

**Campaign code:**

L73X-R.02.21

Campaign name:

Heat exchanger oil lines recall

Model:

Aventador S, Aventador SV J

Model Year:

2021

Limited or special editions:

All version

Markets:

England, Poland, USA

VIN Identification:

ZHWEN6ZDXMLA10470, ZHWUN6ZDOMLA10490,
 ZHWEN6ZD4MLA10545

Important information: before proceeding with the repair, connect to the Warranty Portal and, using the "VIN Info" function, check that:

- the vehicle is actually affected by the instructions contained in this bulletin.

NOTE: some vehicles may not be affected, despite the fact that their Vehicle Identification Number (VIN) falls within the range;

- only replacement parts that correspond to the specific procedure, identified by a letter (such as A, B, C, etc.), are to be used for the chassis being repaired.

Example

VIN
17 DIGITS VIN
MODEL NAME
Start Warranty DD/MM/YYYY End Warranty DD/MM/YYYY
Outstanding Campaigns

Code	Type	Description	Bulletin	Proc.
LXX-A.XX.XX	CAMPAIGN NAME			B

Next service planned at date

**N.B.:**

Procedure A will be available only when the instructions require a preliminary check to be performed to determine whether or not the vehicle actually needs updating.

Information for the service network:

During ongoing product monitoring, Automobili Lamborghini S.p.A. has discovered that on a specific number of vehicles there is a possibility that the screws on the connection of the heat exchanger oil lines may not have been properly torqued during the assembly process.

Solution for the field:

Replace the 4 screws and the 2 seals.

Spare Parts:**OPTION B**

Part number	Description	Q
N10558102	SOCKET HEAD BOLT WITH INNER MULTIPOINT HEAD	4
WHT004894	SEAL RING	2
N90813202	SEAL BOLT WITH SEALING RING	1
N0138157	SEAL RING	1
07M103519	BUNGS	4
N0138485	SEAL RING	4

Management of replaced parts:

Store the components that have been removed from the vehicle in an appropriate manner, marking them with their corresponding bar codes so that they can be identified during visits by the competent Area Manager.

Labor time:

Operation B: 2,7 h



Previous bulletins superseded.

None.

Warranty claim instructions:

To request reimbursement for the repair performed, access the "LIASS" system on the Lamborghini portal and, following the instructions in the system's "Manuals" section, generate and fill out a Warranty Request. Select the required campaign and proceed with entry; carefully read the options present in the alert message that displayed by the system (see example) and select the option performed on the vehicle.

Reimbursement will be structured as follows, on the basis of the operation performed:

- **OPTION B:** *Replace the 4 screws and the 2 seals*
 - *Labour time: 2,7 h*

Important information:

attach all documents generated during the work carried out, evidence of the work itself, for instance work orders and diagnostic protocols with BETA-Reports.

If one or more of these is missing, it may lead to a rejected reimbursement request.

Fill out the page in the warranty booklet (identified in the image below) in the section "Service and Recall Campaigns":

Tools/Materials required

Code	Description.	Qty.
VW 504 00	Engine oil	12 L (3.17 U.S. gal)



N.B. (*)

All ODIS technical documentation can be viewed on the Lamborghini web portal, in the ODIS section.



