OMB Control No.: 2127-0004

Part 573 Safety Recall Report

22V-486

Manufacturer Name: Forest River, Inc.
Submission Date: JUL 08, 2022
NHTSA Recall No.: 22V-486
Manufacturer Recall No.: 51-1532



Manufacturer Information:

Population:

Manufacturer Name: Forest River, Inc.

Number of potentially involved: 19,911

Address: 55470 CR 1

Estimated percentage with defect: 100 %

P.O. Box 3030 Elkhart IN 46515-3030 Company phone: 1-800-348-7440

Vehicle Information:

Vehicle 1: 2022-2022 Forest River Inc. Prime Time Avenger, Crusader, Lacrosse, Ozark, Tracer

and Sanibel Travel Trailer and Fifth Wheels

Vehicle Type: TRAILERS
Body Style: OTHER
Power Train: NR

Descriptive Information: Per LCI's Recall: "Recall population is from field data of all known failures produced

on a specific manufacturing line. Product not included in the target population is produced using different equipment that has not shown similar potential for defects."

See Attached Spreadsheet for Model and Quanitities

Production Dates: FEB 07, 2022 - JUN 28, 2022

VIN Range 1 : Begin : NR End : NR Not sequential

Vehicle 2: 2022-2022 Forest River Inc. East to West Della Terra and Silver Lake Travel Trailer

and Fifth Wheels

Vehicle Type: TRAILERS
Body Style: OTHER
Power Train: NR

Descriptive Information: Per LCI's Recall: "Recall population is from field data of all known failures produced

on a specific manufacturing line. Product not included in the target population is produced using different equipment that has not shown similar potential for defects."

See Attached Spreadsheet for Model and Quantities

Production Dates: FEB 02, 2022 - JUN 24, 2022

VIN Range 1 : Begin : NR End : NR Not sequential

Vehicle 3:	2022-2022 Fore	2022-2022 Forest River Inc. Cherokee Travel Trailers and Fifth Wheels					
Vehicle Type :	TRAILERS						
Body Style :							
Power Train :							
Descriptive Information :	Per LCI's Recall: "Recall population is from field data of all known failures produced on a specific manufacturing line. Product not included in the target population is produced using different equipment that has not shown similar potential for defects." See Attached Spreadsheet for Model and Quantities						
Production Dates :	FEB 02, 2022 - J	UN 29, 2022					
VIN Range 1:		NR	End: NR	☐ Not sequential			
Vehicle 4:	Vehicle 4: 2022-2022 Forest River Inc. Flagstaff Travel Trailer and Fifth Wheels						
Vehicle Type :	TRAILERS						
Body Style :	OTHER						
Power Train :	NR						
Descriptive Information :	Per LCI's Recall: "Recall population is from field data of all known failures produced on a specific manufacturing line. Product not included in the target population is produced using different equipment that has not shown similar potential for defects." See Attached Spreadsheet for Model and Quantities						
Production Dates :	FEB 02, 2022 - J	UN 30, 2022					
VIN Range 1:		NR	End: NR	☐ Not sequential			
Vehicle Type : Body Style : Power Train :	hicle 5: 2022-2022 Forest River Inc. IBEX Travel Trailers e Type: TRAILERS ly Style: OTHER r Train: NR mation: Per LCI's Recall: "Recall population is from field data of all known failures produced on a specific manufacturing line. Product not included in the target population is produced using different equipment that has not shown similar potential for defects." See Attached Spreadsheet for Model and Quantities						
Production Dates :	FEB 14, 2022 - J	UN 29, 2022					
VIN Range 1:	Begin:	NR	End: NR	☐ Not sequential			

Vehicle 6:	2022-2022 Fore	2022-2022 Forest River Inc. RPOD Travel Trailers					
Vehicle Type :	TRAILERS						
Body Style :							
Power Train :							
Descriptive Information :	Per LCI's Recall: "Recall population is from field data of all known failures produced on a specific manufacturing line. Product not included in the target population is produced using different equipment that has not shown similar potential for defects." See Attached Spreadsheet for Model and Quantities						
Production Dates :	FEB 02, 2022 - J	UN 29, 2022					
VIN Range 1:	Begin:	NR	End: NR	■ Not sequential			
Vehicle 7: 2022-2022 Forest River Inc. Rockwood Travel Trailer and Fifth Wheels							
Vehicle Type :	TRAILERS						
Body Style :	OTHER						
Power Train :	NR						
Descriptive Information :	Per LCI's Recall: "Recall population is from field data of all known failures produced on a specific manufacturing line. Product not included in the target population is produced using different equipment that has not shown similar potential for defects." See Attached Spreadsheet for Model and Quantities						
Production Dates :	FEB 01, 2022 - J	UN 30, 2022					
VIN Range 1:		NR	End: NR	☐ Not sequential			
Vehicle 8:	2022-2022 Fore	st River Inc. Sa	lem Travel Trailer and Fifth	n Wheels			
Vehicle Type :	TRAILERS						
Body Style :	OTHER						
Power Train :	NR						
Descriptive Information :	Per LCI's Recall: "Recall population is from field data of all known failures produced on a specific manufacturing line. Product not included in the target population is produced using different equipment that has not shown similar potential for defects." See Attached Spreadsheet for Model and Quantities						
Production Dates: FEB 02, 2022 - JUN 28, 2022							
VIN Range 1:		NR	End: NR	☐ Not sequential			

