



Volvo Car Customer Service

QB Instruction VCC-521806-1

Title	Console, to cross member	Page	1 (6)
Action	Replacement	Operation number:	97793-2

Issue	Date	Reason
1	2021-10	First issue

Affected vehicles

Model year	Model	Engine
2022	XC40	E400V6

Materials

Materials	Qty.	Part No.	Notes
Flange screw	2.0	988871	
Flange screw	1.0	989000	
Sems screw	2.0	30640937	
Bracket	1.0	31686307	

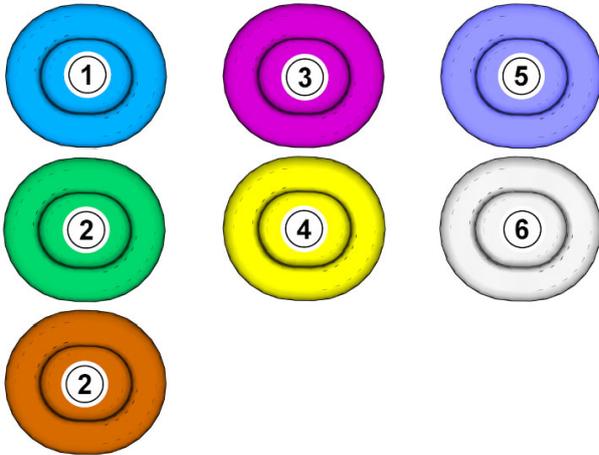
Special tools

Description	Part No.
Lifting eye	999 7503
LIFTING BEAM (ENGINES) USED WITH 2 X 999 5460	999 5716
Lifting hook	999 5460
Hook (Engine lift) B5252T	999 5642
HOOK (LIFTING OUT ENGINE-TO 2810)	999 5185

Equipment

Designation	Part No.
Screw M8	

Color symbols

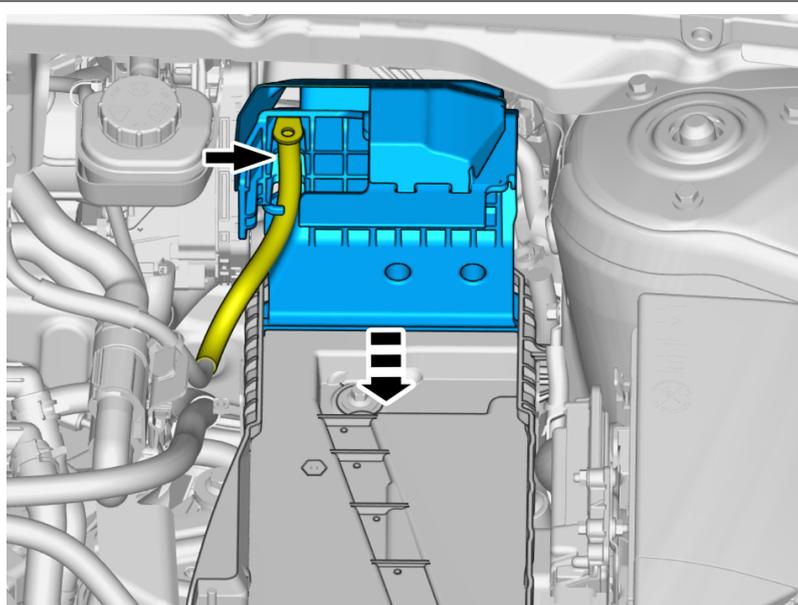


Note! This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

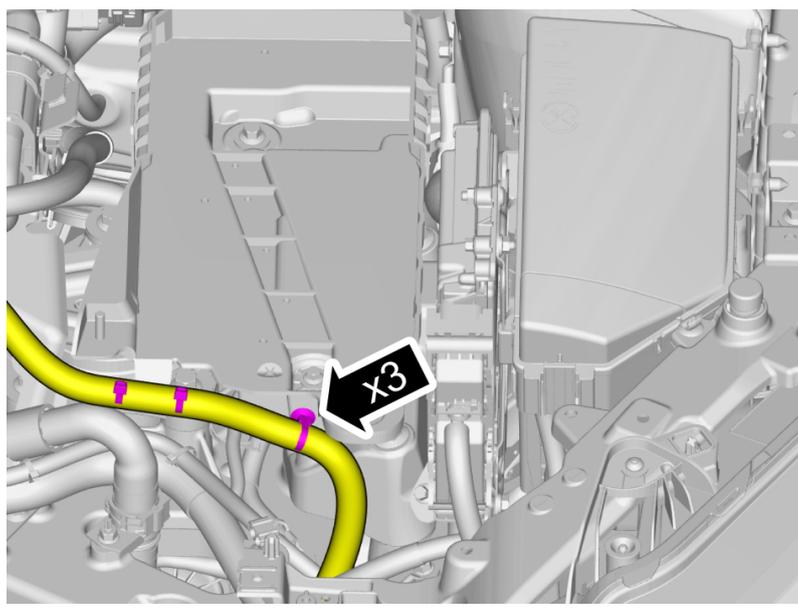
- 1 . Used for focused component, the component with which you will do something.
- 2 . Used as extra colors when you need to show or differentiate additional parts.
- 3 . Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
- 4 . Used when the component is not fully removed from the vehicle but only hung to the side.
- 5 . Used for standard tools and special tools.
- 6 . Used as background color for vehicle components.

