OMB Control No.: 2127-0004

Not sequential

Part 573 Safety Recall Report

22V-738

Manufacturer Name: Contract Manufacturer, LLC

Submission Date: NOV 08, 2022 NHTSA Recall No.: 22V-738

Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: Contract Manufacturer, LLC

Address: 200 County Road

PO Box 680 Madill OK 73446

Company phone: 580-795-5536

Population:

Number of potentially involved: 142 Estimated percentage with defect: 100 %

Vehicle Information:

Vehicle 1: 2023-2023 Contract Manufacturer, LL TH10-20BK4CR

Vehicle Type: TRAILERS

Body Style: Power Train: NR

Descriptive Information: For some trailer models TH10-20BK4CR, TU10-20BK4CR, EQ16-17+3 and EQ14-17

+3 manufactured between 11-MAY-22 and 9-AUG-22 the axle installed may not be

rated as high as the stated GVWR of the unit.

Production Dates: MAY 11, 2022 - AUG 09, 2022

VIN Range 1 : Begin : NR End: NR

Vehicle 2: 2023-2023 Contract Manufacturer, LL EQ16-17+3

Vehicle Type: TRAILERS

Body Style: Power Train: NR

Descriptive Information: For some trailer models TH10-20BK4CR, TU10-20BK4CR, EQ16-17+3 and EQ14-17

+3 manufactured between 11-MAY-22 and 9-AUG-22 the axle installed may not be

rated as high as the stated GVWR of the unit.

Production Dates: MAY 11, 2022 - AUG 09, 2022

VIN Range 1: Begin: Not sequential NR End: NR

3: 2023-2023 Contract Manufacturer, LL EQ14-17+3					
TRAILERS					
NR					
For some trailer models TH10-20BK4CR, TU10-20BK4CR, EQ16-17+3 and EQ14-17+3 manufactured between 11-MAY-22 and 9-AUG-22 the axle installed may not be rated as high as the stated GVWR of the unit.					
MAY 11, 202	22 - AUG 09, 20)22			
egin :	NR	End:	NR		☐ Not sequential
TRAILERS NR For some tra	niler models T	H10-20BK4C	R, TU10-	20BK4CR, EQ16-	
				G-22 the axle ins	stalled may not be
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Description of the Defect: At the Batavia, Ohio production facility, a lower rated axle may have been installed on the affected units, so that the axles are not rated to the same max weight as the trailer's stated GVWR.					
l: NR					
2: NR					
sk: If the axle installed is not correctly rated to the unit's GVWR the axle could break while in use or while loading/unloading. In the event of an axle break, there is an increased risk of property damage, personal injury or death. se: NR					
	n wanning wil	l procede the	failuna		
	n warning wii	n precede the	e ianure.		
	TRAILERS NR For some tra +3 manufact rated as high MAY 11, 202 Segin: 2023-2023 C TRAILERS NR For some tra +3 manufact rated as high MAY 11, 202 Segin: t: At the Ba installed weight as 1: NR 2: NR k: If the axle break with there is a e: NR	TRAILERS NR For some trailer models T +3 manufactured between rated as high as the stated MAY 11, 2022 - AUG 09, 20 Begin: NR 2023-2023 Contract Manu TRAILERS NR For some trailer models T +3 manufactured between rated as high as the stated MAY 11, 2022 - AUG 09, 20 Begin: NR t: At the Batavia, Ohio pr installed on the affecte weight as the trailer's s 1: NR 2: NR k: If the axle installed is re break while in use or v there is an increased ri e: NR NR No known warning will	TRAILERS NR For some trailer models TH10-20BK4C +3 manufactured between 11-MAY-22 rated as high as the stated GVWR of the MAY 11, 2022 - AUG 09, 2022 segin: NR End: 2023-2023 Contract Manufacturer, LL TRAILERS NR For some trailer models TH10-20BK4C +3 manufactured between 11-MAY-22 rated as high as the stated GVWR of the MAY 11, 2022 - AUG 09, 2022 segin: NR End: t: At the Batavia, Ohio production factionstalled on the affected units, so the weight as the trailer's stated GVWR 1: NR 2: NR k: If the axle installed is not correctly is break while in use or while loading there is an increased risk of properties. NR NR NR NR NO known warning will precede the	TRAILERS NR For some trailer models TH10-20BK4CR, TU10-+3 manufactured between 11-MAY-22 and 9-AU rated as high as the stated GVWR of the unit. MAY 11, 2022 - AUG 09, 2022 Begin: NR End: NR 2023-2023 Contract Manufacturer, LL TU10-20I TRAILERS NR For some trailer models TH10-20BK4CR, TU10-+3 manufactured between 11-MAY-22 and 9-AU rated as high as the stated GVWR of the unit. MAY 11, 2022 - AUG 09, 2022 Begin: NR End: NR t: At the Batavia, Ohio production facility, a low installed on the affected units, so that the axi weight as the trailer's stated GVWR. 1: NR 2: NR k: If the axle installed is not correctly rated to the break while in use or while loading/unloading there is an increased risk of property damage: NR ng No known warning will precede the failure.	TRAILERS NR For some trailer models TH10-20BK4CR, TU10-20BK4CR, EQ16-+3 manufactured between 11-MAY-22 and 9-AUG-22 the axle instated as high as the stated GVWR of the unit. MAY 11, 2022 - AUG 09, 2022 Regin: NR End: NR 2023-2023 Contract Manufacturer, LL TU10-20BK4CR TRAILERS NR For some trailer models TH10-20BK4CR, TU10-20BK4CR, EQ16-+3 manufactured between 11-MAY-22 and 9-AUG-22 the axle instated as high as the stated GVWR of the unit. MAY 11, 2022 - AUG 09, 2022 Regin: NR End: NR t: At the Batavia, Ohio production facility, a lower rated axle mainstalled on the affected units, so that the axles are not rated weight as the trailer's stated GVWR. 1: NR 2: NR k: If the axle installed is not correctly rated to the unit's GVWR to break while in use or while loading/unloading. In the event of there is an increased risk of property damage, personal injurger. NR No known warning will precede the failure.

