

RECALL 22V410 / 2022-302 REMEDY INSTRUCTIONS



Make(s): CRUSADER & SANIBEL
Model(s): MANY, SEE BELOW
Model Year(s): 2022

Concern:
The step treads leading to the upper deck of the fifth-wheel are inadequately secured to the step brackets.

Repair Code: RC-037-01-00-004196
Allotted Time: .30 HRS.
Inspection Code: N/A
Allotted Time: N/A
Photo(s) Required: YES
Prior Authorization Required: YES
Part(s) Kit Number: F100334625
Part(s) Return: NO

Disconnect the vehicles' battery Positive and Negative, disconnect any House battery(s) Positive and Negative, if equipped with a generator ensure it is off and lastly, ensure the vehicle is disconnected from shore power. Block any tires/wheels to prevent the vehicle from rolling. Failure to do so may result in electrocution, fire or other personal injury, property damage and/or death.

CERTAIN 2022 – SANIBEL - SNF3102RSWB, SNF3602WB, SNF3802WB, SNF3803WB & SNF3902WB
CERTAIN 2022 – CRUSADER - CSF305RLP, CSF335RLP, CSF33BH, CSF382MBH & CSF395BHL

PARTS KIT (ORDER FROM PRIME TIME):

- 4 - ¼"-20 X 1 ½" ELEVATOR BOLT
- 4 - ¼" FLAT WASHER
- 4 - ¼" NYLON LOCK NUT

TOOLS NEEDED:

- DRILL
- ¼" DRILL BIT
- 7/16" SOCKET
- DEAD BLOW HAMMER

STEP 1: REMOVE THE **TWO REAR SCREWS** IN EACH STEP TREAD;

- LEAVE THE FRONT SCREWS IN PLACE AS THESE WILL NOT BE REMOVED OR REPLACED;

STEP 2: RUN A LONGER SCREW UP THROUGH EXISTING HOLE TO PENETRATE THE TOP OF THE STEP TREAD;

- DOING THIS WILL MARK THE TREAD FOR DRILLING;
- SEE FIGURE 1

STEP 3: DRILL THE STEP TREAD USING THE ¼" BIT. DRILL THROUGH BOTH THE TREAD AND STEP BRACKET;

- SEE FIGURE 2

STEP 4: INSERT THE ¼"-20 X 1 ½" ELEVATOR BOLT IN BOTH HOLES DRILLED IN THE STEP TREADS;

- SEE FIGURE 3

STEP 5: HIT TOP OF ELEVATOR BOLT WITH THE DEAD BLOW HAMMER TO SEAT INTO STEP TREAD;

- SEE FIGURE 4

STEP 6: PUT A ¼" FLAT WASHER ON THE ELEVATOR BOLT;

STEP 7: INSTALL THE ¼" NYLON LOCK NUT USING A 7/16" SOCKET;

- SEE FIGURE 5

STEP 8: USE 7/16" SOCKET TO TIGHTEN NUT;

- PUTTING PRESSURE ON THE TOP OF ELEVATOR BOLT;
- DRAW THE ELEVATOR BOLT HEAD FLUSH TO THE TOP OF THE STEP TREAD;
- THIS WILL PREVENT THE ELEVATOR BOLT FROM SPINNING;
- SEE FIGURE 6 FOR FINISHED LOOK

STEP 9: CLEAN AND VACUUM;

STEP 10: CLAIM REPAIR CODE.

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FIGURE 1



FIGURE 2



FIGURE 3



FIGURE 4



FIGURE 5



FIGURE 6