Removal

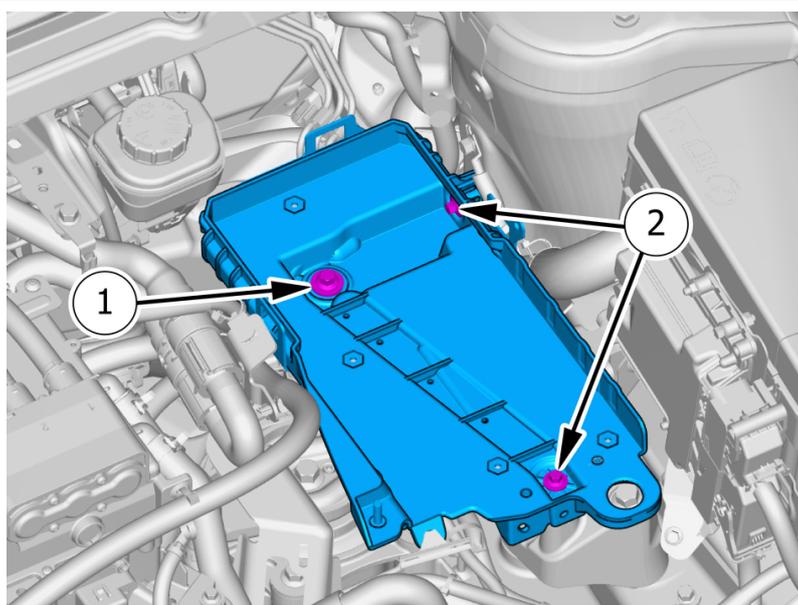
Remove battery , refer to:
 Removal, replacement and installation
 3 - Electrical system
 31 - Battery and mounting
 311 - battery



Fold marked part aside.
 Remove the marked part.

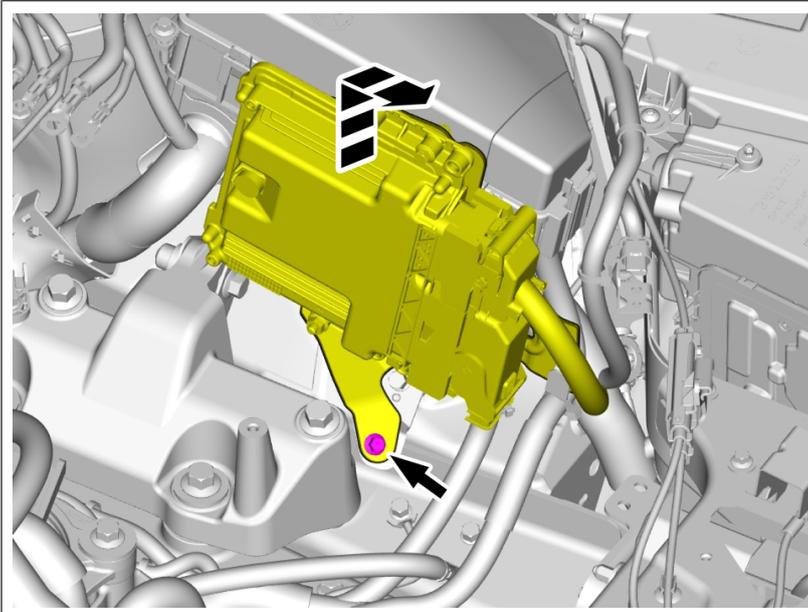


Remove the cable harness clips.
Fold marked part aside.



