#### The information contained in this report was submitted pursuant to 49 CFR §573

45

# Part 573 Safety Recall Report

Manufacturer Name :Vermeer Manufacturing CompanySubmission Date :SEP 01, 2022NHTSA Recall No. :22V-664Manufacturer Recall No. :VMV0028

### Manufacturer Information :

Manufacturer Name :Vermeer Manufacturing CompanyAddress :1210 VERMEER ROAD EASTPO BOX 200 PELLA IA 50219-0200Company phone :641-628-3141

### Vehicle Information :

Vehicle 1:	2014-2015 Vac-Tron AIR833SDT	
Vehicle Type :		
Body Style :		
Power Train :	NR	
Descriptive Information :	Using various manufacturing documents and drawings, research was conducted to determine the population of vacuum excavator trailers that may experience frame bending or distortion. This frame bending and distortion is unique to the models listed above. 45 units are involved in this campaign.	
Production Dates :	AUG 01, 2013 - JUL 31, 2015	
VIN Range 1: Begin: 5HZBF1927FLDF2128 End: 5HZBF1923ELFE2152  Not sequential		
Vehicle 2:	2013-2013 Vac-Tron AIR835SDT	
Vehicle Type :		
Body Style :		
Power Train :	NR	
Descriptive Information :	Using various manufacturing documents and drawings, research was conducted to determine the population of vacuum excavator trailers that may experience frame bending or distortion. This frame bending and distortion is unique to the models listed above. 45 units are involved in this campaign.	
Production Dates :	AUG 01, 2012 - JUL 31, 2013	
VIN Range 1 : Begin : 5HZBF1921DLGD2088 End : 5HZBF1921DLGD2088 🗌 Not sequential		



Number of potentially involved :

Estimated percentage with defect : 100 %

**Population :** 

## 22V-664

# Part 573 Safety Recall Report

22V-664

Vehicle 3:	2017-2019 Vac-Tron AIR873SDT	
Vehicle Type :		
Body Style :		
Power Train :	NR	
Descriptive Information :	Using various manufacturing documents and drawings, research determine the population of vacuum excavator trailers that may bending or distortion. This frame bending and distortion is unique listed above. 45 units are involved in this campaign.	experience frame
Production Dates :	AUG 01, 2016 - JUL 31, 2019	
VIN Range 1:	Begin: 5HZBF1920HLCH2141 End: 5HZBF1920JLJJ2297	$\checkmark$ Not sequential
Vehicle 4:	2014-2014 Vac-Tron AIR533SDT	
Vehicle Type :		
Body Style :		
Power Train :	NR	
Descriptive Information :	Using various manufacturing documents and drawings, research determine the population of vacuum excavator trailers that may bending or distortion. This frame bending and distortion is unique listed above. 45 units are involved in this campaign.	experience frame
Production Dates :	AUG 01, 2013 - JUL 31, 2014	
	Begin: 5HZBF1620ELDE1216 End: 5HZBF1628ELHE1329	$\checkmark$ Not sequential
Vehicle 5:	2014-2014 Vac-Tron AIR535SDT	
Vehicle Type :		
Body Style :		
Power Train :	NR	
Descriptive Information :	Using various manufacturing documents and drawings, research determine the population of vacuum excavator trailers that may bending or distortion. This frame bending and distortion is unique listed above. 45 units are involved in this campaign.	experience frame
Production Dates :	AUG 01, 2013 - JUL 31, 2014	
VIN Range 1:	Begin: 5HZBF1621DLKD1268 End: 5HZBF1626ELHE1300	$\checkmark$ Not sequential
Vehicle 6:	2001-2013 Vac-Tron AIR555SDT	
Vehicle Type :		
Body Style :		
Power Train :	NR	
Descriptive Information :	Using various manufacturing documents and drawings, research determine the population of vacuum excavator trailers that may bending or distortion. This frame bending and distortion is unique listed above. 45 units are involved in this campaign.	experience frame
Production Dates :	APR 01, 2001 - JUL 31, 2013	
	Begin : 5HZBF1628CLHC1305 End : 5HZBF16251LD11398	✓ Not sequential