Vehicle 9: 2	022-2022 Fore	st River Inc. Sie	erra and	Sandpiper Fifth Whe	eel and Travel Trailers		
Vehicle Type: T	• •						
Body Style: 0	THER						
Power Train: N	IR						
o	Per LCI's Recall: "Recall population is from field data of all known failures produced on a specific manufacturing line. Product not included in the target population is produced using different equipment that has not shown similar potential for defects." See Attached Spreadsheet for Model and Quantities						
Production Dates: F	EB 07, 2022 - JI	JN 28, 2022					
VIN Range 1 : Be	gin :	NR	End:	NR	☐ Not sequential		
Vehicle 10: 2	.022-2022 Fore	st River Inc. Wi	ildwood '	Travel Trailer and Fi	ifth Wheels		
Vehicle Type: T							
Body Style: 0							
Power Train: N	IR						
p	n a specific ma	nufacturing line different equip	e. Produc ment tha	et not included in the et has not shown sim	nown failures produced e target population is ilar potential for defects."		
Production Dates: F	EB 04, 2022 - JI	JN 27, 2022					
VIN Range 1: Be	gin:	NR	End:	NR	■ Not sequential		
Description of Defect :							
Description of the Defect	: Per LCI's Rec	all: "There is se	eparation	n of welded seam at t	the awning fabric to		
•	coach interfa		•		O .		
FMVSS 1	: NR						
FMVSS 2	: NR						
Description of the Safety Risk : Per LCI's Recall: "In extreme cases the fabric could detach from the coach and remain attached to the awning. This could cause the awning to drop extend beyond normal operation."							
Description of the Cause : Per LCI's Recall: "Insufficient weld penetration in some areas between the fabric and the adjoining PVC extruded track."					reas between the		
Identification of Any Warning that can Occur	g Per LCI's Rec	all: "You could	see a pai		at the ends of the		
Involved Components :							

Component Name 1 : Electric retractable awnings up to 16' in length Component Description : Electric retractable awnings up to 16' in length

Component Part Number: N/A

Supplier Identification:

Component Manufacturer

Name: Lipper Components
Address: 3501 County Rd. 6 East

Elkhart Indiana 46514

Country: United States

Chronology:

On July 7, 2022. Forest River's Office of Corporate Compliance was notified by Lippert Components of a recall that was filed regarding a separation of a welded seam at the awning fabric's coach interface.

On July 8, 2022 Forest Rivers Office of Corporate Compliance filed a recall

Description of Remedy:

Description of Remedy Program: Forest River will provide all parts and labor free of charge to Consumers and Dealers. An authorized Forest River dealer will need to perform the remedy to replace the fabric roll on the awning or if needed replace the awning complete.

What is the Forest River Customer Service Phone Number?

Prime Time Avenger, Crusader, Lacrosse, Sanibel, Tracer and Ozark (574)

862-1025

East to West Della Terra and Silver Lake (574) 264-6664

Cherokee (260) 499-2100

Rockwood and Flagstaff (574) 642-8943 IBEX & RPOD (574) 642-3119 Option 2 Salem & Wildwood (574) 534-3167 Sierra & Sandpiper (574) 534-4574

If you have already paid for a repair that is within the scope of this defect under recall, you still need to have this recall inspected and/or performed to ensure the correct parts and procedures were utilized. Additionally, you may be eligible for a refund of previously paid repairs. Refunds will only be provided for within the scope of this defect under recall. Please send the service invoice to the following address:

Forest River, Inc.

Attn: WARRANTY MANAGER

PO Box 30

Middlebury, IN 46540

How Remedy Component Differs LCI Awnings - 432-547-7378 from Recalled Component: 3501 County Rd. 6 East

Elkhart, IN 46514

Fabric weld around plastic insert will be of satisfactory assembly.

Affected Component Per LCI's Recall: "Electric retractable awnings up to

16' in length"

Replacement Component Per LCI's Recall: "Replacement material has been

certified through validated equipment parameters."

Identify How/When Recall Condition Per LCI's Recall: "Shut line down on 6/14/2022, reviewed all process and was Corrected in Production: machine parameters, identified potential areas for weld inconsistency and

corrected the process and conducted destructive

tests to prove process fix. The line resumed production on 6/16/2022

with new process."

Recall Schedule:

Description of Recall Schedule: Forest River has the utmost urgency in our recalls. Forest River will send suspected VIN numbers to our third party vendor that is licensed to pull

data on the current owner of the vehicles (as needed) once a formal NHTSA I.D. is provided. Forest River intends on pushing the mailing out as soon as NHTSA provides any correction(s) and an Acknowledgement Letter.

Planned Dealer Notification Date : AUG 17, 2022 - AUG 17, 2022 Planned Owner Notification Date : AUG 17, 2022 - AUG 17, 2022

* NR - Not Reported