

Product Safety Recall

N212340860 Driver Airbag Fastener Missing



Release Date: July 2021

Revision: 01

Revision Description: This bulletin has been revised to update the service procedure, add part numbers, update the warranty information section, and add the customer letter. Please discard all copies of bulletin N212340860.

Attention: On July 8, 2021, an inspection was made available for these vehicles, and those which passed the inspection could be delivered and closed using the "Inspect Steering Wheel Airbag Bolts - Vehicle **PASSED** Inspection (No Further Action)" or "Replace Steering Wheel Airbag Bolt (Includes Inspection)" labor code. For vehicles which did not pass inspection and were held, parts are now available to complete this repair.

It is a violation of Federal law for a dealer to deliver a new motor vehicle or any new or used item of motor vehicle equipment (including a tire) covered by this notification under a sale or lease until the defect or noncompliance is remedied.

All involved vehicles that are in dealer inventory must be held and not delivered to customers, dealer traded, or used for demonstration purposes until the repair contained in this bulletin has been performed on the vehicle.

ONLY EV Certified dealers can complete this repair.

Make	Model	Model Year		RPO	Description
		From	To		
Chevrolet	Bolt EV	2022	2022		
Chevrolet	Bolt EUV	2022	2022		

Involved vehicles are marked "open" on the Investigate Vehicle History screen in GM Global Warranty Management system. This site should always be checked to confirm vehicle involvement prior to beginning any required inspections and/or repairs.

Condition	General Motors has decided that a defect which relates to motor vehicle safety exists in certain 2022 model year Chevrolet Bolt EV and Bolt EUV vehicles. One of the two fasteners that secure the driver frontal airbag to the steering wheel may be missing or improperly torqued. If all airbag fasteners are not properly installed, the airbag may not properly deploy, increasing the risk of injury in a crash.
Correction	Dealers will inspect the driver airbag fasteners, replace any missing fasteners and assure that both fasteners are properly installed. If proper torque can not be achieved, the driver airbag assembly will be replaced.

Parts

Quantity	Part Name	Part No.
2	BOLT/SCREW-STRG WHL AIRBAG	11609585
1	AIRBAG, STRG WHL	42782781
1	AIRBAG, STRG WHL	42782783

Use the vehicles VIN and Electronic Parts Catalog (EPC) to determine which steering wheel airbag to order.

It is estimated that there are only 30 involved vehicles that will require parts being replaced. **Due to the small number of vehicles anticipated that will need this repair and the limited initial parts availability, dealers are encouraged not to order these parts for use as shelf stock.**

Reminder: Parts may be removed from Retail Inventory Management (RIM). Dealers should review the affected parts to confirm RIM managed status. Parts may have quantity limiters in effect.

Parts required to complete this recall are to be obtained from General Motors Customer Care and Aftersales (GMCC&A). Please refer to your "involved vehicles listing" before ordering parts. Normal orders should be placed on a DRO = Daily Replenishment Order. In an emergency situation, parts should be ordered on a CSO = Customer Special Order. A quantity limiter may be in effect.

Warranty Information

Labor Operation	Description	Labor Time	Trans. Type	Net Item
9105855	Inspect Steering Wheel Airbag Bolts - Vehicle PASSED Inspection (No Further Action)	0.3	ZFAT	N/A
9105856	Replace Steering Wheel Airbag Bolt (Includes Inspection)	0.5	ZFAT	N/A
9105858	Replace Steering Wheel Airbag (Includes Inspection)	0.8	ZFAT	N/A

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Service Procedure

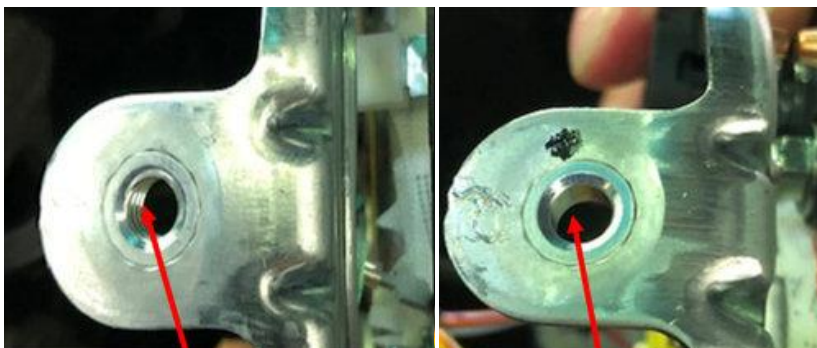


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1. Inspect steering wheel airbag for any gaps as shown and missing assembly bolt on either side.
2. Remove the steering wheel airbag access hole covers and verify the airbag assembly bolts are present.
 - 2.1. If the bolts are present, verify torque is 9 Nm (80 lb in). If the bolts are torqued correctly, no further action is required.



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- 2.2. If either bolt is missing, inspect the threads. If there is no damage to the threads, or if there is no assembly evidence of threads, replace the missing bolt.
- 2.3. If both bolts are present and torque cannot be achieved on either bolt, the steering wheel airbag will require replacement. Refer to *Steering Wheel Airbag Replacement* in SI.
- 2.4. If there is any damage to the mounting threads, the steering wheel airbag will require replacement. Refer to *Steering Wheel Airbag Replacement* in SI.

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Dealer Responsibility – For USA & Export (USA States, Territories, and Possessions)

It is a violation of Federal law for a dealer to deliver a new motor vehicle or any new or used item of motor vehicle equipment (including a tire) covered by this notification under a sale or lease until the defect or noncompliance is remedied.

