# DAIMLER

# **Defect Information Report**

(Section 573.6)

# FL-900

 Date of Submission:
 September 2, 2021 (Amended October 8th, 2021)

 Manufacturer:
 Daimler Trucks North America LLC

 P.O. BOX 3849
 Portland, Oregon 97208

 Type of Report:
 X Safety Defect
 O Non-Compliance

 Vehicle Information
 Model Yr. Start:
 2019

 Model Yr. Start:
 2019
 Model Yr. End: 2021

 Make:
 Freightliner

Model: Classic CascadiaProduction Dates:Begin: 04/01/2018End: 12/31/2019Descriptive Information:All Classic Cascadia built at the Santiago Manufacturing Plant withinthe production date range.

Model: CascadiaProduction Dates:Begin: 04/01/2018End: 07/14/2020Descriptive Information:All Cascadia built at the Saltillo Manufacturing Plant within the production date range.

Number potentially involved: 112,214. Estimated percentage of involve with defect: 3%

#### **Defect / Noncompliance Description**

#### For this Defect/Noncompliance:

#### Describe the defect or noncompliance:

On certain vehicles, the drag link taper joint at the steering arm may not have been tightened sufficiently and may come loose, potentially resulting in a complete separation of the joint. **Describe the safety risk:** 

A gradual loosening and separation of this joint could lead to a complete loss of steering control which could lead to a crash.

#### Identify any warning which can precede or occur:

A loose joint may be detected by loose steering, wandering, noises or vibration. If applicable, identify the manufacture of the defective or noncompliant component.: N/A

### **Involved Components**

#### Component Name: Drag Link Taper Joint

**Component Description:** Linkage point where the drag link attaches to the steering arm of the front axle **Component Part Number:** 14-19428-000; 14-19429-000; 14-19512-000; 14-19513-000; 14-20690-000; 14-18527-000; 14-18528-000; 14-17298-000; 14-17300-000

## **Chronology of Defect / Noncompliance Determination**

Provide the chronology of events leading up to the defect decision or test data for the noncompliance decision .: In or about April 2020, DTNA received a field report indicating loose steering in 5 units from the same customer fleet. Based on this report, DTNA initiated an inspection campaign on the customer fleet. In or about June 2020, DTNA received a field report that 2 units owned by a different customer had experienced a complete separation of the drag link from the steering arm. In or around June through September 2020, DTNA investigated the issue, which included a look at manufacturing processes, supplier quality and driver safety. The investigation led to the implementation of torque management and audit tools in all plants. At this time, DTNA did not reasonably determine an unreasonable risk to safety. In or around February 2021, 2 more customers reported loose steering due to the taper joint connection in vehicles built before the corrective action was implemented. DTNA promptly launched a deeper investigation into the same issue and found 7 more reports of complete separations through warranty claim information. In the April through August date range DTNA broadened the search finding 757 total reports and within this time 2 more separation occurred, bringing the total to 11. DTNA investigated the connection between the torque management and audit tool implementation and the loose tapered joint and reviewed warranty claim, field report and field inspection data; combined with a second look at supplier quality. On August 30, 2021, DTNA decided to conduct a safety recall on the above referenced vehicles. During the month of September 2021, DTNA further reviewed available data and field information for the Classic Cascadia population and the number of vehicles potentially involved. The review of information led to the decision to expand the affected population. In an abundance of caution, on October 6, 2021 DTNA decided to amend the Classic Cascadia population by expanding the manufacturing date range to 12/31/2019.

### **Identify the Remedy**

**Describe the defect/noncompliance remedy program, including the manufacture's plan for reimbursement.** The taper joint will be inspected, tested for accurate torque and repaired as necessary. Repairs will be performed by Daimler Trucks North America authorized service facilities. Details of the reimbursement plan will be included in the owner's notification letter.

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#### Identify the Recall Schedule

**Describe the recall schedule for notifications.:** Customer notification will be made by first class mail using Daimler Trucks North America records to determine the customers affected.

Planned Dealer Notification Begin Date:	10/31/2021
Planned Dealer Notification End Date:	10/31/2021
Planned Owner Notification Begin Date:	10/31/2021
Planned Owner Notification End Date:	10/31/2021

Manufacture's identification code for this recall (if applicable): FL-900

**DTNA Representative;** 

Hoffeld.

Larissa Stoffels Executive Manager, Vehicle Safety Compliance and Regulatory Affairs