

RECALL 21V903 / 2021-710 REMEDY INSTRUCTIONS

	Make(s): Impression Fifth Wheels Model(s): Many, See Below Model Year(s): 2021 - 2022	Repair Code: RC-057-09-00-004124 Allotted Time: .42 HRS Inspection Code: RC-057-05-00-004123 Allotted Time: .10 HRS
	Concern: The three rear identification lamps are not in a horizontal line as required.	Photo(s) Required: YES, BEFORE & AFTER Prior Authorization Required: YES Part(s) Kit Number: F100302085 Part(s) Return: NO

Disconnect the vehicles' battery Positive and Negative, disconnect any House battery(s) Positive and Negative, if equipped with a generator ensure it is off and lastly, ensure the vehicle is disconnected from shore power. Block any tires/wheels to prevent the vehicle from rolling. Failure to do so may result in electrocution, fire or other personal injury, property damage and/or death.

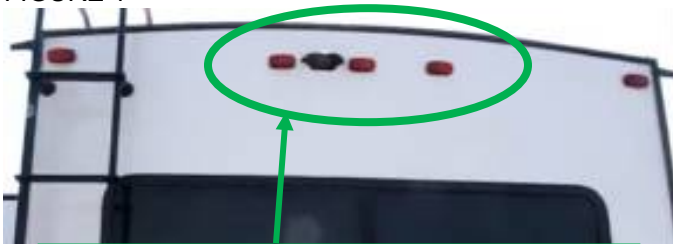
MODELS: MPF240RE-83, MPF270RK-83, MPF280RL-83, MPF290VB-83, MPF315MB-83, MPF320FL-83 & MPF330BH-83

INSPECTION:

STEP 1: INSPECT THE REAR OF THE UNIT – ARE THE REAR CENTER INDICATOR LAMPS IN A HORIZONTAL ROW AS SHOWN IN FIGURE 1 OR ARE THEY MISALIGNED AS SHOWN IN FIGURE 2;

- IF THE LAMPS ARE REPRESENTATIVE OF FIGURE 1 – CLAIM THE INSPECTION CODE AND RELEASE THE UNIT AS NO FURTHER ACTION IS REQUIRED. TAKE A PHOTO AND SUBMIT WITH THE INSPECTION CLAIM OF THE INDICATION LAMPS.
- IF THE LAMPS ARE REPRESENTATIVE OF FIGURE 2 – CONTINUE ONTO THE SECTION LABELED “REMEDY” – DO NOT CLAIM THE INSPECTION CODE. TAKE A PHOTO OF THE LAMPS PRIOR TO MAKING ANY REMEDY. ONCE THE REMEDY IS COMPLETE, TAKE A PHOTO OF THE REMEDY AND SUBMIT BOTH PHOTOS WITH THE REPAIR CODE.

FIGURE 1



THIS IS AN EXAMPLE OF A **GOOD** INSTALL: INDICATOR LAMPS IN A HORIZONTAL LINE

FIGURE 2



THIS IS AN EXAMPLE OF A **BAD** INSTALL: INDICATOR LAMPS ARE NOT IN A HORIZONTAL LINE

REMEDY:

- STEP 1: REMOVE THE CENTER TOP LAMP FROM THE REAR WALL. EXPOSE THE WIRING AS IT IS CONNECTED TO THE HARNESS (*TAKE A PHOTO FOR HOOKUP PURPOSES LATER*);
- STEP 2: ALIGN THE CENTER LAMP HORIZONTALLY BETWEEN LIGHT “A” AND “C” AND DRILL A NEW HOLE IN THE CENTER OF THE VEHICLE AND IN THE MIDDLE OF LIGHTS “A” AND “C”;
- STEP 3: EXPOSE THE CLEARANCE LAMP WIRES IN THE REAR WALL THROUGH THE NEW HOLE AND CONNECT THE CENTER INDICATOR LAMP BACK TO THE HARNESS, MATCHING THE COLORS FROM STEP 1 (PHOTO TAKEN);
- STEP 4: ATTACH THE RED REFLECTOR TO THE REAR WALL, COVERING THE “OLD” EXPOSED HOLE WHICH THE CENTER INDICATOR LAMP LEFT OPEN BEFORE IT WAS MOVED;;

REMEDY – THIS IS HOW THE REAR INDICATOR LAMPS SHOULD NOW LOOK AFTER THE REMEDY IS COMPLETE.