# Part 573 Safety Recall Report

22V-664

Page 3

Vehicle 7:	2017-2017 Vac-Tron AIR753SDT
Vehicle Type :	
Body Style :	
Power Train :	NR
Descriptive Information :	Using various manufacturing documents and drawings, research was conducted to
·	determine the population of vacuum excavator trailers that may experience frame bending or distortion. This frame bending and distortion is unique to the models listed above. 45 units are involved in this campaign.
Production Dates :	AUG 01, 2016 - JUL 31, 2017
VIN Range 1:	Begin : 5HZBF1622GLLG1287 End : 5HZBF1622GLLG1287 Not sequential
Vehicle 8:	2010-2013 Vac-Tron AIR855SDT
Vehicle Type :	
Body Style :	
Power Train :	NR
Descriptive Information :	Using various manufacturing documents and drawings, research was conducted to determine the population of vacuum excavator trailers that may experience frame bending or distortion. This frame bending and distortion is unique to the models listed above. 45 units are involved in this campaign.
Production Dates :	AUG 01, 2009 - JUL 31, 2013
	Begin : 5HZBF1921DLAD2008 End : 5HZBF1929BLLB2270 ✓ Not sequential
Vehicle 9 : Vehicle Type : Body Style : Power Train :	2020-2020 Vac-Tron AIRSDT NR
Descriptive Information :	Using various manufacturing documents and drawings, research was conducted to determine the population of vacuum excavator trailers that may experience frame bending or distortion. This frame bending and distortion is unique to the models listed above. 45 units are involved in this campaign.
Production Dates :	AUG 01, 2019 - JUL 01, 2020
VIN Range 1:	Begin : 5HZA192VXKK002006 End : 5HZA192V5LK002027  Not sequential
escription of Defect :	
-	ct : Frame bending or distortion can develop in the trailer main frame which can
	result in loss of stability while towing.
	1: NR
	2: NR
escription of the Safety Ris	sk : When towing on public roadways, death or serious injury may result due to the loss of control of the vacuum excavator trailer and towing vehicle. A frame failure may increase the risk of a crash. Property or equipment damage may
The ii	nformation contained in this report was submitted pursuant to 49 CFR §573

## Part 573 Safety Recall Report

also occur. Description of the Cause : NR

Identification of Any Warning NR that can Occur :

### **Involved Components :**

Component Name 1: NR

Component Description : NR

Component Part Number: NR

### **Supplier Identification :**

### **Component Manufacturer**

Name :Vac-Tron Equipment, LLCAddress :7835 Augusta RdPiedmont South Carolina 29673Country :United States

#### **Chronology**:

07/14/22: Engineering team performed testing on unit for another purpose. While testing, frame bending occurred on test unit.

07/25/22: Engineering team performed further testing to investigate observed frame bending.

08/05/22: Meeting to discuss the test results occurred.

08/18/22: Meeting to review engineering analysis comparing test data to engineering calculations.

08/26/2022: Determination was made that a product safety recall campaign will occur.

The information contained in this report was submitted pursuant to 49 CFR §573

### **Description of Remedy :**

- •	
Description of Remedy Program :	Vermeer MV Solutions, Inc. will prepare field remedy kits which will include the necessary parts and instructions to resolve the identified issue. These field remedy kits will be made available to authorized Vermeer dealers to install. Upon installation and receipt of field remedy kit warranty claim, dealers will be reimbursed by Vermeer MV Solutions for the associated kits cost and installation labor. Registered machine owners will be notified of the potential safety risk and available field remedy kit by letter according to the product database records maintained by Vermeer Corporation on behalf of Vermeer MV Solutions. Vermeer MV Solutions will reimburse the authorized Vermeer dealer for all parts and labor for product safety recalls no matter the date of installation and regardless of whether the machine's one-year standard limited warranty has expired. Vermeer MV Solutions will reimburse a retail customer/machine owner if the owner provides proof it paid for the identified issue's repair prior to the issuance of the product safety recall. Vermeer MV Solutions, Inc., its subsidiary.
How Remedy Component Differs from Recalled Component :	NR
Identify How/When Recall Condition was Corrected in Production :	Units are no longer in production.
Recall Schedule :	
Description of Recall Schedule :	Dealer notifications will begin 13-October-2022 via publication of service bulletin with sample copy of owner letter, as well as kit instructions, via factory-to-dealer secure website. On same date, reports will be emailed to affected dealers with list of affected machines according to registration ownership located within their area of responsibility. Owner notification letters will be sent by Vermeer Corporation, on behalf of Vermeer MV

Planned Dealer Notification Date :Notification Date :Notification Date :Planned Owner Notification Date :OCT 27, 2022 - OCT 27, 2022

\* NR - Not Reported

The information contained in this report was submitted pursuant to 49 CFR §573

Solutions, Inc., on 27-October-2022 with translated letters where