



Service Memo



Technical

Miller Electric Mfg. LLC

An Illinois Tool Works Company
1635 West Spencer Street
Appleton, WI 54912 USA
920-735-4505 or
Toll Free: 866-931-9733

Forward to: Service Administration
From: Power Systems Division
Date: February 24, 2022
Number: 1287
Subject: EnPak A60 Output Inductor

Model	Stock Number	Serial Number Range
EnPak A60GB	907813, 907813001	Prior to Serial No. NC080172R
EnPak A60GBH	907814, 907814001	
EnPak A60GBHW	907815, 907815001	

The output inductor on EnPak A60 models listed above was manufactured incorrectly, which causes it to contact a metal air baffle within the power module assembly.



Incorrect Assembly
(No Clearance)



Correct Assembly
(With Clearance)

To correct this issue, install kit 291874 and follow the instructions.

Please contact the Power Systems Division Service Group at 920-735-4505 or psdservice@millerwelds.com if you have any questions.

Normal warranty procedures apply. A maximum of 1 hour will be allowed for this repair.