The US National Traffic and Motor Vehicle Safety Act provides that each vehicle that is subject to a recall of this type must be adequately repaired within a reasonable time after the customer has tendered it for repair. A failure to repair within sixty days after tender of a vehicle is prima facie evidence of failure to repair within a reasonable time. If the condition is not adequately repaired within a reasonable time, the customer may be entitled to an identical or reasonably equivalent vehicle at no charge or to a refund of the purchase price less a reasonable allowance for depreciation. To avoid having to provide these burdensome remedies, every effort must be made to promptly schedule an appointment with each customer and to repair their vehicle as soon as possible. In the recall notification letters, customers are told how to contact the US National Highway Traffic Safety Administration if the recall is not completed within a reasonable time.

Dealer Responsibility – All

All new, used, GM Certified Used, courtesy transportation vehicles, dealer shuttle vehicles, etc. in dealers' possession and subject to this recall must be held and inspected/repaired per the service procedure of this bulletin before customers take possession of these vehicles. Involved vehicles must be held and not delivered to customers, dealer-traded, released to auction, used for demonstration, or any other purpose.

All GM Certified Used vehicles currently in the dealers' inventory within the Certified Pre-Owned Inventory System (CPOIS) will be de-certified and must be held and remedied per the service procedure in this bulletin. Upon submitting an accepted/paid warranty transaction in the Global Warranty Management (GWM) system, the vehicle can be re-certified for sale within the CPOIS system, or once again be used in the CTP program.

Dealers are to service all vehicles subject to this recall at no charge to customers, regardless of mileage, age of vehicle, or ownership, from this time forward.

Customers who have recently purchased vehicles sold from your vehicle inventory, and for which there is no customer information indicated on the dealer listing, are to be contacted by the dealer. Arrangements are to be made to make the required correction according to the instructions contained in this bulletin. A copy of the customer letter is provided in this bulletin for your use in contacting customers. Recall follow-up cards should not be used for this purpose, since the customer may not as yet have received the notification letter.

In summary, whenever a vehicle subject to this field action enters your vehicle inventory you must take the steps necessary to ensure the program correction has been made before selling the vehicle. In addition, for vehicles entering your facility for service, you are required to ensure the customer is aware of the open field action and make every reasonable effort to implement the program correction as set forth in this bulletin prior to releasing the vehicle.

Dealer Reports

For dealers with involved vehicles, a listing has been prepared and will be available through GM GlobalConnect Maxis Field Action Reports or sent directly to export dealers. The Inventory tab of the dealer reports will contain VINs that apply to this recall. This information is intended to assist dealers with the **PROMPT COMPLETION** of these vehicles. The Customer In-Service tab will contain customer names and addresses from Motor Vehicle Registration Records. The use of such motor vehicle registration data for any purpose other than follow-up necessary to complete this recall may be a violation of law in several states.

Courtesy Transportation – For USA & Canada

Courtesy transportation is available for customers whose vehicles are involved in a product program and still within the warranty coverage period. See General Motors Service Policies and Procedures Manual for courtesy transportation program details.

Customer Notification

USA & Canada - General Motors will notify customers of this recall on their vehicle (see copy of customer letter included with this bulletin).

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the tools, equipment, safety instructions, and know-how to do a job properly and safely. If a condition is described, **DO NOT** assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your dealer for information on whether your vehicle may benefit from the information.



**We Support
Voluntary Technician
Certification**



IMPORTANT SAFETY RECALL

August 2021

This notice applies to your vehicle, VIN: _____

Dear General Motors Customer:

This notice is sent to you in accordance with the National Traffic and Motor Vehicle Safety Act.

General Motors has decided that a defect, which relates to motor vehicle safety, exists in certain 2022 model year Chevrolet Bolt EV and EUV vehicles. As a result, GM is conducting a safety recall. We apologize for this inconvenience. However, we are concerned about your safety and continued satisfaction with our products.

IMPORTANT

- Your vehicle is involved in GM safety recall N212340860.
- Schedule an appointment with your GM dealer.
- This service will be performed for you at **no charge**.

Why is your vehicle being recalled?

One of the two fasteners that secure the driver frontal airbag to the steering wheel may be missing or improperly torqued. If all airbag fasteners are not properly installed, the airbag may not properly deploy, increasing the risk of injury in a crash.

What will we do?

Your GM dealer will inspect the driver airbag fasteners, replace any missing fasteners and assure that both fasteners are properly installed. If proper torque can not be achieved, the driver airbag assembly will be replaced. This service will be performed for you at **no charge**. Because of service scheduling requirements, it is likely that your dealer will need your vehicle longer than the actual inspection and service correction time of approximately 35 minutes.

What should you do?

You should contact your GM dealer to arrange a service appointment as soon as possible. When scheduling your appointment, confirm with the dealer that they are an EV certified dealer.

Do you have questions?

If you have questions or concerns that your dealer is unable to resolve, please contact the appropriate Customer Assistance Center at the number listed below.

Division	Number	Text Telephones (TTY)
Chevrolet	1-800-630-2438	1-800-833-2438
Puerto Rico – English	1-800-496-9992	
Puerto Rico – Español	1-800-496-9993	
Virgin Islands	1-800-496-9994	

If after contacting your dealer and the Customer Assistance Center, you are still not satisfied we have done our best to remedy this condition without charge and within a reasonable time, you may wish to write the Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Avenue, SE, Washington, DC 20590, or call the toll-free Vehicle Safety Hotline at 1.888.327.4236 (TTY 1.800.424.9153), or go to <http://www.safercar.gov>. The National Highway Traffic Safety Administration Campaign ID Number for this recall is 21V517.

Federal regulation requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days.

Regina A. Carto
Vice President
Global Product Safety and Systems