Component Name 1: Axle

Component Description: 3.5K 95HF 80SC 550 ELEC FSA EZ-LUBE

Component Part Number: #6150745

Component Name 2: Axle

Component Description: 6K 95HF 80SC 865 ELEC FSA EZ-LUBE

Component Part Number: 6150765

Supplier Identification:

Component Manufacturer

Name: Dexter Axle Company

Address: 2900 Industrial Parkway East

Elkhart Indiana 46516

Country: United States

Chronology:

In mid-July a warranty claim related to tires resulted in the discovery that the trailer had an axle installed with a lower weight rating than the trailer's stated GVWR. In response, all in stock inventory at the Batavia, Ohio production facility which utilized that axle were inspected and corrected, if necessary. Over the next 60 days, an additional 12 warranty claims were received for units with incorrect axles, all of which had shipped prior to mid-July. These trailers have been remedied. Upon further review, it was determined that the potential for more units with the incorrect axles to have been shipped existed and a recall is now being initiated.

Description of Remedy:

Description of Remedy Program: CM will notify all affected dealers of the recall and request that any trailers currently in their inventory not be sold until an inspection is completed to verify the axle rating matches that of the trailer GVWR. CM will provide the components and instructions for dealer replacement and reimburse for labor to inspect and perform any necessary replacement. The remedy will be to replace any axles rated lower than the stated GVWR of the trailer with axles rated to the proper weight. Customers will be notified that they will be reimbursed for reasonable costs incurred to replace the axles on their trailer if they were required to do so prior to the issuance of a recall. Customers will be asked to submit paid invoices and proof of replacement prior to reimbursement.

from Recalled Component: trailer.

How Remedy Component Differs Remedy axles will have the appropriate rating for the stated GVWR of the

Identify How/When Recall Condition Additional production checkpoints and product quality review steps were was Corrected in Production: added to the manufacturing process to ensure that the appropriately rated axles are installed on each trailer.

Recall Schedule:

Description of Recall Schedule: A notification of dealers will begin as soon as practicable after issuance of

the recall number by NHTSA. Notification of retail purchasers and

registered owners will begin as soon as they are identified and will have

notices mailed to them on or before December 2, 2022.

Planned Dealer Notification Date: NOV 03, 2022 - NOV 17, 2022 Planned Owner Notification Date: DEC 02, 2022 - DEC 16, 2022

* NR - Not Reported