Preliminary operations

1. Drain the engine oil following the instructions contained in the Workshop Manual at the path:

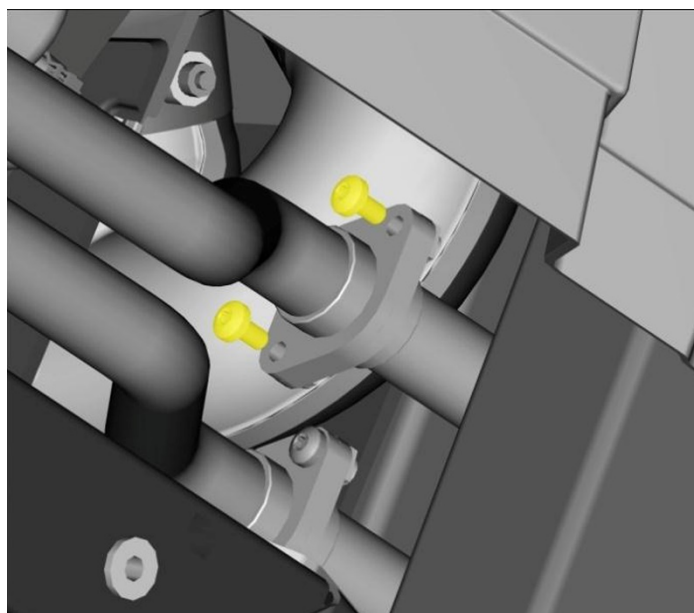
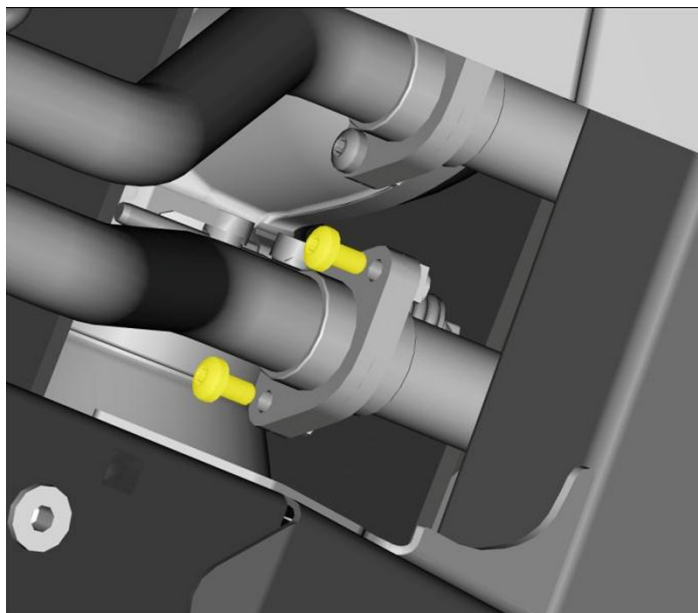
01 Engine → 15 Oil circuit → Oil circuit → Emptying/Filling/Bleeding
2. Remove the circuit pipe fixing bracket following the instructions contained in the Workshop Manual at the path:

01 Engine → 15 Oil circuit → Bracket for the Oil Tubes 470117150A → Disassembly/Assembly

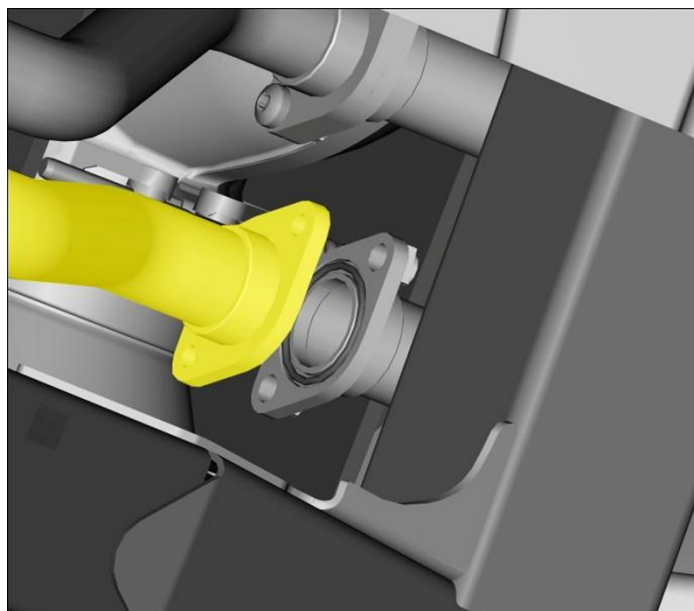
Repair method:

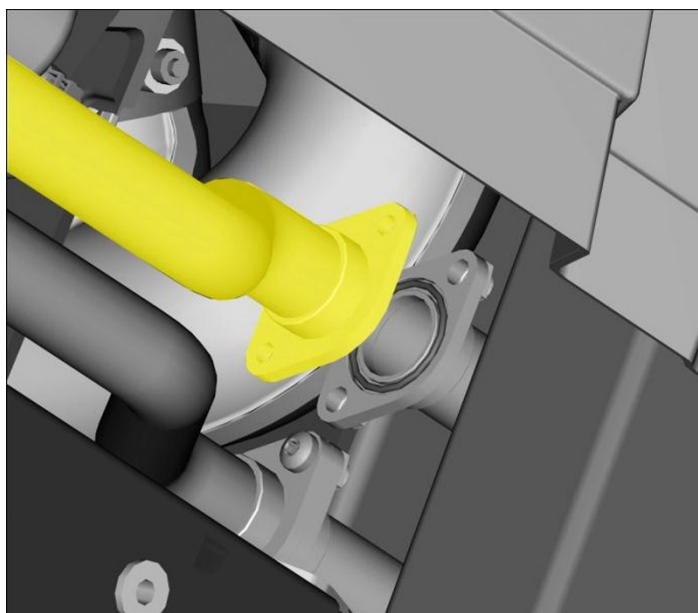
3. Remove the 4 screws.

