



Safety Recall #22V-039

Repair, Claim Preparation & Filing Instructions

Please complete a warranty claim pre-authorization request using the following codes & labor times:

REPAIR

INSTRUCTIONS: Replace the cast aluminum square edged handles on the cabinet doors and drawers with a handle that has a rounded profile.

LABOR:

Operation Code:	910027
Fault Code:	Recall
Labor Time:	1.5 Hrs.
Administrative Allowance:	.1

PARTS: **P/N 662704** (This is not a complete assembly kit, must order replacement quantity needed. Screws from original handles to be reused)

Please follow attached repair instructions.

Promptly submit all pre-authorizations/claims through our Dealer Portal. If you have any questions or need assistance, please call our Technical Service Team at 574-825-9249.

Repair Instructions

Recall 22V-039

Tools Needed: Tape measure, Philips's screwdriver, drill with 1/16" drill bit, screw gun (optional)



Step 1:

Measure to the center of the existing handle from the closest edge of the door or drawer. Mark the position with a pencil mark or small piece of tape.

Step 2:

Using a screwdriver or screw gun, remove the standard equipped handles. Save the screws to reuse on replacement handles.

Step 3:

If you are using a screw gun, skip to step 5. Position the replacement handle in the desired position and mark the screw holes with a light pencil mark. Be sure the underside of the replacement handle is tight against the lip of the door or drawer.

Step 4:

Measure 3/8" from the tip of the drill bit and place a piece of tape to mark the depth. Do not drill any deeper or you may risk breaching the face of the door or drawer.

Step 5:

Using a screw gun or Phillip's screwdriver, attach the replacement handle with the screws removed from the original handle.

Step 6:

Puddy old screw holes on doors as desired. Complete.