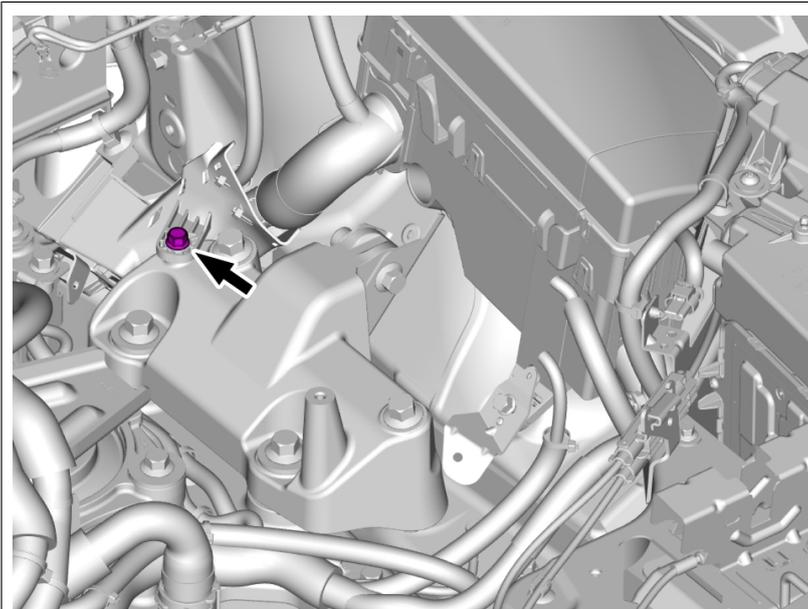
Remove the screws.
Remove the marked part.

- 1 · **Torque:**
M8 , 24 Nm
- 2 · **Torque:**
Battery box, to Body , 13 Nm



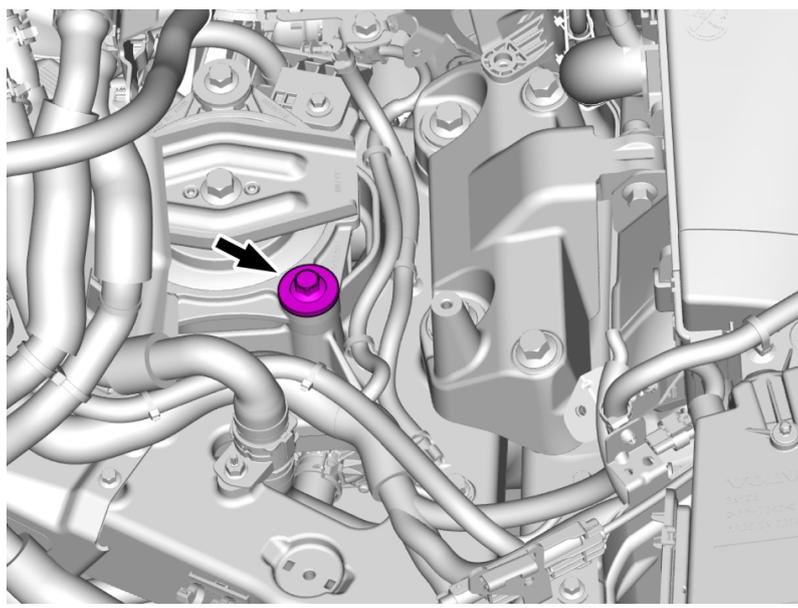
Remove the screw.
Fold marked parts aside.

Torque:
M6 , 10 Nm



Remove the screw.

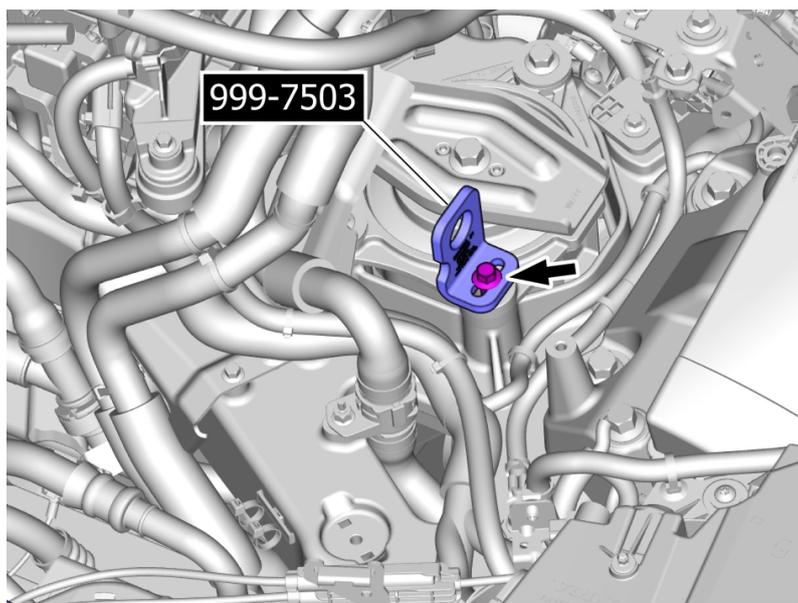
Torque:
M6 , 10 Nm



Remove the screw.

