 1999
3 — March	9 — September	D — 4th week	94 — 1994	00 — 2000
4 — April	10 — October	E — 5th week	95 — 1995	01 — 2001
5 — May	11 — November		96 — 1996	02 — 2002
6 — June	12 — December		03 — 2003	etcetera. . .

**EXAMPLE:** 6A21 = First week of June, 2021  
 \*Products with the new "See the Difference" laser engraving display the full four digit year  
**EXAMPLE:** 6A2021

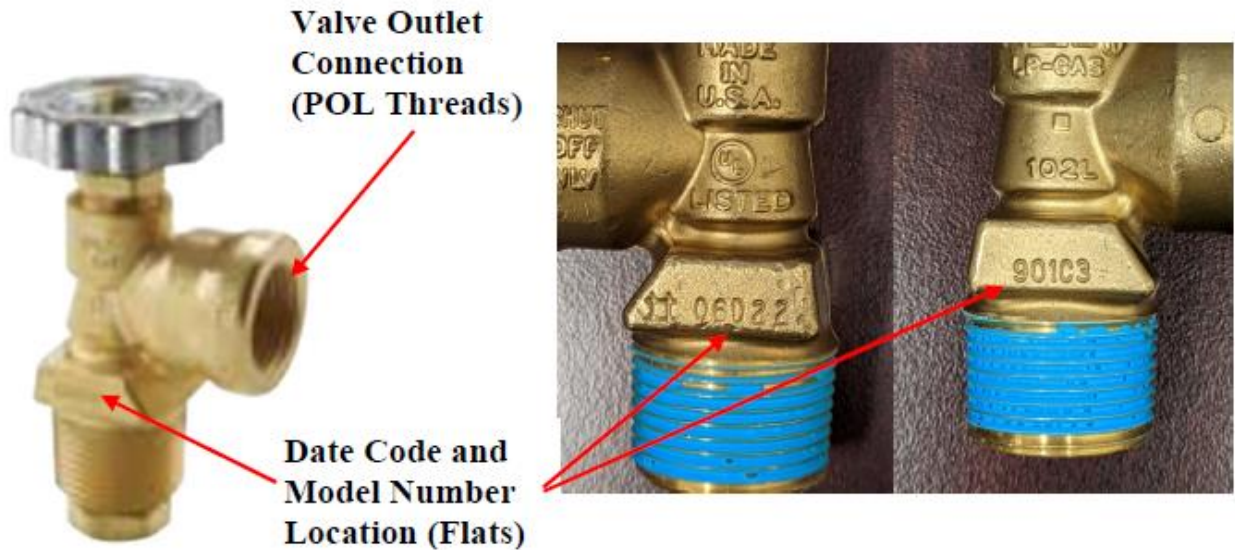


Figure 1 LPG tank style 4318

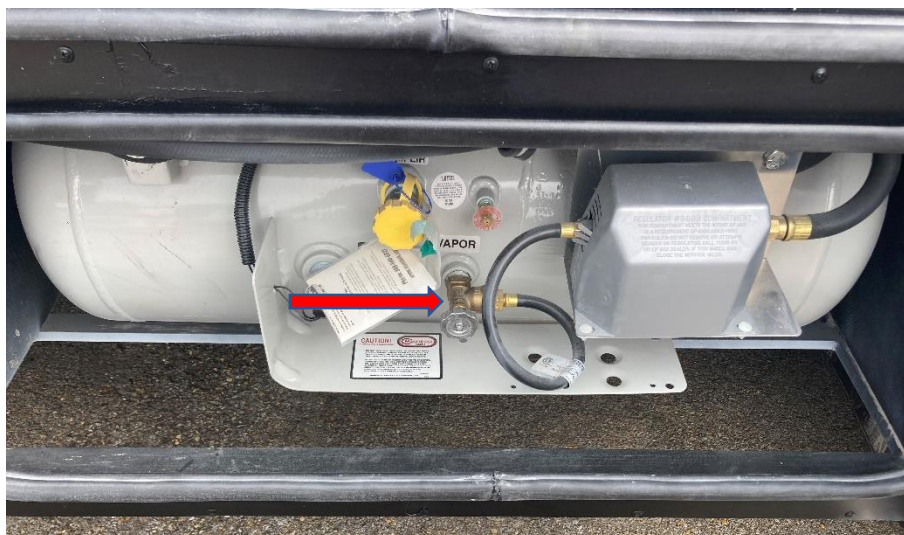


Figure 2 LPG tank style 5009056



Figure 3 LPG tank style 5011504



4. If the date code of the service valve does not fall between 02X21 (February 2021) and 02X22 (February 2022) the service valve is not involved in the recall and the recall can be cleared. Please file a warranty claim to Tiffin Motorhomes using the correct flat rate code and time above.
5. If the date code of the service valve falls between 02X21 (February 2021) and 02X22 (February 2022) please complete the following leak test.

**LPG Leak Test procedure**

1. If the service valve is open and the entire propane system is pressurized, use a leak detection solution at the valve outlet connection.
  - a. If no leaks are observed, no further action is required. Please file a warranty claim to Tiffin Motorhomes using the correct flat rate code and time above.
  - b. If a leak is observed at this valve outlet connection and tightening the connection does not stop the leak, close the service valve, and contact Manchester Tank for time allowed, parts, and instructions.
2. If the service valve is closed, use the go/no-go gauge POL nut to determine if the service valve threads are the proper depth. See Figure 4 below.
  - a. If the threads are the proper depth, no further action is required. Please file a warranty claim to Tiffin Motorhomes using the correct flat rate code and time above.
  - b. If the threads are not the proper depth, securely close the service valve and contact Manchester Tank for times allowed, parts, and instructions.

*Figure 4 LPG go/no-go gauge POL nut*



**Manchester Tank**, (email contact is preferred):

Frank Lane, [frank.lane@mantank.com](mailto:frank.lane@mantank.com)

Bob Mangas, [bob.mangas@mantank.com](mailto:bob.mangas@mantank.com)

Jared Shurtwell, [jared.shurtwell@mantank.com](mailto:jared.shurtwell@mantank.com)

Jennifer Mann, [jennifer.mann@mantank.com](mailto:jennifer.mann@mantank.com)

Manchester Tank main office phone, 615-370-3833