Vehicle Compliance & Analysis

TO: Mercedes-Benz Dealer Principals, General Managers,	FROM: Gregory Gunther, Department Manager, Vehicle	
Sales Managers, Service Managers, Parts Managers	Compliance and Analysis, Engineering Services	
RE: Recall Campaign Launch Notification		
Check Locking Mechanism of Third Seat Row	DATE: November 4, 2022	
MY20-22 GLS-Class (167 platform)		

IMPORTANT RECALL CAMPAIGN UPDATE

Please see the attached documents related to the campaign listed above.

Please note that all customer inquiries should be directed to the Customer Assistance Center at 1-800-FOR-MERCEDES.

Sincerely,

Gregory Gunther

Department Manager, Vehicle Compliance & Analysis

Mercedes-Benz USA, LLC A Mercedes-Benz Group AG Company



Vehicle Compliance & Analysis

Recall Campaign Launch Notification			November 4, 2022			
Campaign No. :	NHTSA ID	Campaign Desc. :	Check Locking Mechanism of Third			
2022100011	22V732	22P9391001	Seat Row			
This is to notify you of the Recall Campaign Launch to check the locking mechanism of the third seat row on <u>59,574</u> Model Year ("MY") 2020- 2022 GLS-Class (167 platform) vehicles. The recall campaign will be visible on the <u>www.safercar.gov</u> website and may generate questions from customers. Affected VINs will be flagged in VMI as "OPEN" on November 4, 2022 .						
	Background					
Issue		Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles, has determined that on certain Model Year ("MY") 2020-2022 GLS (167 platform) vehicles, the springs in the locking mechanism of the third row left and right seatback might not have been installed according to current production specifications. In the event of a crash, a failure of the seatback lock cannot be ruled out which could increase the risk of injury to vehicle occupants. The basic functionality of the third row seatback lock would no longer be working as intended.				
What We're Doing		MBUSA will conduct a voluntary recall. An authorized Mercedes-Benz dealer will check the installation of the spring in third row left and right seatback locking mechanism on the affected vehicles and replace the seatback, if necessary.				
Parts	arts The remedy is available and can be performed. Estimated replacement rate is approximatly 1%. DO NOT ORDER PARTS BEFORE CHECK.					
		Vehicles Aff				
Vehicle Model Year(s)		2020-2022				
Vehicle Model		GLS-Class				
		Vehicle Popu	lations			
Total Recall Population		59,574				
Total Vehicles in Dealer Inventory		242				
covered by this notific and Work In Loaner and demonstra pro	ation until the vehic structions will be a ator vehicles may co ocess, please check this notice, it is a vio	cle has been repaired. Once t vailable in Xentry. Once the re ontinue to be driven, but mus t for other repair measures w	ease any new MY20-22 GLS-Class vehicles in dealer inventory he remedy is available, the vehicles will be flagged as "OPEN" epair is complete the vehicle may be sold or leased. It not be retailed until repaired. As a matter of normal service hich might be applicable to the vehicle(s). rental companies to rent new MY20-22 GLS-Class vehicles evehicle has been repaired.			
Next Steps/Notes						
Customer Notification	Timeline	Customer letters will be mailed on approximately November 11, 2022.				
AOMS/SOMS		AOMs – This recall may generate questions from your dealers. Please forward this notice to your dealers ASAP.				
		representative for further in preferred MBUSA dealer.	cles in your fleet. Please contact your respective MBUSA fleet nformation and next steps. For repairs, please contact your			
			maintain a high level of vehicle quality and customer satisfaction. ssistance Center at 1-800-FOR-MERCEDES.			

Mercedes-Benz USA, LLC A Mercedes-Benz Group AG Company



Recall Campaign Bulletin



Campaign No. 2022100011, November 2022

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: Model GLS (167 platform) Model Year 2020-2022

Check Locking Mechanism of Third Seat Row

Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles, has determined that on certain Model Year ("MY") 2020-2022 GLS (167 platform) vehicles, the springs in the locking mechanism of the third row left and right seatback might not have been installed according to current production specifications. In the event of a crash, a failure of the seatback lock cannot be ruled out which could increase the risk of injury to vehicle occupants. The basic functionality of the third row seatback lock would no longer be working as intended. An authorized Mercedes-Benz dealer will check the installation of the spring in third row left and right seatback locking mechanism on the affected vehicles and replace the seatback, if necessary.

Prior to performing this Campaign:

- VMI must always be checked before performing campaigns to verify that the campaign is required on a specific vehicle. Always check for any other open campaigns, and perform accordingly.
- Please review the entire Campaign bulletin and follow the repair procedure exactly as described.

Approximately 59,574 vehicles are affected.

Order No. P-RC-2022100011 This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

Recall Campaign Bulletin

Recall Campaign Bulletin

Check lock on 3rd seat row, replace seat backrest if necessary

Check/test procedure

- To perform check, fold 3rd seat row up and down 5 times using buttons in trunk (right and left seats).
 Remove roller blind if necessary.
- 2. Check whether there are 2 springs per seat (*4 pieces*, entire seat row) on right and left seats in 3rd seat row and whether they are installed correctly as shown in (A, Figure 1).

1 The springs must be present and installed correctly as shown in (A, Figure 1).

1 To facilitate entry, fold 3rd seat row down via button on backrest (Easy Entry).



Figure 1

- a. Springs not present or not installed correctly: Carry out work procedure.
- b. Springs present and installed correctly: End measure.

Work Procedure

iOnly if springs are **not present** or **not installed correctly**.

1. <u>Replace faulty seat backrest.</u>

i For basic data, see AR91.12-P-0007MEX, AR91.18-P-0002MEX

Primary Parts Information

Qty.	Part Name	Part Number
As required	Left seat backrest frame	A 167 930 17 02 28
As required	Right seat backrest frame	A 167 930 18 02 28

* The replacement part for the vehicle identification number must be determined via the EPC!

ISmall parts such as screws, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

Note: The following allowable labor operation should be used when submitting a warranty claim for this repair.

Warranty Information

Damage Code	Operation Number	Description	Labor Time (hrs.)
93 910 01	02-0265	Check lock on 3rd seat row	0.2
	02-0266	Replace seat backrest frame (after check) Includes: Normalization if necessary	ZM

Note: Always check ASRA for the current OP-Code times. Labor times are subject to change and updates may not be reflected in this document.