



Mercedes-Benz

Campaign No. 2021070035, August 2021

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **Model GLK-Class vehicles (X204 platform)**
Model year 2013

Replace Overflow Pipe and Transmission Fluid Filter

Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles, has determined that on certain Model Year ("MY") 2013 GLK250 BlueTec (X204 platform) vehicles, an incorrect variant of the overflow pipe and transmission fluid filter might have been installed by an authorized Mercedes-Benz dealer while performing a prior repair. Installation of an incorrect variant of the overflow pipe could lead to overfilling the transmission with transmission fluid. Depending on the driving situation, this might result in an overflow of transmission fluid through the transmission vent. A risk of fire cannot be ruled out in this circumstance. Depending on the quantity of leaked fluid, the risk of a crash for other road users could also increase. In addition, due to the reduced filtration performance of the installed transmission oil filter, a failure of the transmission control unit might occur over the vehicle's lifetime. In this case, stalling of the vehicle cannot be ruled out which could increase the risk of a crash. An authorized Mercedes-Benz dealer will replace the overflow pipe and transmission fluid filter on the affected vehicles.

Prior to performing this Campaign:

- VMI must always be checked before performing campaigns to verify that the campaign is required on a specific vehicle. Always check for any other open campaigns, and perform accordingly.
- Please review the entire Campaign bulletin and follow the repair procedure exactly as described.

Please note that Recall Campaigns **do not expire** and may also be performed on a vehicle with a vehicle status indicator.

Approximately 371 vehicles are affected.

Order No. P-RC-2021070035

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

Perform automatic transmission fluid and oil filter change

Model 204.904

Work procedure

1. Perform automatic transmission fluid and oil filter change.

i For basic data, see **AP27.00-P-2702W**.

i During the operations to be performed, the overflow pipe of the oil pan ***must*** be replaced.

i For basic data, see **AR27.10-P-7030W**.

Primary Parts Information

Qty.	Part Name	Part Number
1	Oil filter (transmission)	A 222 277 20 00
1	Overflow pipe (40.5 mm length, green)	A 222 271 00 97
1	Screw plug	N 000 908 01 20 09
1	Sealing ring	N 007 603 01 21 02
6	Screw	A 004 990 35 12
As required	Transmission oil sheet 236.15 (5 l can)	A 000 989 69 05 13 AULW

i Small parts such as screws/bolts, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

i Note:

- The following allowable labor operation should be used when submitting a warranty claim for this repair:

Warranty Information

Operation: (02-0648) Perform oil change in automatic transmission

Includes: Remove/install engine compartment linings (all) and trims at underbody (all); perform oil filter change; replace overflow pipe of oil pan

(02-0649) Extra work for vehicles with underguard:

Perform oil change in automatic transmission for vehicles with underguard

Damage Code	Operation Number	Labor Time (hrs.)
26 920 03	02-0648	1.9
	02-0649	0.1

i Note

Always check ASRA for the current OP-Code times. Labor times are subject to change and updates may not be reflected in this document.