To: After Sales Official Network
Subject: Incorrect bowden cable assembly

Date: 17 June 2022

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# Campaign code:

L62X-R.03.22

# Campaign name:

Incorrect bowden cable assembly

## Model:

Huracan EVO, Huracan STO

#### Model Year:

2022

# Limited or special editions:

All

#### Markets:

Australia, Austria, Belgium, Canada, Germany, Italy, Portugal, Romania, Singapore, UK, USA.

#### VIN Identification:

From 20090 to 20306

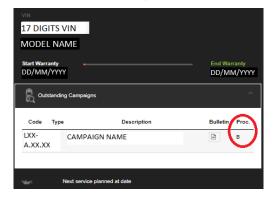
<u>Important information:</u> before proceeding with the repair, connect to the Warranty Portal and, using the "VIN Info" function, check that:

• the vehicle is actually affected by the instructions contained in this bulletin.

**NOTE:** some vehicles may not be affected, despite the fact that their Vehicle Identification Number (VIN) falls within the range;

 only replacement parts that correspond to the specific procedure, identified by a letter (such as A, B, C, etc.), are to be used for the chassis being repaired.







#### N.B.:

Procedure A will be available only when the instructions require a preliminary check to be performed to determine whether or not the vehicle actually needs updating.

#### Information for the service network:

During ongoing product monitoring, Automobili Lamborghini S.p.A. determined that on the subjected vehicles the Bowden cable clip on the left door might have been mounted in an incorrect position.

#### Solution for the field:

Checking and, if necessary, correcting the mounting position of the Bowden cable clip on the left door.

#### Spare Parts:

No spare parts are needed for this procedure.

# Management of replaced parts:

Store the components that have been removed from the vehicle in an appropriate manner, marking them with their corresponding bar codes so that they can be identified during visits by the competent Area Manager.

#### Labor time:

Operation A: 1,1 h Operation B: 1,2 h

## Previous bulletins superseded.

None.

## Warranty claim instructions:

To request reimbursement for the repair performed, access the "LIASS" system on the Lamborghini portal and, following the instructions in the system's "Manuals" section, generate and fill out a Warranty Request. Select the required campaign and proceed with entry; carefully read the options present in the alert message that displayed by the system (see example) and select the option performed on the

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To: Subject: Date:

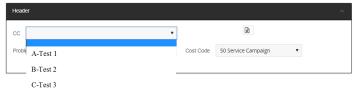
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#### vehicle.



Reimbursement will be structured as follows, on the basis of the operation performed:

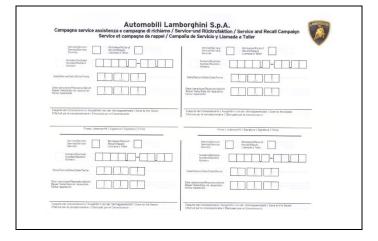
- **OPTION A:** Checking the mounting position of the Bowden cable clip on the left door
  - Step to be execute: I, III, IV
  - o Labour time: 1,1 h
- **OPTION B:** Repair method
  - Step to be execute: I, II, III, IV
  - Labour time: 1,2 h

# Important information

Attach all documents generated during the work carried out, evidence of the work itself, for instance work orders and diagnostic protocols with BETA-Reports.

If one or more of these is missing, it may lead to a rejected reimbursement request.

Fill out the page in the warranty booklet (identified in the image below) in the section "Service and Recall Campaigns":



# Tools/Materials required

Code	Description.	Qty.
n\a	n\a	n\a



All ODIS technical documentation can be viewed on the Lamborghini web portal, in the ODIS section.

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# Preliminary operations

To:

1. To access the bowden cable of the left door lock you need to remove the left interior door panel.

For this operation, follow the steps described in the workshop manual:

08 Body → 67 Internal door → Complete Interior Door Panel, Left Door → Disassembly/Assembly

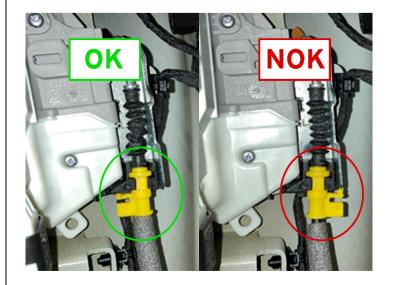
# Work instruction

The procedure here described includes the following steps:

- I. Left door bowden cable clip check
- II. Adjustment of the left door bowden cable clip
- III. Interior door panel reassembly
- IV. Functional checks

# I. Left door bowden cable clip check

- 1. Check if the yellow clip securing the bowden cable on the door opening mechanism is rotated toward the inside of the panel and clicked in its housing (green OK on figure).
  - If the yellow bowden cable fixing clip on the door opening mechanism is facing the inside of the door panel and correctly clicked in its housing (green OK on figure)  $\rightarrow$  this campaign is not necessary for this vehicle, please execute the steps indicated by the **OPTION A**.
  - If the yellow bowden cable fixing clip on the door opening mechanism is facing the outside of the door panel and it is not clicked in its housing (**red NOK** on figure) → please execute the steps indicated by the OPTION B.



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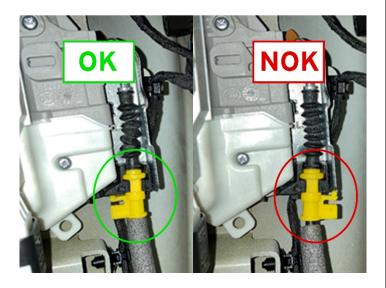
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## II. Adjustment of the left door bowden cable clip

 Rotate the yellow clip until it engages and clicked in its appropriate housing (green OK on figure).



## III. Interior door panel reassembly

1. Reassemble the interior door panel following the steps described in the workshop manual:

08 Body  $\rightarrow$  67 Internal door  $\rightarrow$  Complete Interior Door Panel, Left Door  $\rightarrow$  Disassembly/Assembly

#### IV. Functional checks

- 1. Carry out the following checks:
  - window movement;
  - presence of backlighting of door panel buttons and clearance lights;
  - door opening and closing button operation:
  - rearview mirror movement:
- 2. Perform an internal road test with focus on any noise from the left door panel.

3. Perform an aesthetic inspection of possible damages on left door panel and panel configuration



#### IMPORTANT:

The documents which must be provided together with the operation under warranty request are:

- Produced Repair Order
- Saved Diagnostic Protocol with BETA report

Failure to follow these procedures could lead to the request being rejected.

For more information, please contact your Area Manager or write to Technical Support (service.department@lamborghini.com).

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