Tightening torque: 10.00 Nm (7.38 lbf ft)

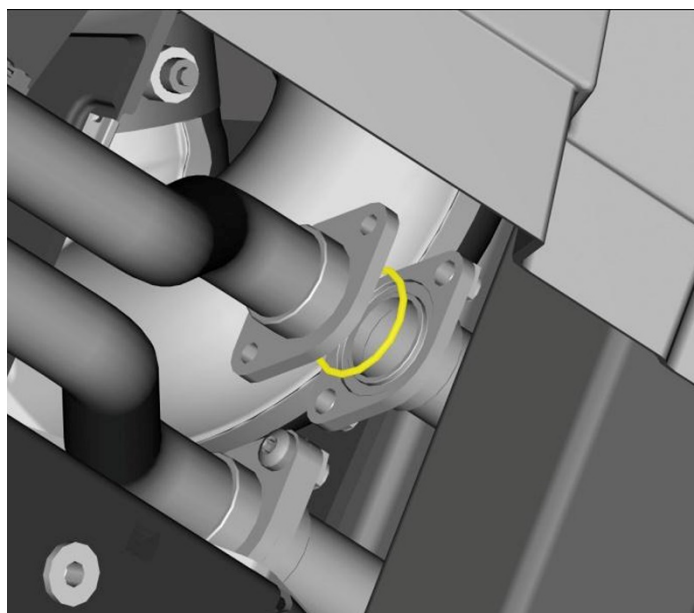
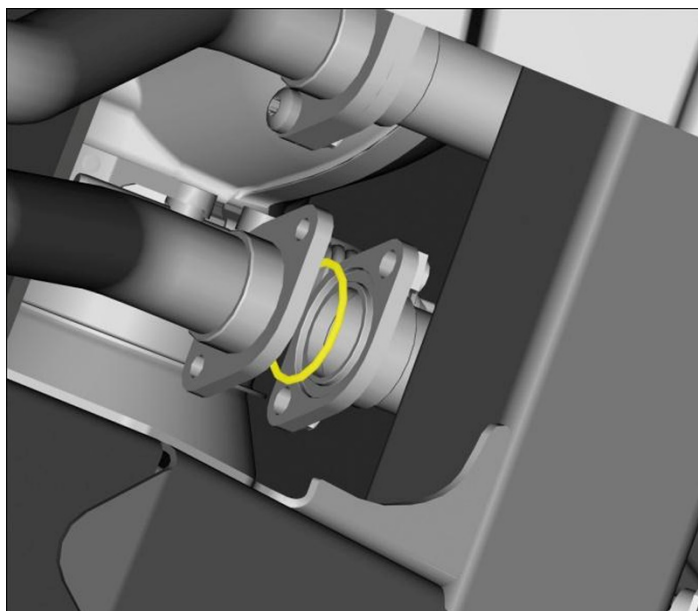


4. Free the 2 pipes.





5. Remove the 2 seals.



6. Install the 2 new seals (**WHT004894**) and the 4 new screws (**N10558102**) by following the removal procedure in reverse order.


Final operations

7. Install the circuit pipe fixing bracket following the instructions contained in the Workshop Manual at the path:

01 Engine → 15 Oil circuit → Bracket for the Oil Tubes 470117150A → Disassembly/Assembly

8. Fill the engine oil circuit following the instructions contained in the Workshop Manual at the path:

01 Engine → 15 Oil circuit → Oil circuit → Emptying/Filling/Bleeding

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IMPORTANT:

The documents which must be provided together with the operation under warranty request are:

- *Produced Repair Order*
- *Saved Diagnostic Protocol with BETA report*

Failure to follow these procedures could lead to the request being rejected.

For more information, please contact your Area Manager or write to Technical Support (service.department@lamborghini.com).

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