Torque:

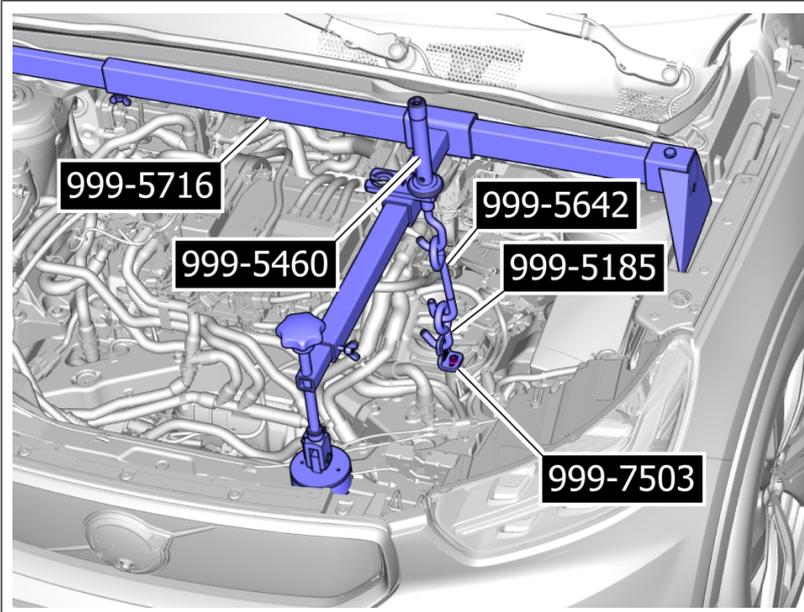
Engine pad, to cross member , 60 Nm



Install the Special tool.

Special Tool: T9997503, Lifting eye

Use: Screw M8



Install the Special tool.

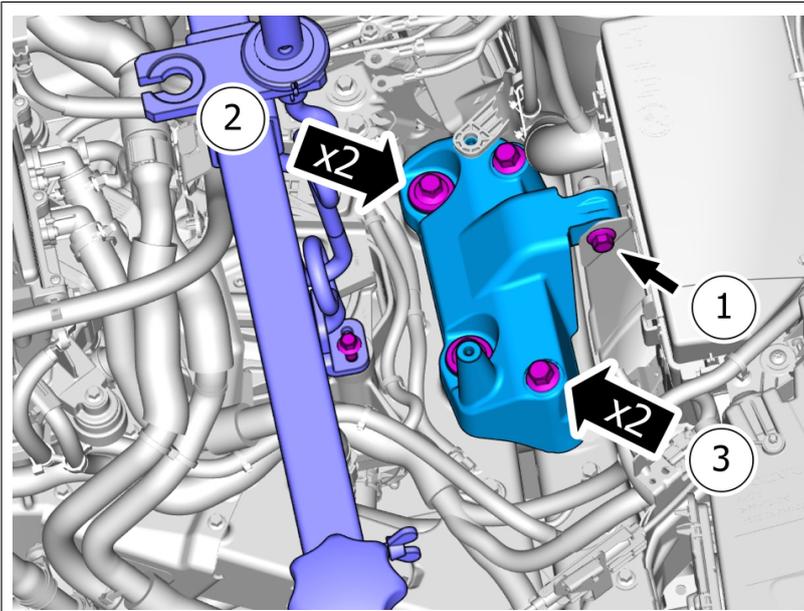
Special Tool: T9995716, LIFTING BEAM (ENGINES) USED WITH 2 X 999 5460

Special Tool: T9995460, Lifting hook

Special Tool: T9995642, Hook (Engine lift) B5252T

Special Tool: T9995185, HOOK (LIFTING OUT ENGINE-TO 2810)

Special Tool: T9997503, Lifting eye



Caution! Make sure that new bolts and new bracket are installed.

Remove the screws.
Remove the marked part.

- 1 · **Torque:**
Console to frame member , 60 Nm
- 2 · **Torque:**
Console to frame member M12x110 ,
110 Nm
- 3 · **Torque:**
Console to cross member , 110 Nm

Installation

To install, reverse the removal procedure.