



Thor Motor Coach Recall Repair Instructions

Recall #	21V-441 2021-361		
Description/Title:	25.6 Axis/Vegas Heat Shield		
Affected Product Line(s):	Certain Model Year 2018-2022 25.6 Axis & Vegas motorhomes		
Service Campaign # :	RC000228	Released Date:	7/19/2021
Repair Code:	TMCRC80499V	Document Date:	7/19/2021
Time Allowed:	1.0	Document Revision:	A

Issue:

It has been discovered that on certain model year 2018-2022 25.6 Axis and Vegas Motorhomes, a heat shield is missing between the LP tank and chassis muffler. A heat shield was not properly installed in between the LP tank and chassis muffler during production, which is required if measurement is less than 18". Current measurement is 11.8", which does not follow guidelines of RVIA 5.2.5.1. There is a potential risk for a fire and/or property damage, which could result in serious injury or death.

Parts Required:

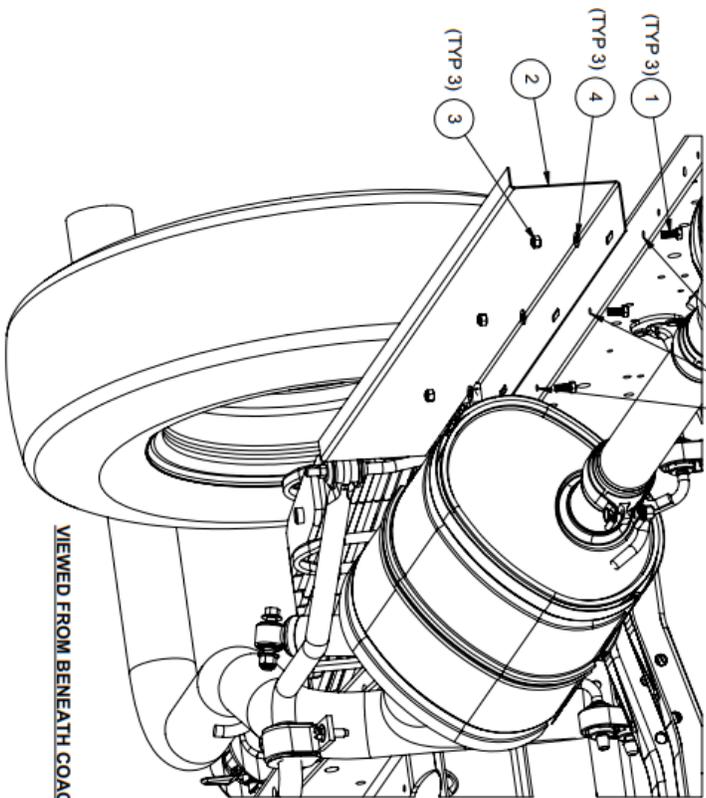
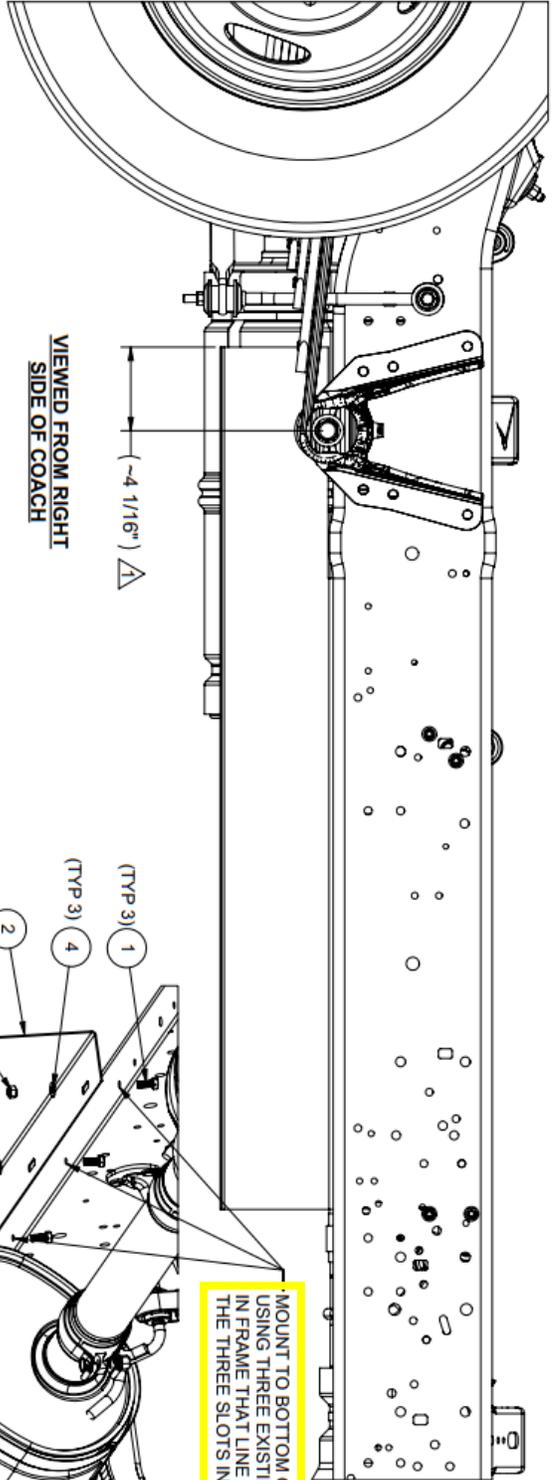
TMC Recall Kit #: **0501457**

Tools Needed:

- 3/8" drive ratchet with 1/2" socket and 4" extension
- 1/2" open end box end wrench
- Creeper
- Drop Light

Instructions:

1. Mount Heat Shield (TFM7403) to bottom of chassis frame using existing holes in frame that line up with the three slots in TFM7403 using supplied fasteners. Reference TIP0270 (found on next page) for assembly print.



NO	QTY	DESCRIPTION - W x L (GRAIN)	SIZE A	SIZE B
1	3	BOLT, HEX .3125-18 x .75		
2	1	HEAT SHIELD (TFM7403)		
3	3	LOCKNUT, NYLON-INSERT .3125-18, ZINC		
4	3	WASHER, FLAT, 5/16" ZINC		

REV	DESCRIPTION	DATE	BY	ECN
-	INITIAL RELEASE	5/28/2021	DWF	20462
1	UPDATE NOTE & DIM FROM SPRING SHAKE TO TFM7403	6/8/2021	MJK	20462

SPECIAL NOTES:

THOR MOTOR COACH	
DESCRIPTION	INSTALLATION, HEAT SHIELD
DATE	03/28/2021
DRAWN BY	D. FRANKS
CHECKED BY	
DATE	
MODEL	XSVS 25.6
DRAWING NUMBER	TIP0270
REVISION	1

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Below are photos of the heat shield once it has been properly mounted to the bottom of the chassis frame.

